

MINISTRY OF AVIATION D.L.R.D./R.A.E.VALVE ELECTRONIC**CV 8483.**

Specification M.O.A./CV8483 Incorporating MIL/E/1/784B. Issue No.1 dated February 1964 To be read in conjunction with K.1006	<u>SECURITY</u>	
	<u>Specification</u>	<u>Valve</u>
	UNCLASSIFIED	UNCLASSIFIED

TYPE OF VALVE - Gas Triode Thyatron (Noise Generator)			MARKING K1001/4			
CATHODE - Indirectly-heated						
ENVELOPE - Glass			BASE B7G BS.448 : B7G/1.1 Miniature Glass Button 7-pin, E7-1			
PROTOTYPE - CV1949 Selected						
RATING (All limiting values are absolute)			CONNECTIONS			
Note						
Heater Voltage	(V)	6.3±10%	Pin		Electrode	
Heater Current	(A)	0.25				
Max DC Supply Anode Voltage	(V)	250	1		Grid	
Peak Forward Anode Voltage	(V)	350				
Peak Inverse Anode Voltage	(V)	350	2		No connection	
Max DC Grid Voltage	(V)	-150				
Peak DC Anode Current	(A)	0.11	3		Heater	
Max DC Anode Current	(mA)	25				
Max Heater-cathode Voltage	(V)	-110	4		Heater	
Max Cathode Heating-time	(secs)	30				
Max Duty Cycle	(%)	0.75	5		Cathode	
Max Ambient Operating Temperature Range	(°C)	-55 to +90				
			6		No connection	
			7		Anode	
			DIMENSIONS			
			BS.448 : B7G/2.1			
			Dimension (ins)		Min.	Max.
			A. Seated height		-	1 7/8
			C. Diameter		-	3/4
			D. Overall length		-	2.5/32
			MOUNTING POSITION			
			Any			
NOTE						
A. The Joint Service Catalogue Number is 5960-99-037-3712						

The tests required by Specification MIL-E-1/781B shall apply modified as follows:-

Note 3. Delete "Inspection Level IC shall be used" and substitute "The input impedance of the 1000 c.p.s. bandwidth filter shall be 75 ohms at each of the specified frequencies. (Inspection Level 100% shall be used)."

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MIL-E-1/781B
14 May 1958
SUPERSEDED
MIL-E-1/781A
17 May 1955

INDIVIDUAL MILITARY SPECIFICATION SHEET

ELECTRON TUBE, THYRATRON, GAS TRIODE

JAN-8D4

This specification sheet forms a part of the latest issue of Military Specification MIL-E-1.

Applications Note: For new applications, this tube is to be used as a noise generator only.

<u>Ratings:</u>	Ef	Ebb	epx	epy	ib	Ib	tk	Ecl	Rhk	Rg	Rp	Rk	Ehk	Pulse	Duty	TA	Alt
Absolute	V	Vdc	v	v	a	mAdc	sec(min)	Vdc	Meg	Meg	ohm	ohm	V	Length us	Cycle %	°C	ft
Maximum:	6.3±10%	250	350	350	0.110	25	30	-150	---	---	---	---	-110	---	0.75	-55to+90	10,000

Test Cond: 6.3 125 --- --- --- --- --- --- 1.0 0.5 850 4000 --- --- --- --- ---

****Cathode:** Coated Unipotential

***Height:** 2-1/8 in. maximum

****Base:** Miniature Glass Button 7-Pin, E7-1

***Diameter:** 3/4 in. maximum

****Pin No.:** 1 2 3 4 5 6 7
Element: g nc h h k nc p

****Envelope:** T5-1/2 (8-2)

The following tests shall be performed:

For miscellaneous requirements, see Paragraph 3.3, Inspection Instructions for Electron Tubes.

