Admiralty Surface Weapons Establishment

CV 5847

SPECIFICATION AD/CV5847	SECU	RITY
ISSUE NO. 2 dated 1.9.66	SPECIFICATION	VALVE
To be read in conjunction with K1001, BS448 & BS1409	Unclassified	Unclassified

TYPE OF VALVE: Double R.F. Beam Tetrode				MARKING	
CATHODE: Indirectly - Heated		See K1 001/4			
ENVELOPE: Glass, Unmetallised			BASE		
PROTOTYPE: QQV07-50				B S44 8/B7 A	
RATINGS				CONNECTIONS	
(All limiting values are absolute		NOTES	PIN	Electrode	
Max. Control Grid Dissipation Max. Heater-Cathode Voltage Max. Peak Cathode Current	(V) 6.3 (A) 1.8 (V) 750 (V) 600 (V) 300 (V) 175 (W) 25 (W) 3.5 (W) 1.0 (V) 100 mA) 875 mA) 150	A A B B B	1 2 3 4 5 6 7 TC1 TC2	Heater h Control Grid (1) g1' Screen Grid (Common)g2 Cathode k Heater (Centre tap) h c.t. Control Grid (2) g1" Heater Anode 1 a' Anode 2 a"	
Max. Grid-Cathode Resistance (fixed bias)(Max. Grid-Cathode Resistance (auto bias) (Max. Temperature of Anode Pins	Grid-Cathode Resistance (fixed bias)(kΩ) 50 Grid-Cathode Resistance (auto bias) (kΩ) 100 Temperature of Anode Pins (°C) 250 C			<u>DIMENSIONS</u> ee drawing on Page 6	
CAPACITANCES (pF) C in (nom.) C out (nom.) C g'g" (nom.) C a'a" (nom.)	10 3.4 1.2 0.24	ВВ		MOUNTING POSITION Any	

NOTES

- A. Centre tapped heater (series connected 12.6V 0.9A).
- B. Each Section.
- C. Temperature measured at the junction of glass and pins. The valve may be operated at full ratings up to a frequency of 100 Mc/s with only normal radiation and convection cooling. Above this frequency or in poorly ventilated conditions, a minimum air flow of 5 c.ft./min. shall be directed onto the top of the envelope to ensure operation within the specified limits.

NOTES (cont'd.)

D. The Joint Service Catalogue Number is 5960-99-037-2925

TYPICAL CHARACTERISTICS AND OPERATING CONDITIONS

CHARACTERISTICS (each section)

Ia = 30 mA gm = 4.5 mA/V µg1-g2 = 8.0

PUSH PULL OPERATION

RATINGS CLASS 'C' TELEG F.M. TELEF	<u>TYPI</u> (CAL COND	DITIONS			
Max. f Max. Va (f = 250 Mc/s)	(Mc/s) (V) (V) (W) (V) (V) (W) (MA) (MA) (MA) (MA)	500 750 600 2 x 25 600 300 2 x 3.5 2 x 1.0 2 x 5.0 2 x 150 2 x 875 100	f Va Vg2 -Vg1 Ia Ig2 Ig1 Pload (driver) Pa Pout na Pload n transfer	(Mc/s) (V) (V) (WA) (MA) (MA) (W) (W) (W) (W) (%)	200 600 250 80 2 x 115 2 x 8.0 2 x 4.0 4.0 2 x 17.5 103 75 87 85	475 500 250 60 2 x 115 2 x 4.0 2 x 3.0 12.0 2 x 23 69 60 59 85

TESTS

	0.3					1		
K1 001	Test	Test Conditions	AQL		Symbol	LI	AITS	Units
Ref.			%		3,2002	Min.	Max.	
	GROUP A							
	Reverse Grid Current	Adjust Vg1 for Ia = 40 mA. Note 2	-	100%	-Ig1	-	6.0	μ 🛦
	Anode Current(1)	Vg1 = -40V	-	100%	Ia(1)	-	5.0	mA
	Screen Current	Adjust Vg1 for Ia = 40 mA	-	100%	Ig2	-	6.0	mA
	Anode Current(2)	Vg1 = -24V	-	100%	Ia(2)	18	52	m.A.
	Heater Current		-	100%	Ih	1.6	2.0	A
VA	Emission	<pre>a + g2 + g1 (strapped) = 225V. Note 3</pre>	-	100%	Is	1.8	-	A
	GROUP B							
	Heater-Cathode Leakage Current	$Vhk = \pm 100V$	0.65	II	Ihk	-	40	μ 🛦
	Change in Grid Voltage	Set Vg2 = 250V. Adjust Vg1 for Ia = 40 mA, reduce Vg2 to 200V and readjust Vg1-for Ia = 40 mA	0.65	II	ΔVg1	5•2	7•5	v
	GROUP C							
	Power Output (200 Mc/s)	Va = 700V Vg1 = -90V Ia = 225 mA Ig1 = 4-10 mA Ig2 = 20 mA max. Note 4	6.5	IC	Pout (load)	95	-	₩
	Vibration Noise	Va = 250V Adjust Vg1 for Ia = 10 mA RL = 2k, Vibration Amplitude = ± 0.01" Note 5	6.5	IC	Va (AC)	-	800	mV r.m.s.

