

Specification MOA/CV4520	<u>SECURITY</u>
Issue 1 dated 4th May, 1960.	<u>Specification</u> <u>Valve</u>
To be read in conjunction with K.1001, B.S.448 and B.S.1409	UNCLASSIFIED UNCLASSIFIED

Indicates a change

TYPE OF VALVE - Reliable Miniature Low Impedance Triode with Flying Leads				MARKING	
CATHODE - Indirectly - heated				See K.1001/4	
ENVELOPE - Glass				BASE	
PROTOTYPE - CV4038, VX3520				See B.S.448/B9A/F.	
<u>RATING</u> (Note A) (All limiting values are absolute)				<u>CONNECTIONS</u>	
		Note	Lead	Electrode	
Heater Voltage	(V)	6.3	1	Anode	a
Heater Current	(A)	1.1	2	Cathode	k
Max. Heater - Cathode Voltage, Cathode +ve	(V)	250	3	Anode	a
	(V)	100	4	Heater	h
Max. Anode Voltage (Ia = 0)	(V)	500	5	Heater	h
Max. Negative Grid Voltage	(V)	100	6	Grid	g1
Max. Operating Anode Voltage (pa.max)	(V)	300	7	No connection	n.c.
Max. Anode Dissipation	(W)	15	8	Anode	a
Max. Cathode Current	(mA)	125	9	Anode	a
Max. Grid Circuit Resistance (Fixed Bias)	(M)	0.1			
	(M)	0.5			
Max. Vibration (100 Hours duration Max.)	(g)	5			
	(g)	20			
Max. Shock (short duration)	(g)	500			
Max. Bulb Temperature	(°C)	225			
Min. Operating Pressure	(mm. Hg)	55			
Max. Ambient Storage Temperature Range	(°C)	-60/+85			
<u>Typical Operating Conditions</u> Measured at Va=150V. Ia=100mA				<u>DIMENSIONS</u> See K1001/A1/D11	
			Dimensions (mm)	Min.	Max.
Mutual Conductance		(mA/V)	11		
Anode Impedance		(Ω)	410		
Amplification Factor			4.5		
Neg. grid voltage		(V)	21.5		
<u>CAPACITANCES (pF)</u>				<u>MOUNTING POSITION</u> Any	
C in (Nom.) Valve Shielded		7.1	F	<u>TYPE APPROVAL</u> See K1001/15 Minimum quantity for submission 150 See Note G.	
Cout (Nom.) " "		6.0	F		
Cagl (Nom.) " "		9.5	F		
<u>APPLICATIONS DATA</u> Issue 1. - See section following Page 6.					
<u>NOTES</u> See next page					

NOTES

- A. Caution to Electronic Equipment Design Engineers: Special attention should be given to the temperature of valves to be operated in Guided Weapons and Aircraft. Reliability will be seriously impaired if the maximum bulb temperature is exceeded. The life expectancy may be reduced if conditions other than those specified for life test are imposed on the valve and will be reduced appreciably if absolute maximum ratings are exceeded. Both reliability and performance will be jeopardized if heater voltage ratings are exceeded; life and reliability performance are directly related to the degree that regulation of the heater voltage is maintained at its centre-rated value. Under no circumstances should the heater voltage supply be allowed to deviate more than $\pm 5\%$ from the rated value.
- B. For greater reliability, the potential between heater and cathode should not be allowed to exceed 10 volts.
- C. The maximum peak acceleration under continuous random vibration conditions specified assumes that the vibration frequency components are varying continuously over the band 10 to 1,000 cycles/sec. in a random manner.
- D. The maximum peak acceleration under short term random vibration conditions specified assumes that the vibration frequency components are varying continuously over the band 10 to 1,000 cycles/sec. in a random manner.
- E. Direct soldered connections to the leads must be at least 5 mm. from the seal and any bending of the leads must be at least 1.5 mm. from the seal.
- F. Capacitance measured at a frequency of 1 Mc/s.
- G. When submitting samples for Type Approval the manufacturer must have drawn the samples from a lot which has met the requirements of the specification. The manufacturer shall provide the test results for that particular lot; together with detailed results on the samples, as required by the Type Approval Authority.

TO BE PERFORMED IN ADDITION TO THOSE APPLICABLE IN K-1001

TESTS IN ANY ONE GROUP SHALL BE PERFORMED IN THE SPECIFIED ORDER

TEST CONDITIONS - UNLESS OTHERWISE SPECIFIED												
		Vh(V) 6.3	Va(V) 150			Ia(mA) 100						
K1001	TEST	TEST CONDITIONS		AQL %	INSP. LEVEL	SYMBOL	LIMITS					
							MIN.	LAL	BOGEY	UAL	MAX.	ALD
AIX/2.1	GROUP A											
5.14	Visual Inspection	Notes: 1,2. No voltages			100%							
	Inoperatives				100%							
	Insulation	Va-all = -300V Vg1-all = -100V		100%		R	100	-	-	-	-	M
				100%		R	100	-	-	-	-	M
	Reverse Grid Current(1)	Rg1 = 500K max.		100%		Ig1	-	-	-	-	2.0	μA
	Vibration Noise(1)	Notes: 2,3 Acceleration = 20g peak min. Frequency = 50 c/s Rk = 200 Ck = 1000 μF min. Rg1 = 0 Va(b) = 200V Ra = 1K		100%								
						Vout	-	-	-	-	120	-
												mV r.m.s.
	Vibration Noise (2)	Note: 3 Acceleration = 5g peak min. Frequency = 1000-2500 c/s Rk = 200 Ck = 1000 μF min. Rg1 = 0 Va(b) = 200V Ra = 1K		100%								
						Vout	-	-	-	-	350	-
												mV r.m.s.
AIX/2.2		Note: 4										
AIX/2.3												
5.3	GROUP B	Combined AQL		1.5								
	Heater-Cathode Leakage Current	Vhk = ± 250V		0.65	II	Ihk	-	-	-	-	20	-
					V2	Ihk	-	-	-	5	-	μA
	Negative Grid Voltage			0.65	II	-Vg1	17	-	-	-	26	-
					V2	-Vg1	-	19	21.5	24	-	5.55
	Mutual Conductance	Note: 5		0.65	II	gm	9	-	-	-	13	-
					V2	gm	-	10	11	12	-	2.2
	Negative Grid Cut-Off Voltage	Va = 100V Ia = 2mA		0.65	II	-Vg1	-	-	-	-	35	-
												V
	GROUP C											
	Heater Current			1.5	I	Ih	1.0	-	1.1	-	1.2	-
	Change of Mutual Conductance	Vh = 5.7V Note: 6		1.5	I	Δgm	-	-	-	-	8.0	-
												%
	Cathode Heating Time	Va = 170V Rg1 = 0 Rk = 170 Note: 7		1.5	I	thk	-	-	-	-	40	-
												secs

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TESTS (Cont.)

Page 4

K1001	TEST	TEST CONDITIONS	AQL %	INSP. Level	SYMBOL	LIMITS						UNITS
						MIN.	LAL	BOGEY	UAL	MAX.	ALD	
5.9	<u>GROUP D</u>											
	Reverse Grid Current (2)	Vh=6.9V Va=250V Ia=24mA Rg1=0.1M Note 8	4.0	Code F	Ig1	-	-	-	-	4.0	-	μA
	Amplification Factor		4.0	Code F	μ	3.5	-	4.5	-	5.5	-	
	Capacitances	Measured on a 1Mc/s bridge with valve in a fully screened socket. Valve shielded Note 9	4.0	Code F	Cin Cout Cag1	5.7 4.8 7.75	- - -	7.1 6.0 9.5	- - -	8.5 7.2 11.25	- - -	pF pF pF
AIX/ 2.4.2.3. AIX/ 2.4.2.1.	<u>GROUP E</u>											
	Lead Fragility	No Voltages	4.0	Code F								
	Glass Strain	No Voltages Note: 10	4.0	Code F								
	Vibration Fatigue	Acceleration = 5g peak min. Time = 200 hours Note: 11 Vh = 6.6V		Code J								
	Vibration Noise (3)	Note: 12. Acceleration = 20g peak min; Rf=200; Ck = 100μF min. Rg1 = 0, Ra = 1K Va(b) = 200V, Vh = 6.3V. Frequency = (1) 60-120 c/s			Vout	-	-	-	150	-	-	mV r.m.s
		(2) 120-250 c/s			Vout	-	-	-	150	-	-	mV r.m.s
		(3) 250-500 c/s			Vout	-	-	-	150	-	-	mV r.m.s
		(4) 500-1000 c/s			Vout	-	-	-	250	-	-	mV r.m.s
		(5) 1000-2500 c/s			Vout	-	-	-	800	-	-	mV r.m.s
	<u>Post Vibration Noise (3)</u> <u>Tests:</u>	Combined AQL	2.5									
	Vibration Noise (1)	As in Group A. Note: 3.	1.0		Vout	-	-	-	-	300	-	mV r.m.s
	Heater-Cathode Leakage Current.	Vhk = ± 250V.	1.0		Ihk	-	-	-	-	30	-	μA
	Reverse Grid Current (1)	Rg1 = 500k Max.	1.0		Ig1	-	-	-	-	2.5	-	μA
AIX/ 2.4.2. 4.3.	Mutual Conductance	Note 5	1.0		gm	8.5	-	-	-	13.0	-	mA/V
	Catastrophics	Note: 13	0.65									
	Shock	Hammer Angle = 30° No Voltages (T/A. only)										
	<u>Post Shock Tests:</u>	As for Post Vibration Noise (3) Tests (T/A only)										

