

Specification: MOA/CV6169 Issue 1 dated 13th August 1965 To be read in conjunction with K1001 BS448 etc.	<table border="1"> <tr> <th colspan="2">SECURITY</th></tr> <tr> <th>Specification</th><th>Valve</th></tr> <tr> <td>Unclassified</td><td>Unclassified</td></tr> </table>	SECURITY		Specification	Valve	Unclassified	Unclassified
SECURITY							
Specification	Valve						
Unclassified	Unclassified						

Type of Valve: Reliable Broad-Band TR Cell				<u>MARKING</u> K1001/4	
Prototype: WF 471				Base: None	
<u>RATINGS AND CHARACTERISTICS</u> (Not for Inspection purposes)				<u>DIMENSIONS</u> See outline drawing	
				Note	
Operating Frequency Range	Mc/s	8500 to 9500		<u>TOP CAP</u>	
Max. Peak Power	kW	50		None	
Min. Peak Power	kW	4			
Min. Primer Supply Voltage	V	-850	B	Primer connection is by	
Primer Current	µA	130	B	wrapped joint, single strand wire 20-25 swg	

NOTES

- A. The cell may be used in branched or balanced duplexers.
- B. The primer encapsulation contains 5.5 Mohms of external resistance. With a primer supply voltage of between -850V and -1000V the primer current will be limited to between 100 µA and 160 µA. With a primer supply voltage of not less than -950V, the supply to the primer must be connected at least 5 seconds before the application of high power RF pulses. With a primer supply voltage of between -850V and -950V, the supply to the primer must be connected at least 30 seconds before the application of high power RF pulses.
- C. Transmission loss becomes disproportionately high at line powers of less than 4 kW.
- D. There is a 3.3 Megohm resistor between the primer connection and the monitor point allowing a measurement to be made of the primer current without disconnecting the primer supply.
- E. NATO Stock Number: 5960-99-037-4456.

Conditions: Unless otherwise stated, Primer Supply Voltage is -1000V

K1001 5H	Test	Test Conditions	AQL %	Insp. Level	Sym- bol	LIMITS		Units
						Min.	Max.	
2.5 4.1.3.1 4.1.1.1	<u>GROUP A</u>							
	<u>Primer Breakdown</u>	Applied Voltage -950V		100%	t	-	5	Secs
	<u>Primer Current</u>	Applied Voltage -850V Note 1		100%		100	-	μA
	<u>V.S.W.R.</u>	Reflectometer check 8500 and 9500 Mc/s 8600 - 9400 Mc/s Note 2		100%		-	1.40 1.30	
	<u>Total Insertion Loss</u>	Reflectometer check 8500 and 9500 Mc/s 8600-9400 Mc/s Note 3		100%		-	1 0.8	dB dB
	<u>Leakage</u>	f = 8900 Mc/s ± 100Mc/s P.R.F. = 1000 p.p.s. ± 10% Linepower = 50 kW ± 15% Note 4						
	(1) Spike	tp = 0.15 μsec ± 15%		100%		-	0.30	Ergs/ pulse
	(2) Total	tp = 1.0 μsec ± 10%		100%		-	100	mW
GROUP B omitted								
4.2.4.4 4.1.10	<u>GROUP C</u>							
	<u>Low Level Leakage</u>	f = 8900 Mc/s ± 100 Mc/s P.R.F. = 1000 pps ± 10% tp = 1.0 μsec ± 10% Incident power varied from 100 mW peak to 100 W peak	2.5	II		-	250	mW (pK)
	<u>Recovery Time</u>	To -6 dB Note 5					0.5	μSec
	<u>Electrical Length</u>	(1) 8500 Mc/s (2) 8900 Mc/s (3) 9500 Mc/s Note 6				147 234 350	187 274 390	deg. deg. deg.

TESTS (Cont'd)

K1001 5H	Test	Test Conditions	AQL %	Insp. level	Sym- bol	LIMITS		Units
						Min.	Max.	
4.2.2	<u>GROUP D</u> <u>Arc Loss</u>	4 kW min. Power Note 7		QA		-	0.8	dB
4.2.7	<u>Position of short circuit</u>	Note 8		QA		0.058	0.072	inches
	<u>GROUP E</u> <u>Damp Heat</u>	DEF 5011 Section 5 Category H.5		QA				
	<u>Shock</u>	DEF 5011 Section 13 Category S.2		QA				
	<u>Dry Cold</u>	DEF 5011 Section 15 Category -25°C		QA				
	<u>Dry Heat</u>	DEF 5011 Section 16 Category +85°C		QA				
	<u>Vibration</u>	DEF 5011 Section 18 Category V.2		QA				
5.3	<u>GROUP F</u> <u>Life</u> <u>Life Test End</u> <u>point 1000 Hrs</u> <u>Inoperatives</u> <u>Electrical Tests</u>	Note 9 Combined AQL	2.5 6.5	4.0%		Record		
	Recovery Time	to -6 dB Note 5					3	µsecs
	V.S.W.R.	Reflectometer check 8500, 9500 Mc/s 8600 to 9400 Mc/s Note 2					1.5 1.4	Ratio Ratio
	<u>Insertion Loss</u>	Reflectometer check 8500, 9500 Mc/s 8600 to 9400 Mc/s					1.2 1.0	dB dB
	Crystal Protection	Xtal N.F. Deterioration in dB measured after 500 Hours.				Record		

NOTES

- (1) D.C. Primer Supply as specified in K1001 5H.2.5. Cell unmounted.
- (2) V.S.W.R. measurements shall be made with the line energised at not greater than 10 mW. The termination shall be matched better than 1.02 over the frequency band.

