



Opmerkingen: - Leagte multiform 110 mm.
 - De pijltjes geven de plaats van de branderpijltjes aan.
 - Steek over de multiformstaven is 29.5 ± 0.5 mm
 Evenwijdigheid van: - G1-G2 : 0,03 mm
 - Andere centreerplaten : 0,05 mm
 - Y-platen: 0,02 over breedte van 4mm op midden van 1^e segment.
 - X-platen : 0,015 over breedte van 8mm op midden van 1^e segment.

QUANTITY	DESCRIPTION	CODE	STANDARD	REF
SCALE	GENERAL ROUGHNESS	TOLERANCES UNLESS OTHERWISE STATED	<input type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	
2:1		± 0,05	UN DRD	
PROJ. EUROP	DIMENSION	ANGLE		
UNIT				
mm				
Ingedrukt kanon 14-372545		3322 137 62600		
NAME	SUPERS	DAT	PROPERTY OF N.V. PHILIPS GLOELAMPENFABRIEKEN Eindhoven THE NETHERLANDS	
Fronssen	8222 037 48271	1	210 - 001	027
CHECK	85-07-49			
				A3

4322 240 00782



E L C O M A

QUALITY LABORA

KHR-89/SB-786

Fous,

Hierby retour.

7.3.86 Jo).

12^h.

INTEROFFICE

From : A.G. Sieben

Quali

To : See copylist

Enclosed please find the following:

<u>documents</u>	<u>12NC: 8222 037 +</u>	<u>name</u>
Drawing + Q.D.S.	1996	centring plate g2
(incl. Insp.	1981	centring plate g5
certificate)	1991	centring plate g1
	1997	centring plate g4
	1998	centring plate g2-2
	1999	centring plate g2-1

The documents are dated 85.02.15.

Alle documents have been brought in line with the agreements, reached during the visit of Messrs. Dürr/Schuster of Saxonia-Franke GmbH.

Moreover, a definition of "a lot" has been added to the inspection certificates.

The Purchasing Dept. is now requested to obtain the formal appointment for the quality assurance system for these products (centring plates).

Proposals for a similar system for the deflection plates deliveries can be expected within some weeks.

Regards,

A.G. Sieben

Copy to Messrs.: Koppelmans
Vinders (3x)
Geurts
Kicken
Zeppenfeld