K1001	TEST	TEST CONDITIONS	AQL %	INSP. LEVEL	SYMBOL	LIMITS						UNITS
						MIN.	LAL	BOGEY	UAL	MAX.	ALD	
	<u>GROUP F</u>											
AVI/5	Life	Vh = 6.3v Vhk = 200V 50 c/s Va = 120V Ia = 125 mA										
AVI/5.1	<u>Stability Life</u>											
	Change in Mutual Conductance	Note 5	1.5	Code H	Δg_m	-	-	-	-	10	-	%
AVI/5.3	<u>Intermittent Life</u>											
	<u>Test Point</u> <u>200 hours</u>	Combined AQL	4.0	Code H								
5.14	Inoperatives		1.5									
	Heater-Cathode Leakage Current	Vhk = $\pm$ 250V	2.5		Ihk	-	-	-	-	20	-	μ A
	Reverse Grid Current (1)	Rg1 = 500k max.	2.5		Ig1	-	-	-	-	2.0	-	μ A
	Negative Grid Voltage		2.5		-Vg1	16.5	-	-	-	26	-	V
	Average Change of Negative Grid Voltage				ΔV_{g1}	-	-	-	-	10	-	%
	Insulation		2.5									
		Va - all = -300V Vg1 - all = -100V			R R	50 50	- -	- -	- -	- -	- -	M M
	<u>Test Point</u> <u>1000 hours</u>	Combined AQL	6.5	Code F								
5.14	Inoperatives		4.0									
	Heater-Cathode Leakage Current	Vhk = $\pm$ 250V	4.0		Ihk	-	-	-	-	30	-	μ A
	Reverse Grid Current (1)	Rg1 = 500k max.	4.0		Ig1	-	-	-	-	3.0	-	μ A
	Negative Grid Voltage		4.0		-Vg1	15.5	-	-	-	26	-	V
	<u>GROUP G</u>											
AX/2.5	<u>Electrical re-Test</u> <u>after 28 days</u> <u>holding period</u>			100%								
5.14	Inoperatives		0.5									
	Reverse Grid Current (1)	Rg1 = 500k max.	0.5		Ig1	-	-	-	-	2.0	-	μ A
	Negative Grid Voltage				-Vg1	17	-	-	-	26	-	V

NOTES

1. The valve shall be visually inspected for good workmanship. Particular attention shall be paid to the following:- Structure quality, quality of welds, quality of lead tinning, external dimensions and shape.
2. This test may be done alternatively in Group G, at the discretion of the manufacturer.
3. The valve shall be mounted so that the direction of vibration is parallel to the minor axis of the electrode structure. The test shall be of sufficient duration to obtain a steady reading of noise output.
4. At this stage the lot shall be formed. It shall be an identifiable lot not exceeding 1,300 valves, manufactured in a period not exceeding 25 consecutive Working days. Normal Sampling (Single) shall apply.
5. This test shall be performed using a mutual conductance bridge or any other approved method.
6. The change in mutual conductance is expressed:-

$$\frac{(\text{gm at } 6.3\text{V}) - (\text{gm at } 5.7\text{V})}{(\text{gm at } 6.3\text{V})} \times 100\%$$

7. The valve to be cold when plugged into socket or switched on. A cold valve is one which has had its heater supply switched off for at least 2 hours. The cathode heating time to be measured is that time at which the anode current reaches 100 mA from switching on.
8. For this test, the valve shall be pre-heated for 5 minutes under the test conditions. Igi shall not be rising or out of limit after a total of 5 minutes.
9. The capacitance Test Jig connections shall be as follows:-

Test	Links to H.P.	Links to L.P.	Links to E.
Cin	6	2,4,5,7,C	1,3,8,9
Cout	1,3,8,9	2,4,5,7,C	6
Cag1	1,3,8,9	6	2,4,5,7,C

10. This is a destructive test and valves used for this test will not be accepted for delivery.
11. The sample shall be vibrated over the frequency range 60 to 1000c/s. Duration of frequency sweep shall be 12 minutes minimum. All valves to be vibrated for 66.2/3 hours in each of three mutually perpendicular planes. The heater supply shall be switched approximately 8 minutes on and 16 minutes off throughout the duration of the test.
12. This test to be applied to the total sample previously subjected to the Vibration Fatigue test. Each valve shall be mounted so that the direction of vibration is parallel to the minor axis of the electrode structure and shall be vibrated over the frequency range 60 - 2,500 c/s. swept once only at a rate of change of frequency not greater than 1 octave per 30 secs. The voltages to be recorded shall be the values of noise output at the maximum resonance in each of the specified frequency bands, as measured on an approved equipment.
13. A valve shall be deemed to be catastrophic if it is either an inoperative as defined in K1001 Section 5.14, or has either or both the following defects:
 - (1) Vg1 outside the range $\pm 50\%$ of the bogey given in Group B.
 - (ii) Vibration noise output, as measured in Group A, greater than 1000 mV. r.m.s.

SPECIFICATION CV4520
ISSUE No. 1, DATED 4th MAY, 1961

AMENDMENT No. 1

Page 3. Group B. Mutual Conductance.

Under ALD column delete '2.2' and insert '1.2'

October, 1961

D.L.R.D.(T)

N.4320/D

S.2.1962
JS

CV4520

APPLICATIONS DATA

FOR
VALVE TYPE

CV4520

This information is intended for the guidance of users and
does not form part of the procurement specification

ISSUE 1 SEPTEMBER 1961

ISSUED BY:-
MINISTRY OF AVIATION T.L.S. (B)
CASTLEWOOD HOUSE,
77-91 NEW OXFORD STREET,
LONDON, W.C.1.

AMENDMENTS

No.	Date	Page

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Distribution Curves - Negative Grid Voltage	7
<u>Grid Characteristics</u>	
Ia : Vg1 Va=50V to 300V (50V steps)	Nominal 8
Ia : Vg1 Va=50V to 300V (50V steps)	Lower lmt. 9
Ia : Vg1 Va=50V to 300V (50V steps)	Upper lmt. 10
gm : Vg1 Va=50V to 200V (50V steps)	Nominal 11
gm : Vg1 Va=50V to 200V (50V steps)	Lower lmt. 12
gm : Vg1 Va=50V to 200V (50V steps)	Upper lmt. 13
μ : Vg1 Va=50V to 200V (50V steps)	Nominal 14
μ : Vg1 Va=50V to 200V (50V steps)	Lower lmt. 15
μ : Vg1 Va=50V to 200V (50V steps)	Upper lmt. 16
ra : Vg1 Va=50V to 200V (50V steps)	Nominal 17
ra : Vg1 Va=50V to 200V (50V steps)	Lower lmt. 18
ra : Vg1 Va=50V to 200V (50V steps)	Upper lmt. 19
<u>Anode Characteristics</u>	
Ia : Va Vg1=0 to -70V (5V steps)	Nominal 20
Ia : Va Vg1=0 to -65V (5V steps)	Lower lmt. 21
Ia : Va Vg1=0 to -75V (5V steps)	Upper lmt. 22
Ia : Va Vg1= -22.5V	Upper and Lower lmt. 23
μ , gm, ra, Vg1 : Ia Va=50V	Nominal 24
μ , gm, ra, Vg1 : Ia Va=100V	Nominal 25
μ , gm, ra, Vg1 : Ia Va=150V	Nominal 26
μ , gm, ra, Vg1 : Ia Va=150V	Lower lmt 27
μ , gm, ra, Vg1 : Ia Va=150V	Upper lmt. 28
<u>Miscellaneous</u>	
Cathode warm-up time curve	29
Maximum permissible value of Grid to Cathode Resistor	30
" " " " " "	31

STATISTICAL ASPECTS OF CV4500 SPECIFICATIONS

These test specifications have been drawn up on a statistical basis involving the following considerations:-

1. The use of 100% testing on its own does not, with presently known methods, and with reasonable economy, result in 100% perfect items reaching the customer, because reliability cannot be tested into a product.
2. To control the average and spread of the characteristics of a batch of valves is a better guarantee that the product is under control, than to accept all of a product solely on the basis that the characteristics lie within certain limits. In general it is true to say that a valve which is just inside a limit is neither better nor more reliable than one which is just outside that limit.
3. It may be demonstrated that the main characteristics of valves fairly closely follow normal or log-normal Gaussian distributions.

The inspection of these valves when submitted for acceptance is therefore carried out in two complementary stages.

Acceptance Sampling by Attributes.

Each Attribute sampling test in the specification has two conditions which define the inspection which must be made in order to ensure that the corresponding characteristic meets the required standard. The conditions are:-

- (a) The Inspection Level, which defines, directly or indirectly, the size of the sample which must be taken.
- (b) The Acceptance Quality Level (AQL), which defines, indirectly, the number of rejects which can be tolerated in the sample.

These conditions also define the Operating Characteristic of the sampling scheme (Page 5), which gives the relationship between the quality of the submitted lot and the probability of its acceptance. In general the levels are so calculated that if lots containing a percentage of rejects equal to the AQL were constantly submitted, then approximately 95% of the lots would be accepted.

It can be seen that the above scheme only defines the permissible percentage of valves outside the specified test limits, and not the distribution of the values of the characteristic within those limits. Theoretically therefore, it would be possible for all the values to lie just within a limit and the product would still be accepted.

To ensure that this situation does not occur on the major electrical characteristics, Variables sampling is introduced.

Acceptance Sampling by Variables

Each Variables sampling test in the specification has one condition which defines the inspection which must be made in order to ensure that the corresponding characteristic meets the required standard. This condition is the Inspection Level, which defines the size of the sample which must be taken.