TESTS

K1 001	Test	Test Conditions	AQL	Insp.	0	LIM	ITS	W-14-
Ref.	Test	Test Conditions	% Level		Symbol	Min.	Max.	Units
AIII	GROUP D Capacitances	The valves shall be measured on a 1 Mc/s r.f. bridge in a fully shielded socket. Top cap connectors to be screened. Note 8.	6.5 6.5 6.5	L5 L5 L5 L5	Ca'g'~ Ca"g' Ca"g''~ Ca'g'' C'in C'in C'in	9.0 9.0 2.8	0.015 0.015 11.5 11.5 3.8	pF pF pF pF pF
			6.5 6.5	L5 L5	C"out C'out~ C"out	2.8 -	3.8 0.5	pF pF
11.3	GROUP E Fatigue	No voltages applied. The valves shall be vibrated sinusoidally on the axis perpendicular to the planes of the anodes at a frequency = 50 c/s amplitude = ±0.02". Duration = 15 mins.	-	īc	-	-	-	-
11 •4	Shock	Hammer angle = 30° The Valve shall be struck at an angle of 45° to the press seal. Three blows.	-	IC	-	-	-	-
	Post Fatigue & Shock Tests	Combined AQL	6.5					
	Inoperatives		2.5	-	-	-	-	-
	Reverse Grid Current	As in Group A	2.5	-	-Ig1	-	7•5	μΑ
	Vibration Noise	As in Group C	2.5	-	Va (AC)	-	1.0	v r.m.s.
	Power Output (200 Mc/s)	As in Group C	2.5	-	Pout (load)	90	-	W
AVI/S	GROUP F Life Test	Va = 700V, Ia = 225 mA. Notes 6, 7.		IC				
AVI/S.6	Life Test (End Point 500 hrs.)							
	Inoperatives		2.5	-	-	-	-	-
	Reverse Grid Current	As in Group A	2.5	-	-Ig1	-	7.5	μА
	Power Output	As in Group C	2.5	-	Pout (load)	90	-	W

TESTS

K1 001		AQL Insp	Insp.	0>-7	LIMITS		Units	
Ref.	Test	Test Conditions	%	Level	Symbol	Min.	Max.	onics
AIX/2.4	GROUP G Electrical Retest after 28 days Holding Period			100%				
AVI/S.6	Inoperatives		0.5	-	-	-	-	-
	Reverse Grid Current	As in Group A	0.5	-	-Ig1	-	7•5	μ 🛦

NOTES

- Test each section separately with g1 of the non-active section biased to -100V.
 Heaters parallel connected.
- 2. Read after a minimum period of three minutes operation when the measurement shall neither be rising nor out of limit.
- 3. The two sections connected in parallel.
- 4. At a circuit efficiency of 80%.
- 5. The valve shall be vibrated sinusoidally at f = 50 c/s in each of the following planes:-
 - (a) Major axis.
 - (b) Transversely in the planes of the anodes.
 - (c) Transversely, perpendicular to the planes of the anodes.
- 6. The life test is to be performed in an approved dynamic circuit.
- 7. The Inspection Level of IC is applicable to production quantities in excess of 1000 valves. Where orders are for less than this quantity, the life test specified in K1001 Section 13 shall apply.
- 8. The connections for the capacitance test shall be as follows:-

TEST	н.Р.	LP	R
Ca'gi f Ca'gi ' Ca'gi ' Ca'gi ' C'in C'in C'out C'out	TC1 TC2 TC2 TC1 2 6 TC1 TC2	2 6 6 1,3,4,5,7 1,3,4,5,7 1,3,4,5,7	1,3,4,5,6,7, TC2 1,3,4,5,6,7, TC1 1,2,3,4,5,7, TC1 1,2,3,4,5,7, TC2 TC1, TC2, 6 TC1, TC2, 2 2, 6, TC2 2, 6, TC1

9. Readings to be made after a minimum of 3 mins. operation.

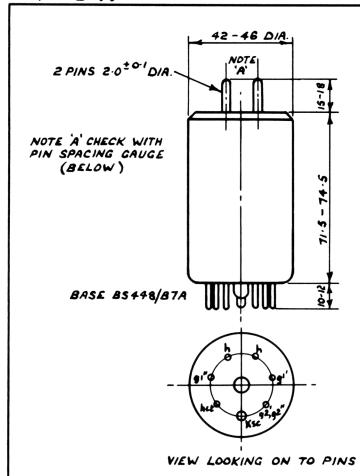


PLATE THICKNESS 3 to 1

_/4±0.03

PIN SPACING GAUGE

NOTE: - ALL DIMENSIONS IN MILLIMETRES