- (3) Measurement of insertion loss shall be made with the valve mounted between impedances matched better than 1.10 V.S.W.R. over the frequency band and the line energised at not greater than 10 mW.
- (4) For high power measurements, the magnetron shall be a CV2284 or equivalent. The rate of rise of magnetron voltage shall be 100 kV/ μ sec $\pm 10\%$. A thermistor with the following characteristics shall be used:-

$$\text{Efficiency (E)} = \frac{\text{Measured Power}}{\text{Incident Power}} \quad \text{shall be greater than } 0.9$$

V.S.W.R. better than 1.10 over 8900 Mc/s ± 100 Mc/s

" " 1.33 over 8900 Mc/s ± 250 Mc/s

If the measured leakage powers are P_1 and P_2 microwatts at pulse lengths of 0.15 μ sec. and 1.0 μ sec. respectively, then

$$4.1. \text{ Spike energy} = \frac{10P_1}{E \times p.r.f.} \text{ ergs/pulse}$$

$$4.2. \text{ Total leakage} = \frac{1000P_2}{E \times p.r.f.} \text{ mW peak}$$

- (5) Recovery time shall be measured with the cell in a side-arm T-junction operated under the following conditions:-

Peak power = 10 kW Pulse length = 1.0 μ sec. $\pm 10\%$

PRF = 1000 pps $\pm 10\%$

The frequency of the simulated echo pulse shall be within the range 8500 to 9500 Mc/s and shall be not greater than 10 mW peak incident on the cell. The time shall be measured from the trailing edge of the transmitter pulse for an insertion loss exceeding that immediately before the transmitter pulse by 6 dB.

- (6) The length of RCSC No. 16 waveguide having the same effective electrical length as the cell shall be determined, with the line energised at a convenient low power level.
- (7) Arc Loss shall be measured with the line energised at not greater than 4 kW RF peak measured immediately after the cell.

PRF = 1000 pps $\pm 10\%$ t_p = 1.0 μ sec. $\pm 10\%$

- (8) The position of short circuit shall be measured as the distance of the effective RF short behind the input flange of the cell.

Peak power = 50 kW t_p = 1.0 μ sec $\pm 10\%$

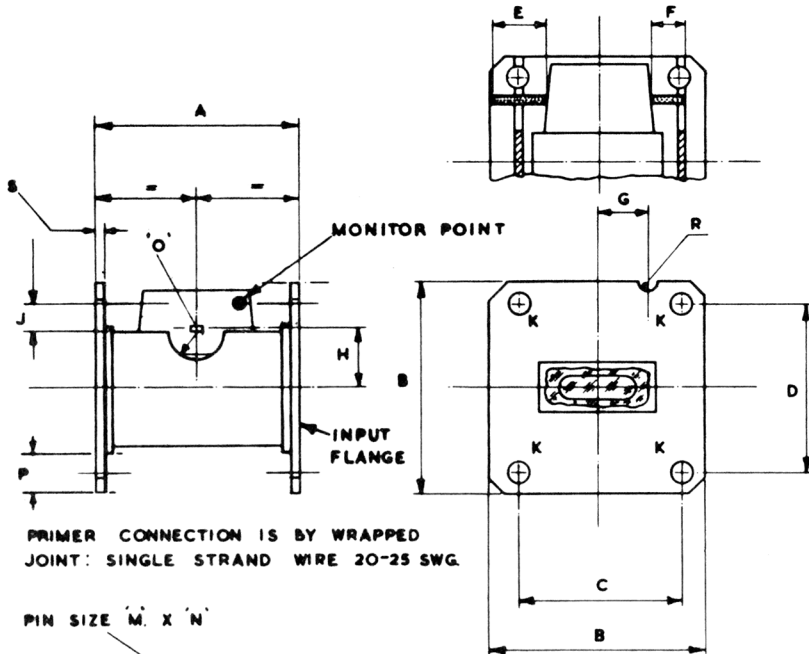
PRF = 1000 pps $\pm 10\%$

- (9) Life tests shall be carried out with the cells mounted on E-plane T-junctions. Crystals type CV2154 shall be mounted in approved holders at the optimum distance behind each cell. The main run shall be terminated in a matched load. Input power to each cell shall be 50 ± 10 kW.