The sample is divided into groups of five and the required characteristics are recorded. From these results the average value of each characteristic for the whole sample, and the average of the individual ranges for each group of five, are calculated. These values define the location and the dispersion of the characteristic distribution, respectively. The average must lie between the Lower Acceptance Limit (LAL) and the Upper Acceptance Limit (UAL), and the average range must not exceed the Acceptance Limit for Dispersion (ALD)

/Illustrations

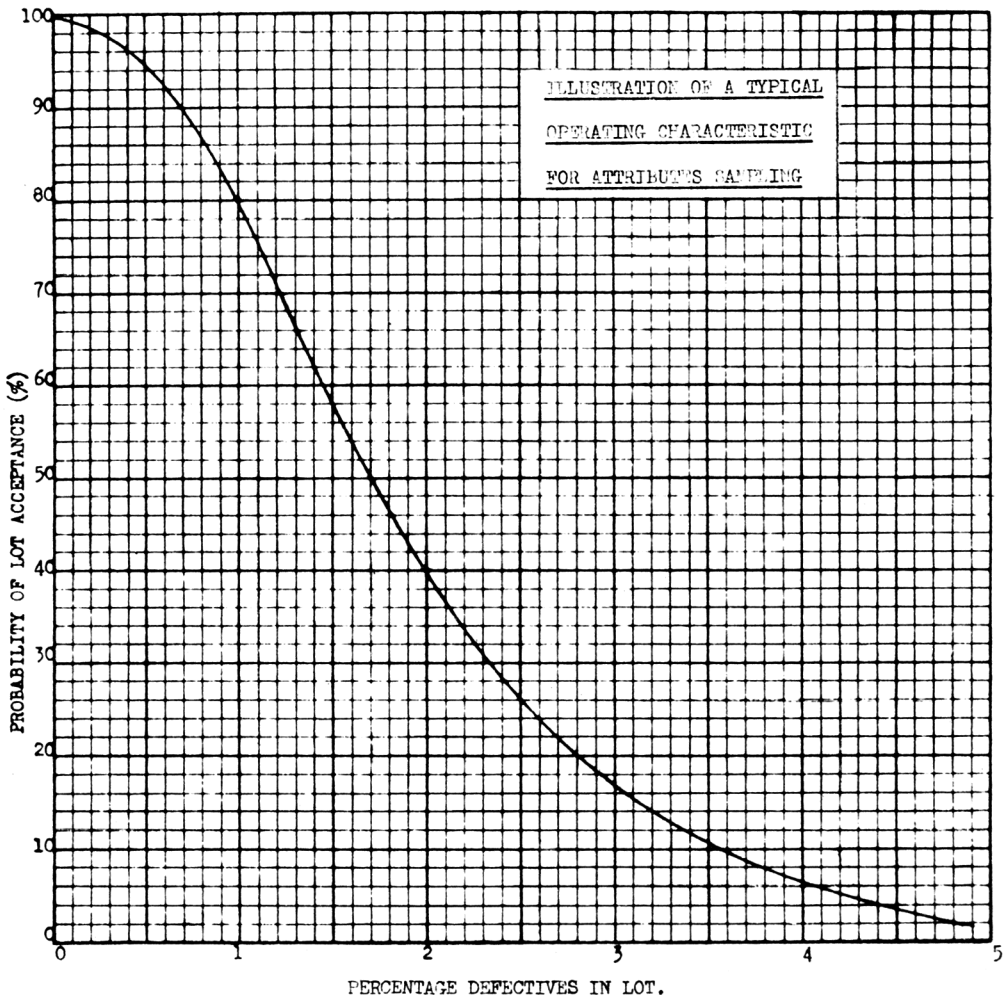
Illustrations of the limiting distributions for this valve, which would be just accepted by the above controls, are given on Pages 6 and 7. These show normal curves with the maximum permissible spread allowed by the AID, centered on the LAL and UAL, respectively, and the maximum spread distributions, centered on the bogey value.

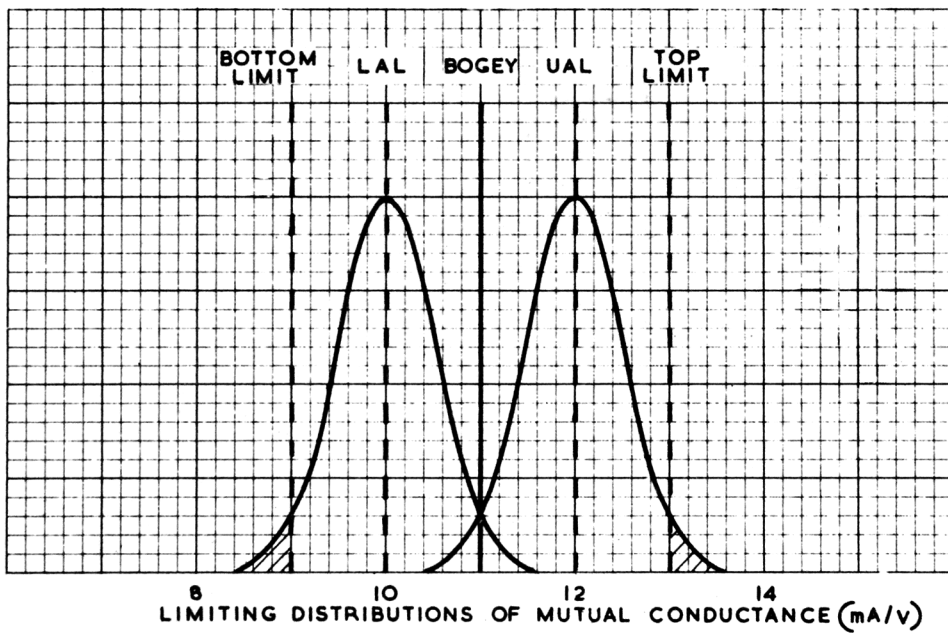
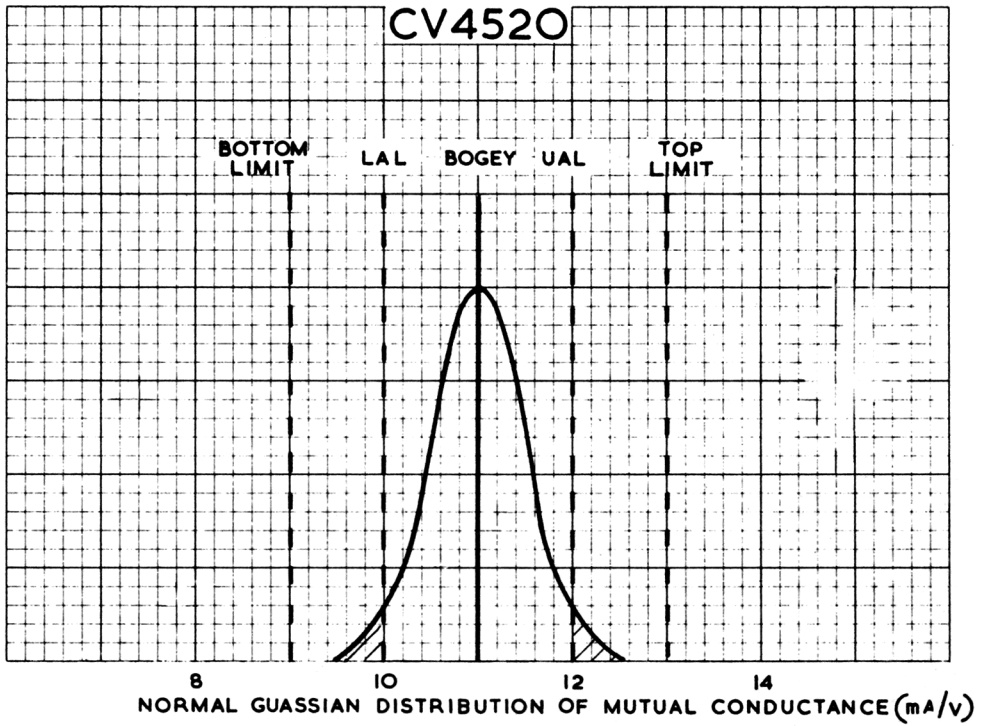
For further details of sampling inspection procedures for Attributes and Variables, reference should be made to K1001, Appendix XI, and MIL Standard 105A, Sampling Procedures and Tables for Inspection by Attributes.

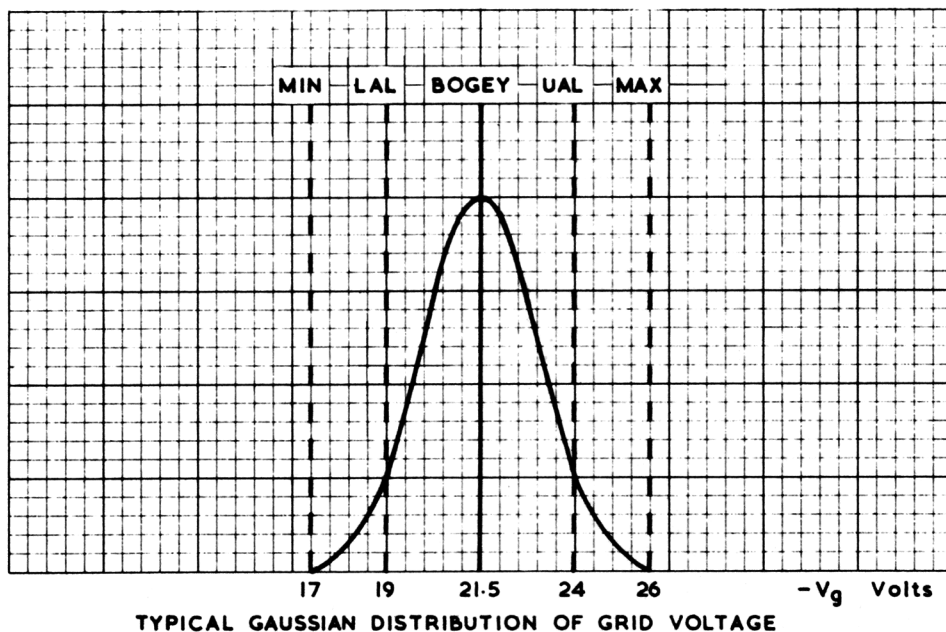
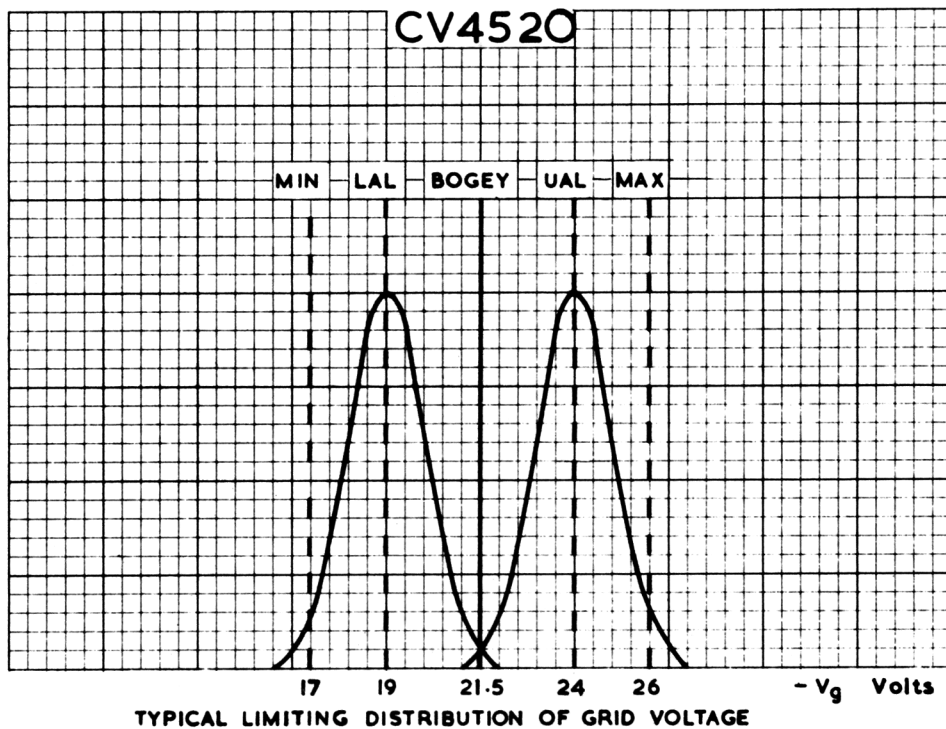
Typical Operating Characteristic