Ref.	Test	Conditions	AQL(%)	Insp. Level or Code	Sym.	LIMITS						Units
						Min.	LAL	Bogie	UAL	Max.	ALD	
	<u>Qualification Approval Tests</u>											
3.1	Qualification Approval:	Required for JAN Marking		---	---							
---	Cathode:	Coated Unipotential		---	---							
3.4.3	Base Connections:			---	---							
4.9.10.1	Vibration:	No Voltage										
	<u>Measurements Acceptance Tests, Part 1: Note 1</u>											
---	Grid-Cathode Voltage:	Ec=-20Vdc;Rhk=0; Note 2	0.65	II	Egk:	---	---	---		2.0	---	Vdc
4.10.17.1	Grid Voltage (1):		0.65	II	Ec:	-11.0	---	---		-14.0	---	Vdc
4.10.18	Tube Voltage Drop:	Rb/Ib=100mAdc	0.65	II	Etd:	---	---	---		18	---	Vdc
4.9.1	Mechanical:											
	<u>Measurements Acceptance Tests, Part 2</u>											
4.10.8	Heater Current:		6.5	IA	If:	230	---	---		270	---	m A
4.10.15	Heater-Cathode Leakage:	Ehk=-100Vdc	6.5	IA	Ihk:	---	---	---		15	---	uAdc
4.10.17.1	Grid Voltage (2):	Ebb=50Vdc	6.5	IA	Ec:	-5.0	---	---		-7.0	---	Vdc
4.10.17.1	Grid Voltage (3):	Ebb=300Vdc	6.5	IA	Ec:	-21	---	---		-31	---	Vdc
---	Noise Output (1):	Ebb=300Vdc;Rg=0; Rp=56000; Note 3	6.5	IA	---	---	---	---		---	---	
---	Noise Output (2):	Ebb=250Vdc;Rg=Rk=0; Rp=0.033Meg; Note 4	6.5	IA	Output:	10	---	---		---	---	v

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Ref.	Test	Conditions	AQL(%)	Insp. Level or Code	Allowable Defectives per Characteristic		Sym.	Limits		Units
					1st Sample	Combined Samples		Min.	Max.	
4.11	<u>Acceptance Life Tests</u> Life Test:	Group A;Ebb=250Vdc; Ec=-20Vdc;Rp=5000; Rhb-disconnected;Ehk=110V					t:	500	---	hours
4.11.4	Life Test End Points:	Grid Voltage (1): Noise Output; Note 4					Ec: Output:	-9.5 9.0	-15.5 ---	Vdc v
<u>Packaging Requirements</u>										
4.9.18.1.6	Container Drop:	(d) Package Group 1; Container Size B								

Note 1: The AQL for the combined defectives for attributes in Measurements Acceptance Tests, Part 1, excluding Mechanical, shall be one percent. A tube having one or more defects shall be counted as one defective. MIL-STD-106, Inspection Level II, shall apply.

Note 2: Voltage measured across specified grid resistor.

Note 3: The tube shall be placed in the circuit of Figure 1, in a constant magnetic field of $375 \pm 10\%$ gauss perpendicular to the normal electron path. The direction of the magnetic field shall be such as to deflect the electron beam toward the top of the tube. (North pole of magnet at Pin No. 7). The noise voltage measured at the output of the 1000-cps bandwidth filter shall not be less than the limits specified below for the various specified frequencies: (Inspection Level 1C shall be used.)

Frequency, Mc	Minimum Noise Voltage, μ V, RMS
0.1	10,000
0.2	14,000
0.5	25,000
1.0	22,000
2.0	7,000
5.0	500
10.0	70

Note 4: The tube shall be placed in the circuit shown (Figure 2) in a constant magnetic field of $375 \pm 20\%$ gauss which is perpendicular to the normal electron path. The direction of the magnetic field shall be such as to deflect the electron beam toward the top of the tube. The noise voltage measured at the plate of the tube and across the output of the circuit shall not be less than the specified limit in peak-to-peak volts. The oscilloscope used for noise amplitude measurement shall have a 3 db video bandwidth extending to at least 4 megacycles.

Note 5: Reference specification shall be of the issue in effect on the date of invitation for bid.

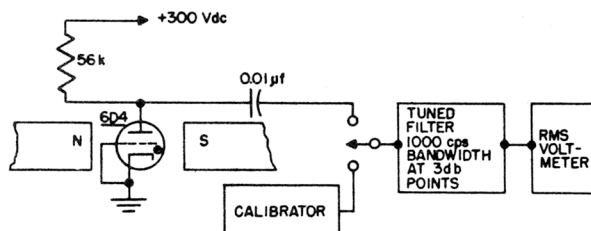


Figure 1.

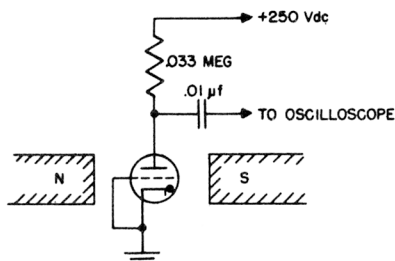


Figure 2.