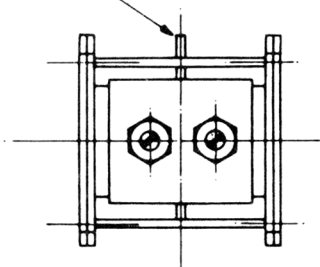
PRF = 1000 pps $\pm 10\%$ t_p = 1.0 μ sec $\pm 10\%$

f = 9375 Mc/s ± 100 Mc/s.

OUTLINE DRAWING
(THIRD ANGLE PROJECTION)



PIN SIZE M X N

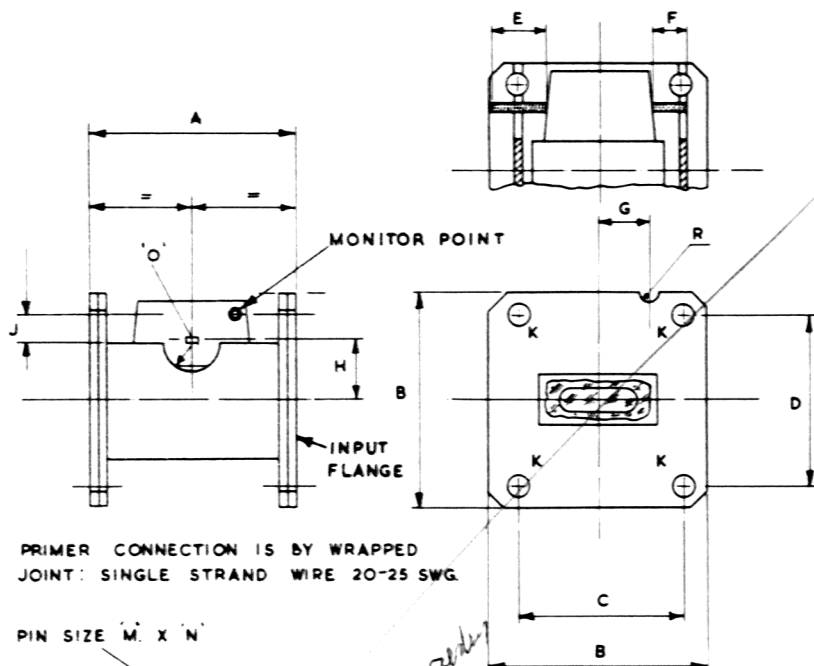


	INCHES		M.M.	
	MAX.	MIN.	MAX.	MIN.
A.	1.557	1.553	39.54	39.44
B.	1.640	1.610	41.65	40.89
C.	1.223	1.217	31.06	30.91
D.	1.283	1.277	32.59	32.44
E.	0.425	NOM.	10.8	NOM.
F.	0.250	NOM.	6.35	NOM.
G.	0.245	0.225	6.23	5.72
H.	0.500	NOM.	12.7	NOM.
J.	0.215	NOM.	5.46	NOM.
P.	0.350	NOM.	9.00	NOM.
K.	0.172	0.168	4.37	4.27
M.	0.036	NOM.	0.91	NOM.
N.	0.048	NOM.	1.21	NOM.
R.	0.063	NOM.	1.60	NOM.
O.	0.188	NOM.	4.76	NOM.
S.	0.080	0.060	2.03	1.52

HOLES ARE CO-AXIAL WITHIN POS^N TOL OF .008 DIA. (0,2)

ALL DIMENSIONS ARE IN INCHES.

OUTLINE DRAWING (THIRD ANGLE PROJECTION)



PRIMER CONNECTION IS BY WRAPPED
JOINT: SINGLE STRAND WIRE 20-25 SWG.

PIN SIZE M X N

Separate

	INCHES		M.M.	
	MAX.	MIN.	MAX.	MIN.
A.	1.557	1.553	39.54	39.44
B.	1.640	1.610	41.65	40.89
C.	1.223	1.217	31.06	30.91
D.	1.283	1.277	32.59	32.44
E.	0.425	NOM.	10.8	NOM.
F.	0.250	NOM.	6.35	NOM.
G.	0.245	0.225	6.23	5.72
H.	0.500	NOM.	12.7	NOM.
J.	0.215	NOM.	5.46	NOM.
K.	0.172	0.168	4.37	4.27
M.	0.086	NOM.	0.91	NOM.
N.	0.048	NOM.	1.21	NOM.
R.	0.063	NOM.	1.60	NOM.
O.	0.188	NOM.	4.76	NOM.

HOLES ARE CO-AXIAL WITHIN POS^N TOL OF .008" DIA. (0,2)

ALL DIMENSIONS ARE IN INCHES.

ELECTRONIC VALVE SPECIFICATIONS

SPECIFICATION MOA/CV6169 ISSUE 1 DATED 13th AUGUST 1965

AMENDMENT NO. 1.

Page 5 Outline Drawing

Remove and destroy existing Page 5 and substitute new page 5,
dated 21st November 1965, attached hereto.

December 1966.

TVC for R.R.E.

(445447)

✓ AM
12/12/66