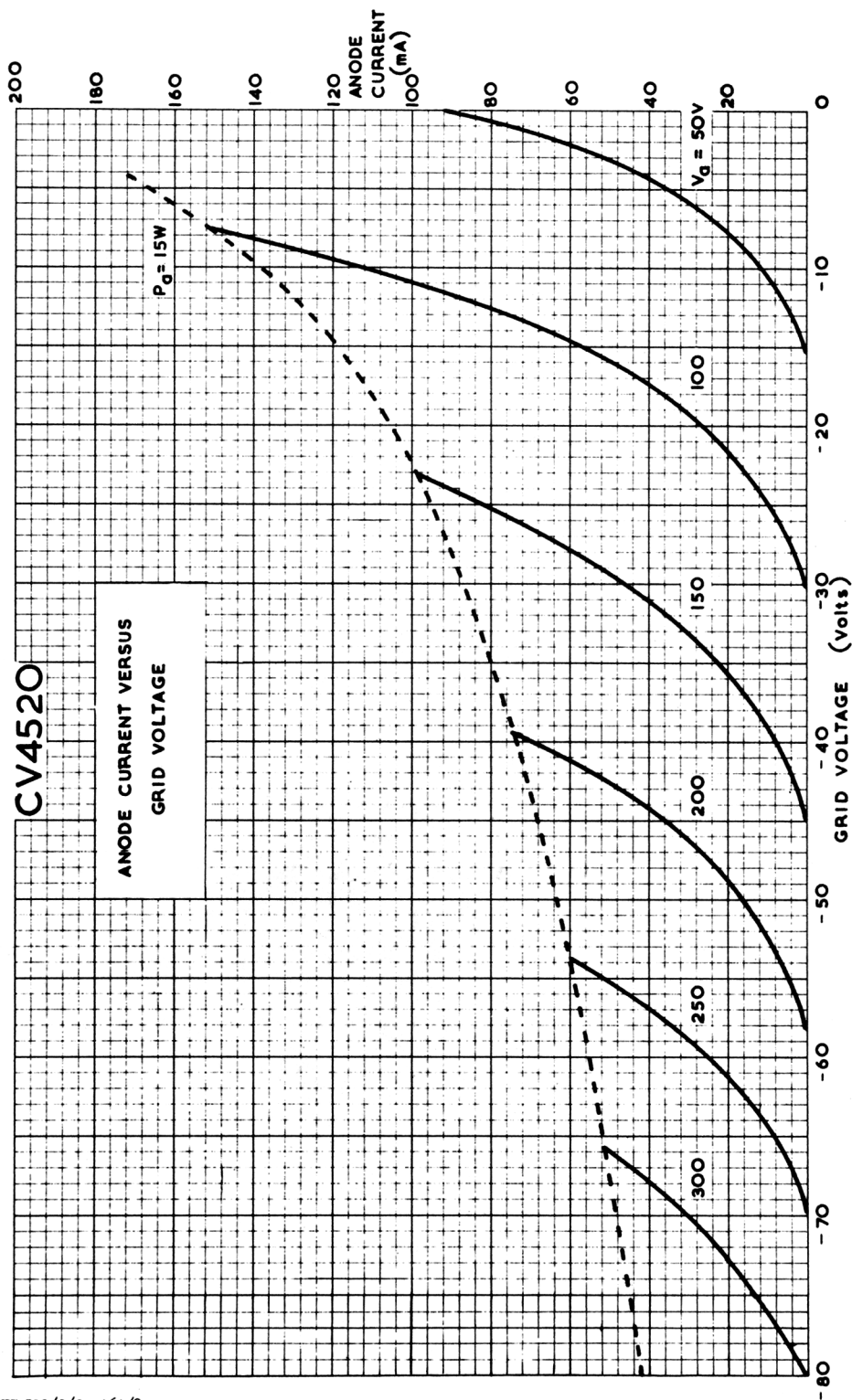
The following curve gives a typical Operating Characteristic for:-

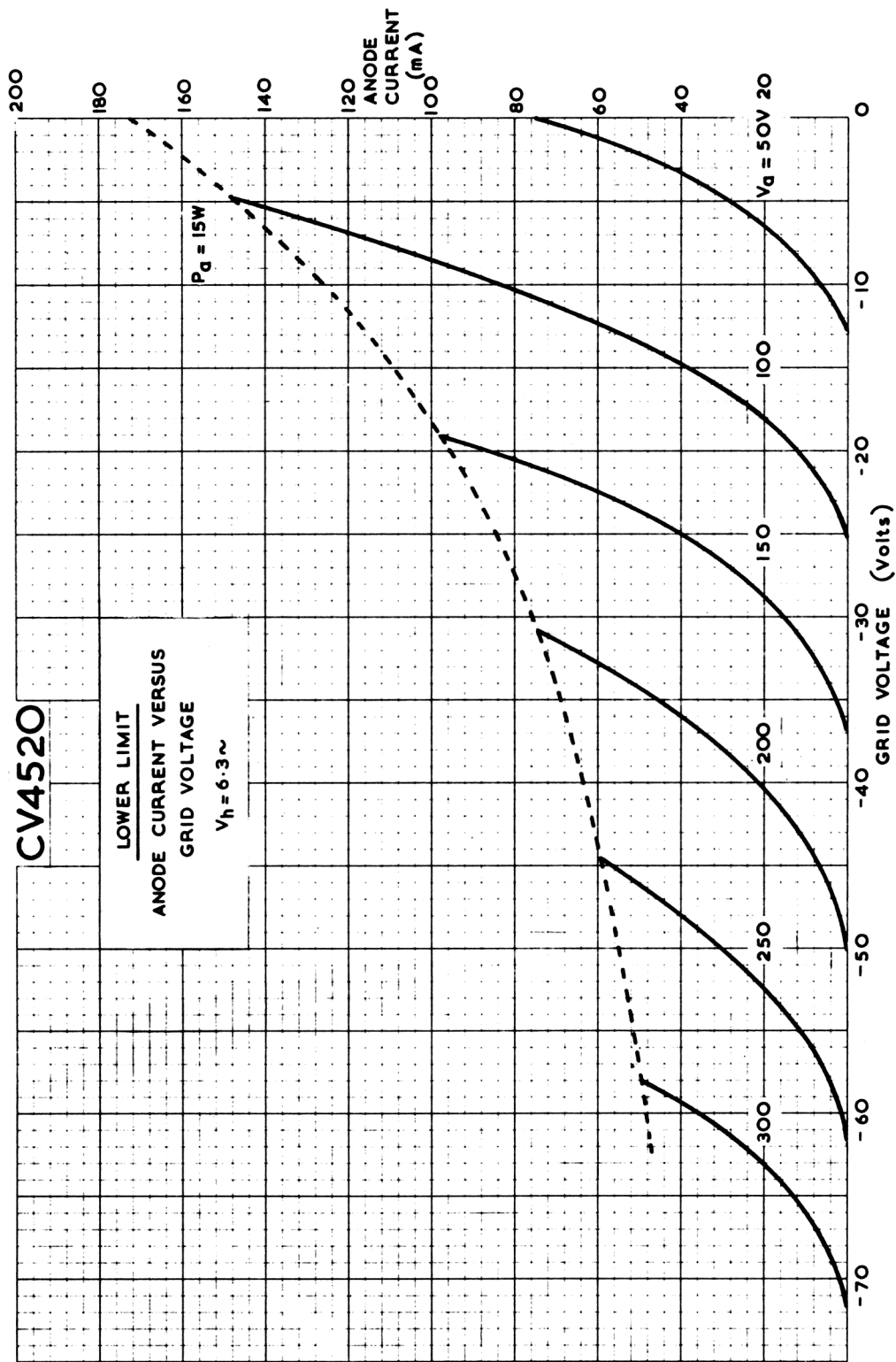
Lot Size of between 1301 and 3200
Inspection Level II (Code Letter L, Sample size 150)
An AQL of 0.4% (Accept on 2, reject on 3).

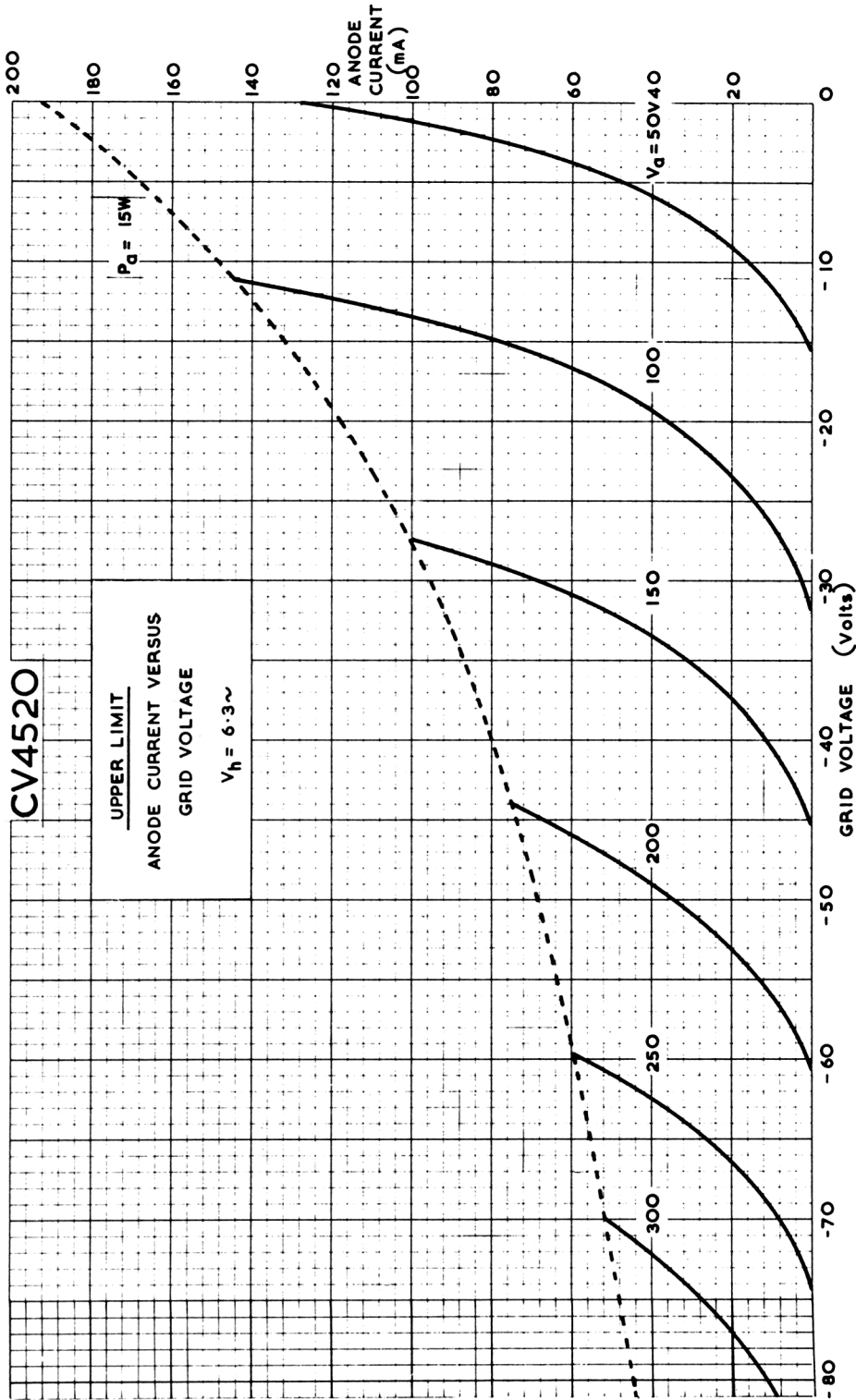


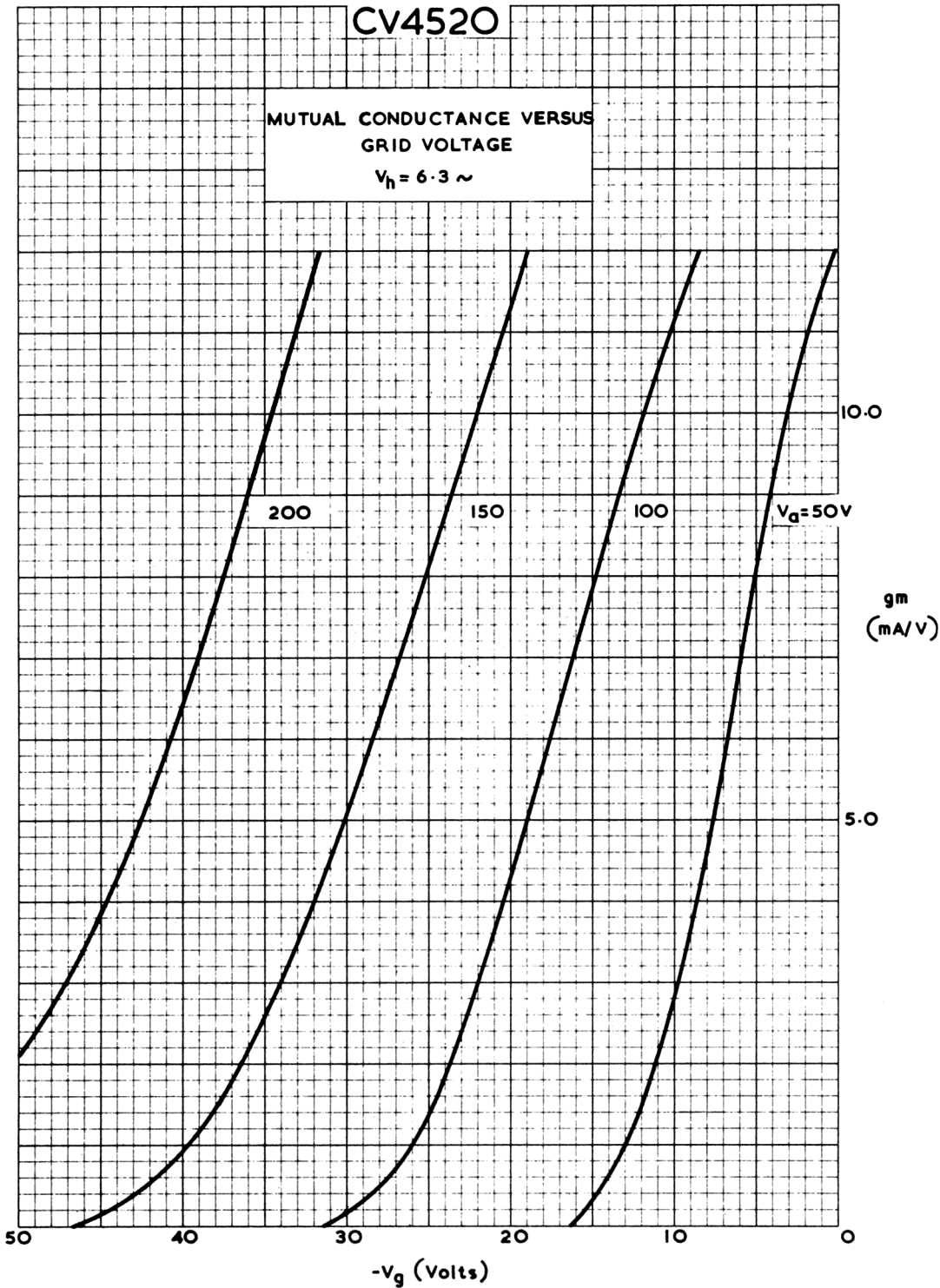


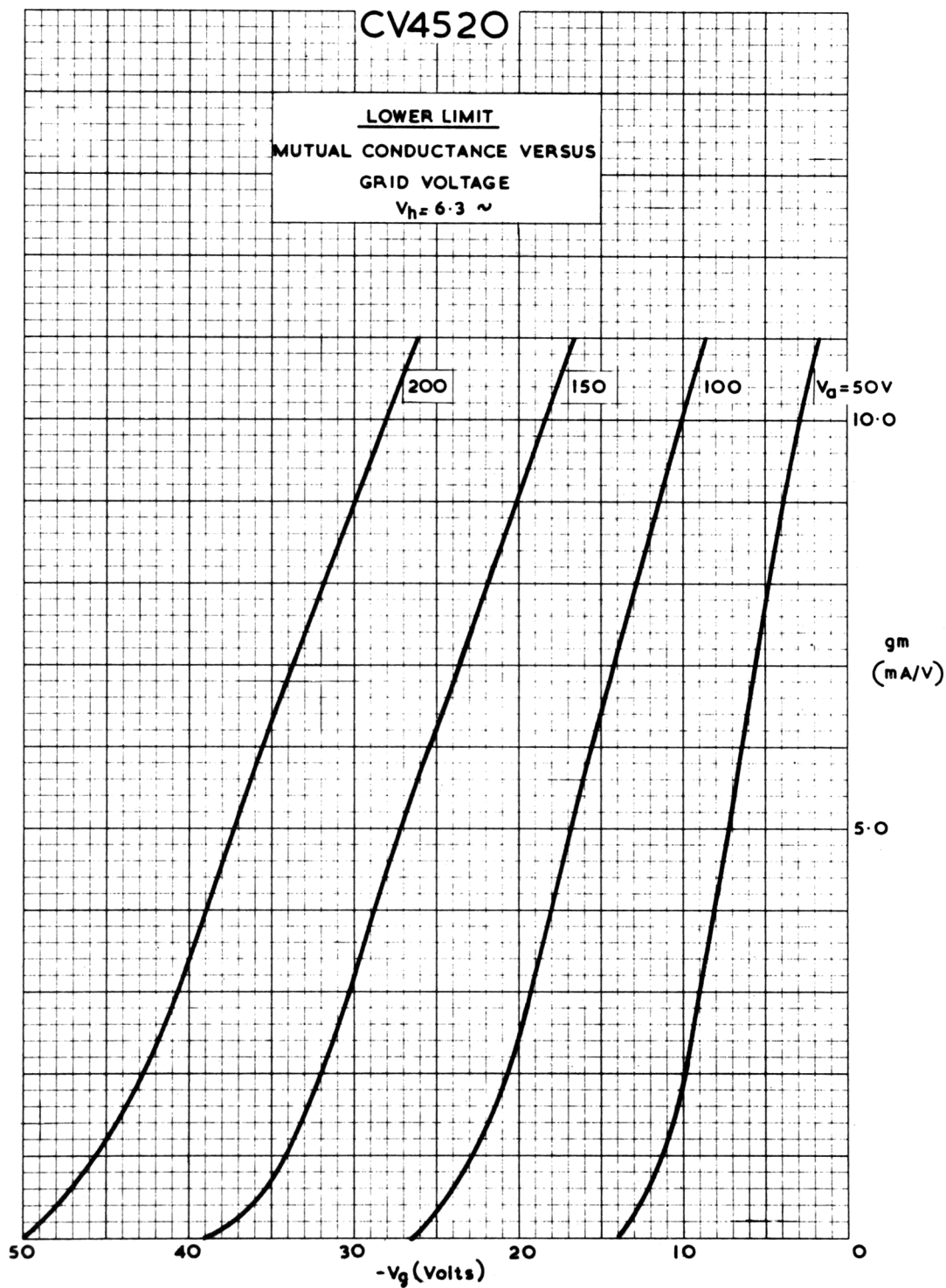


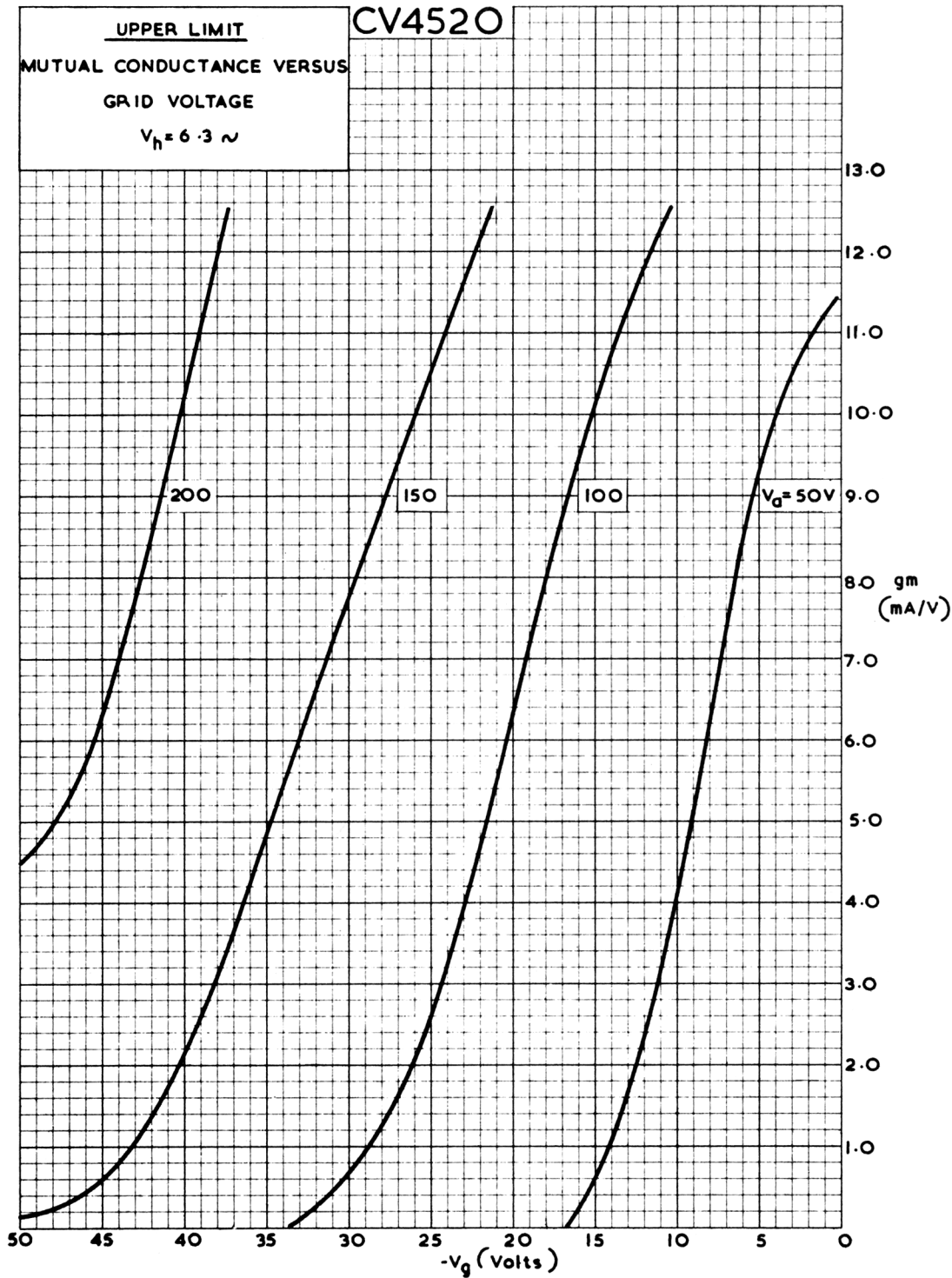


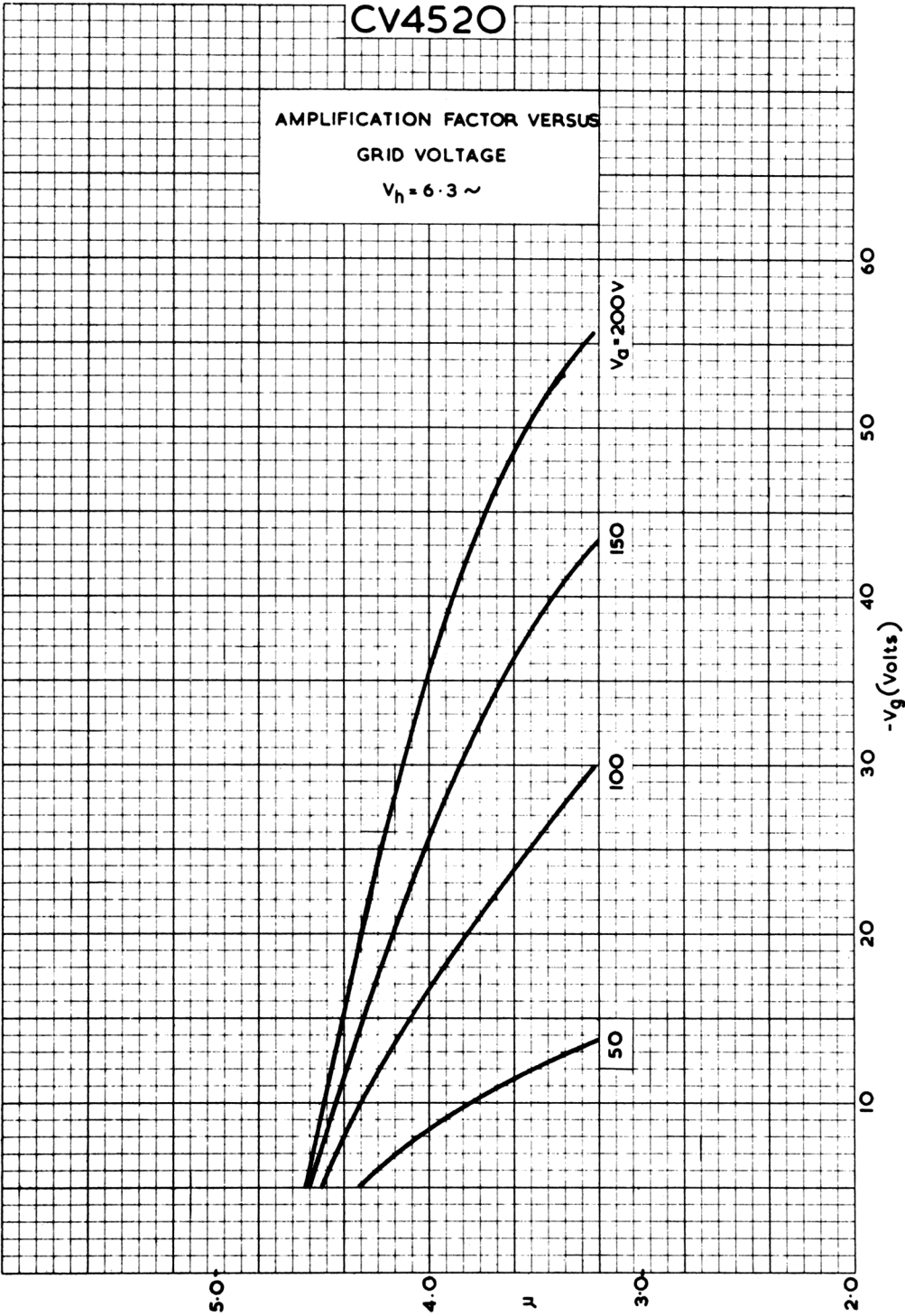


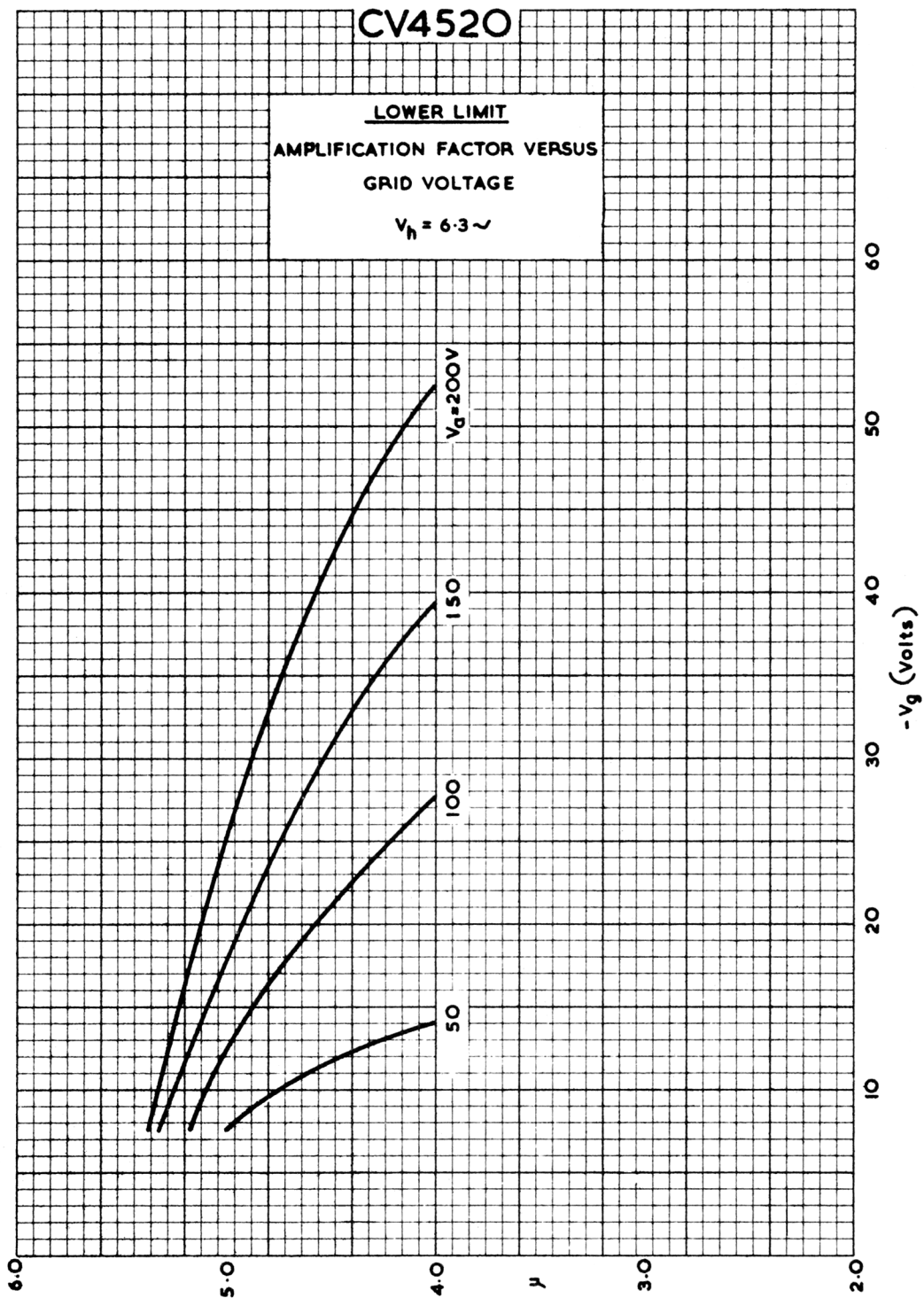


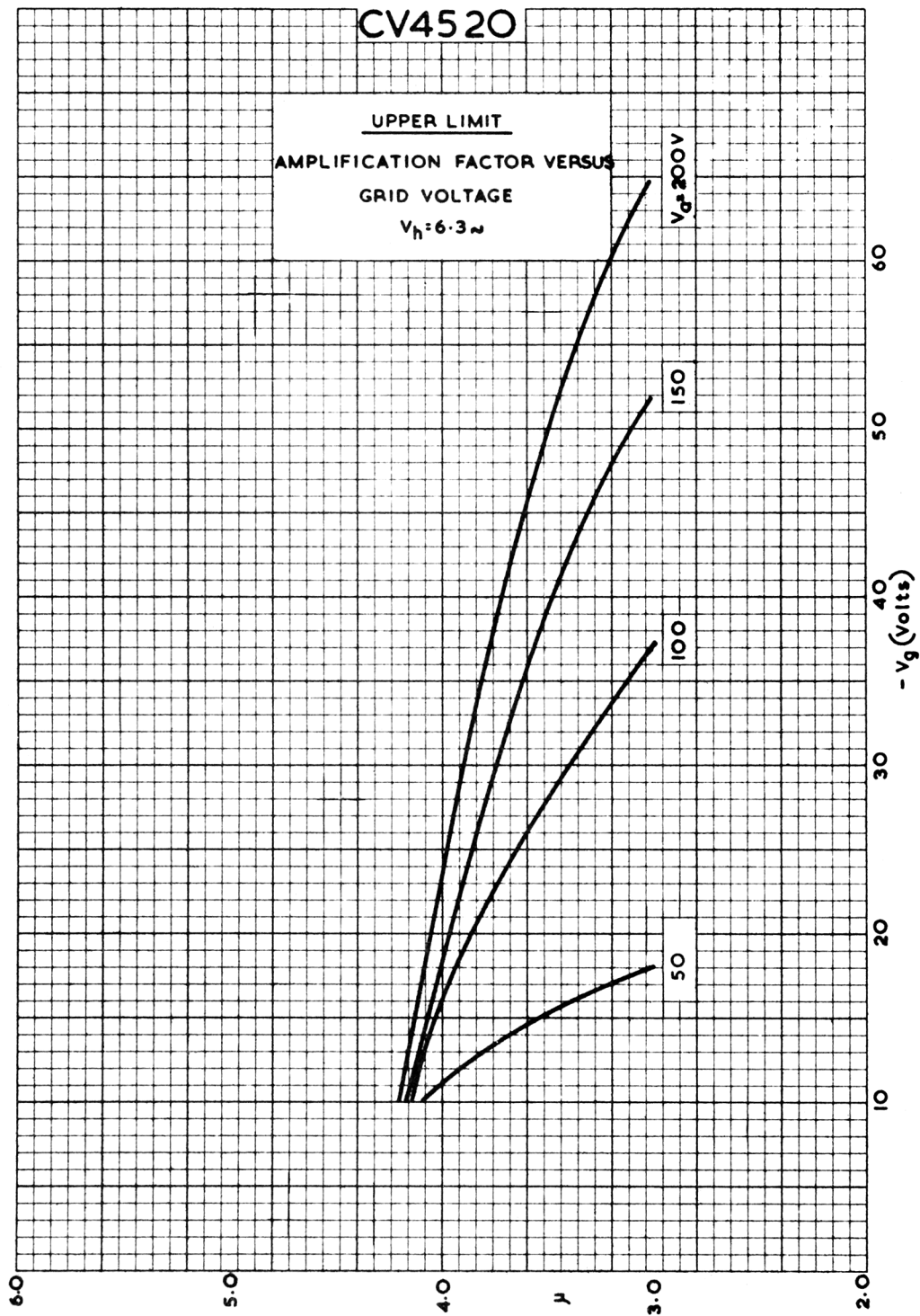


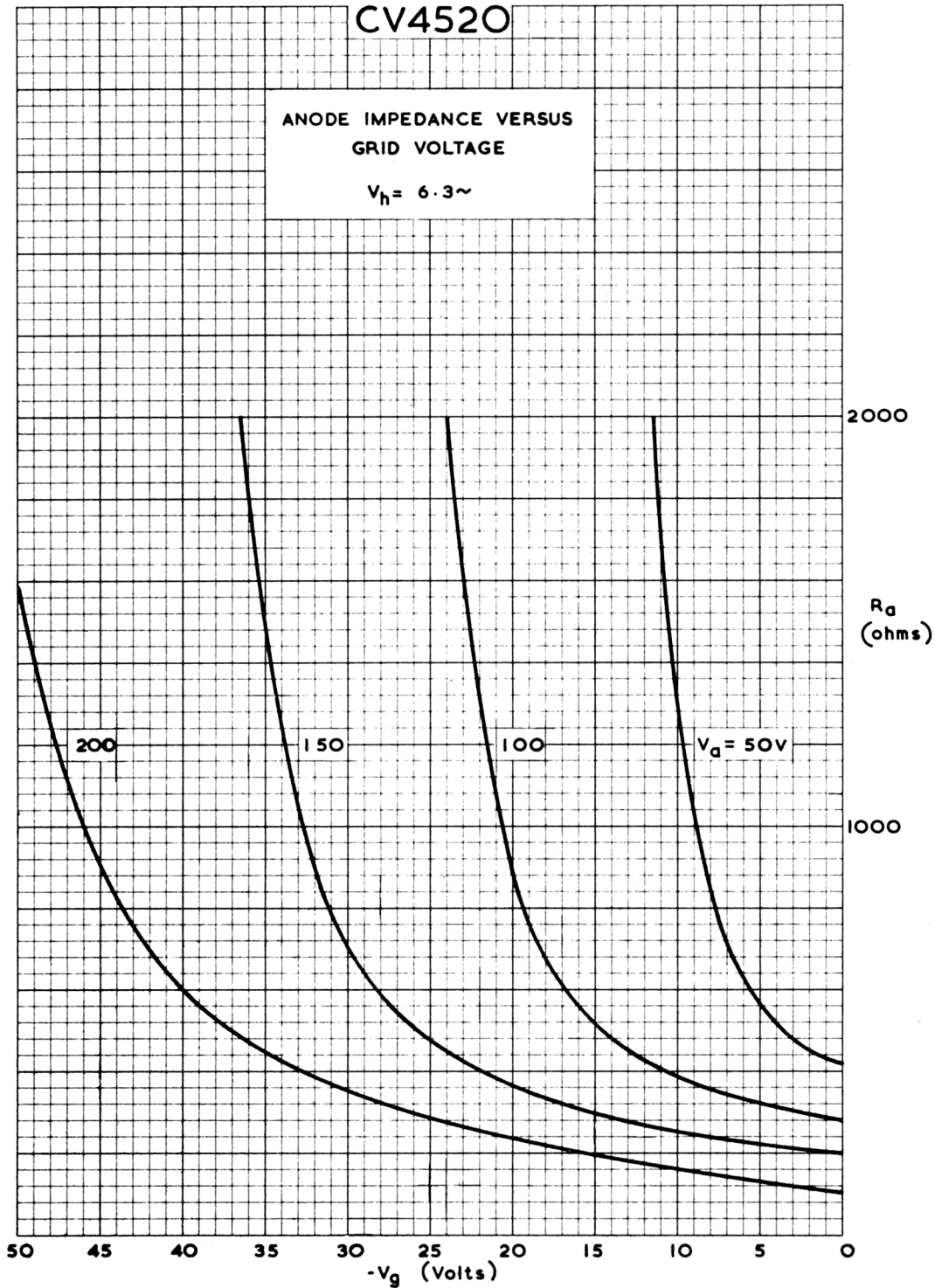


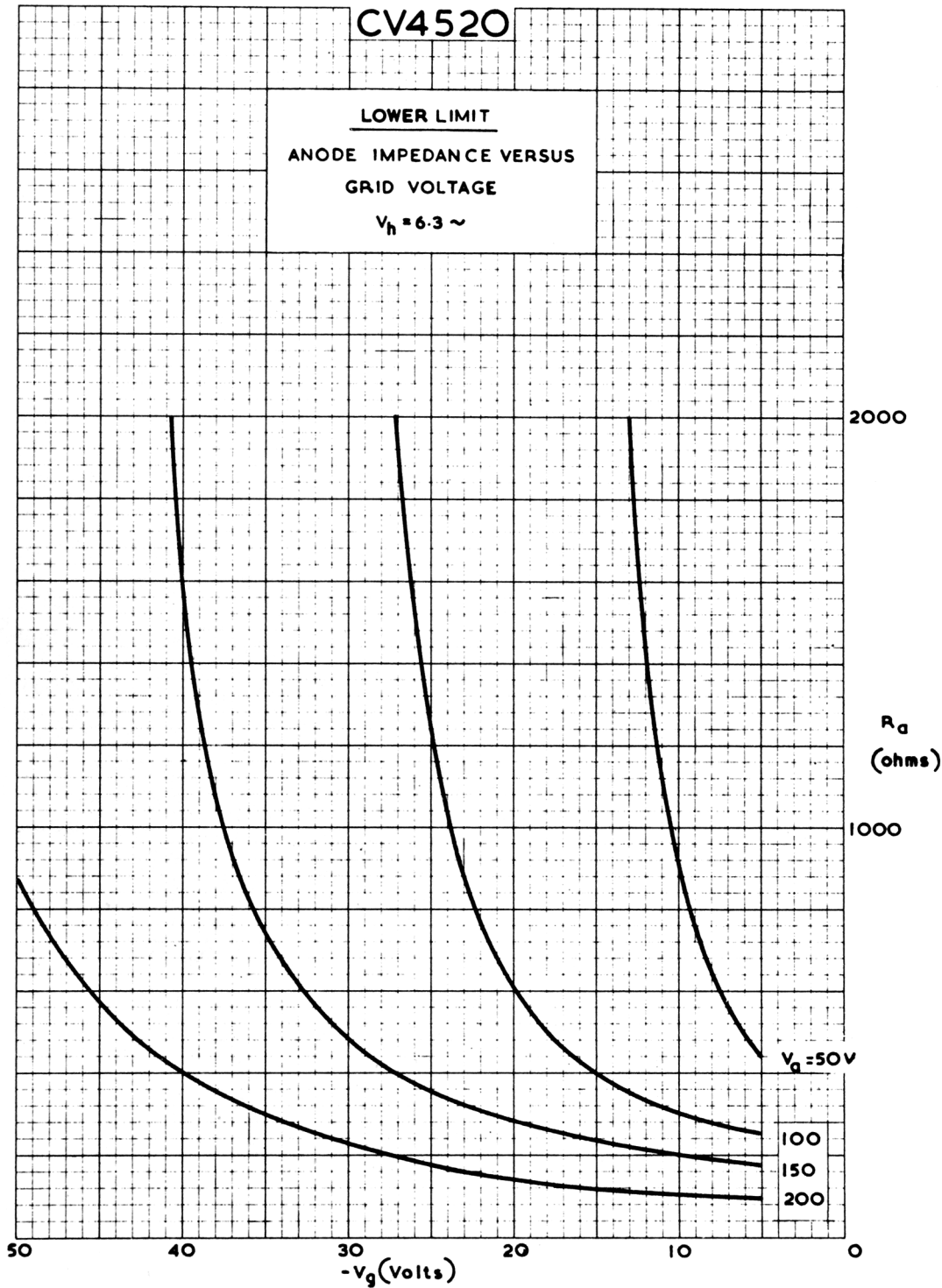


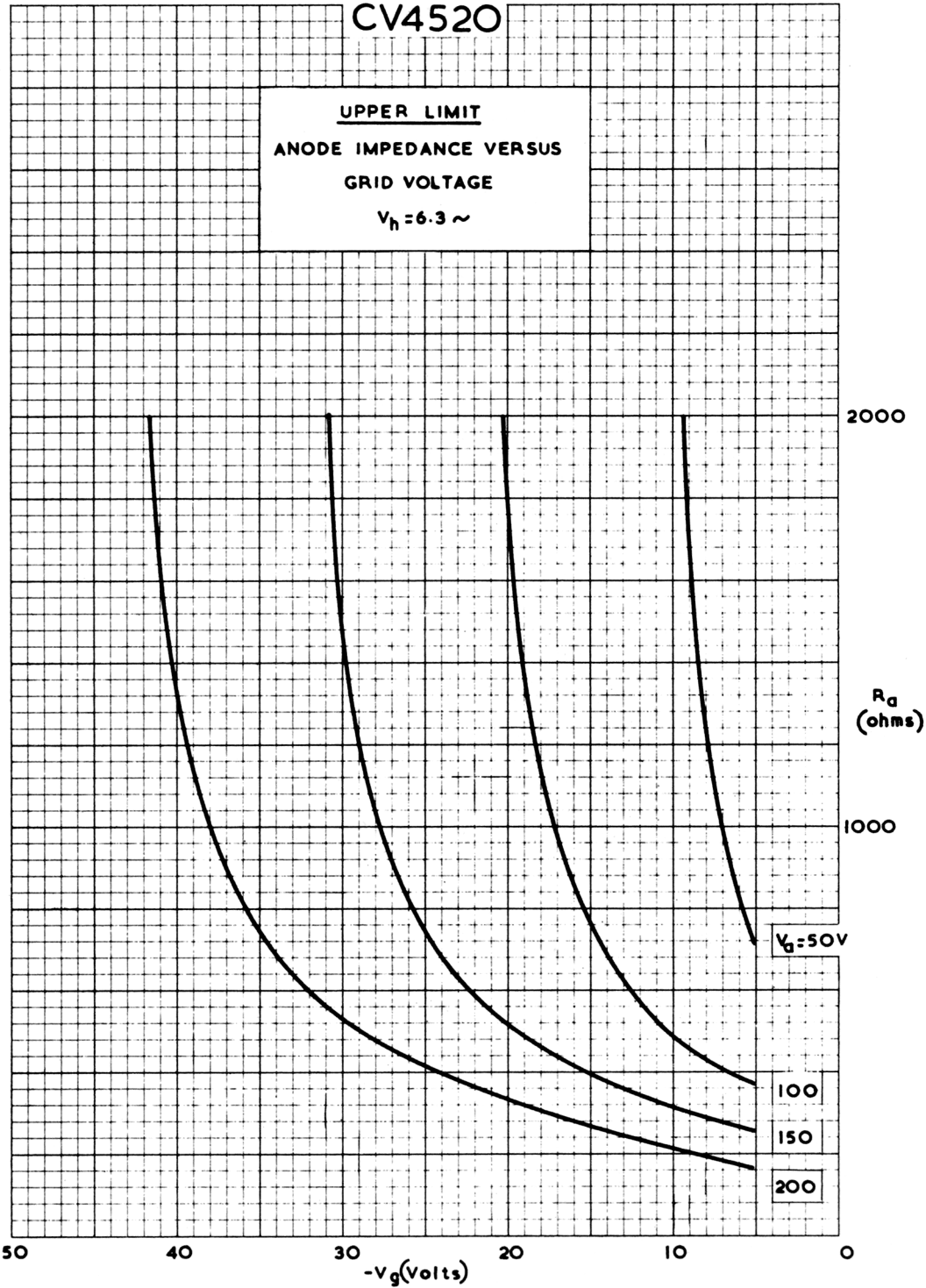


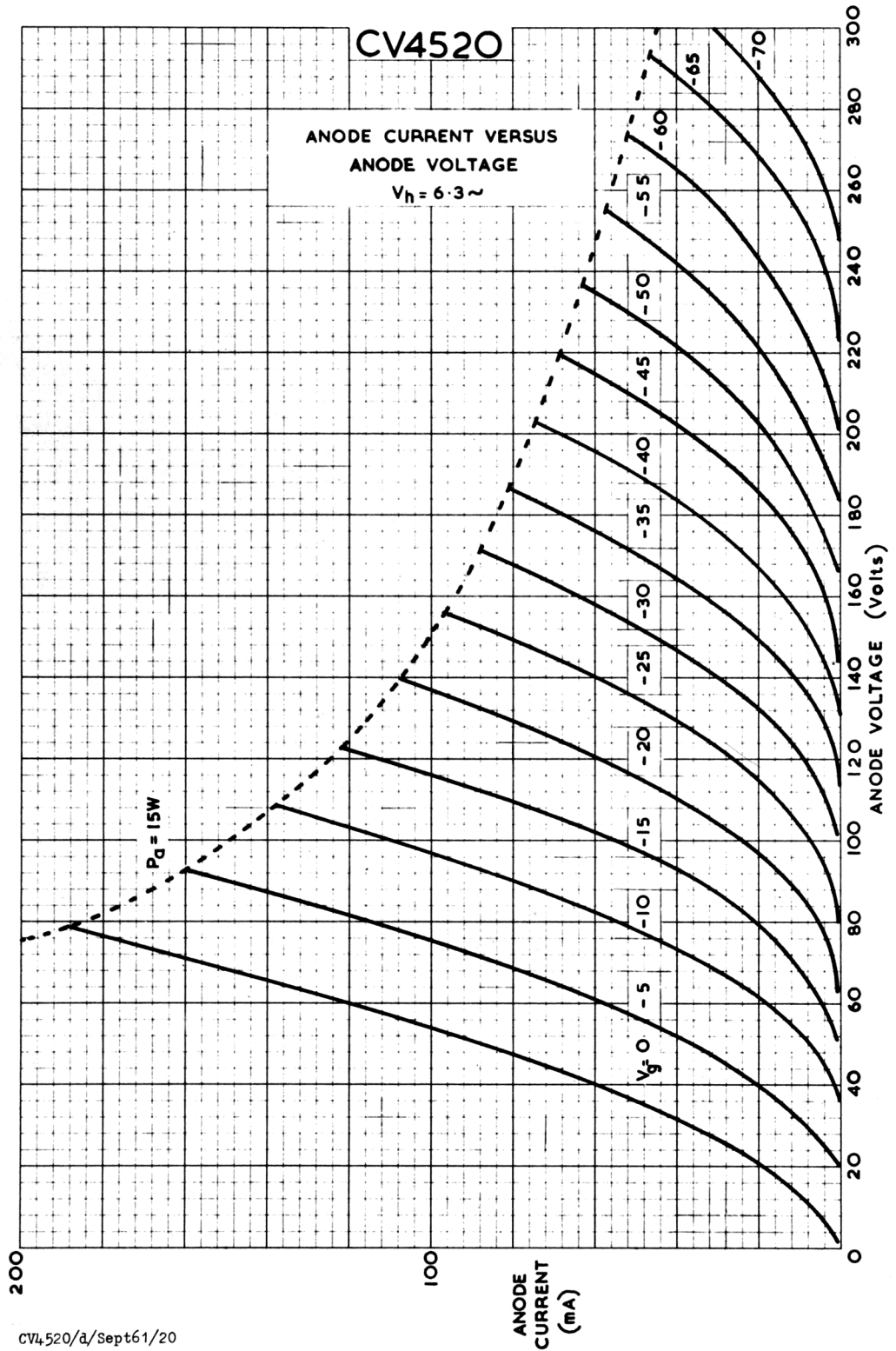




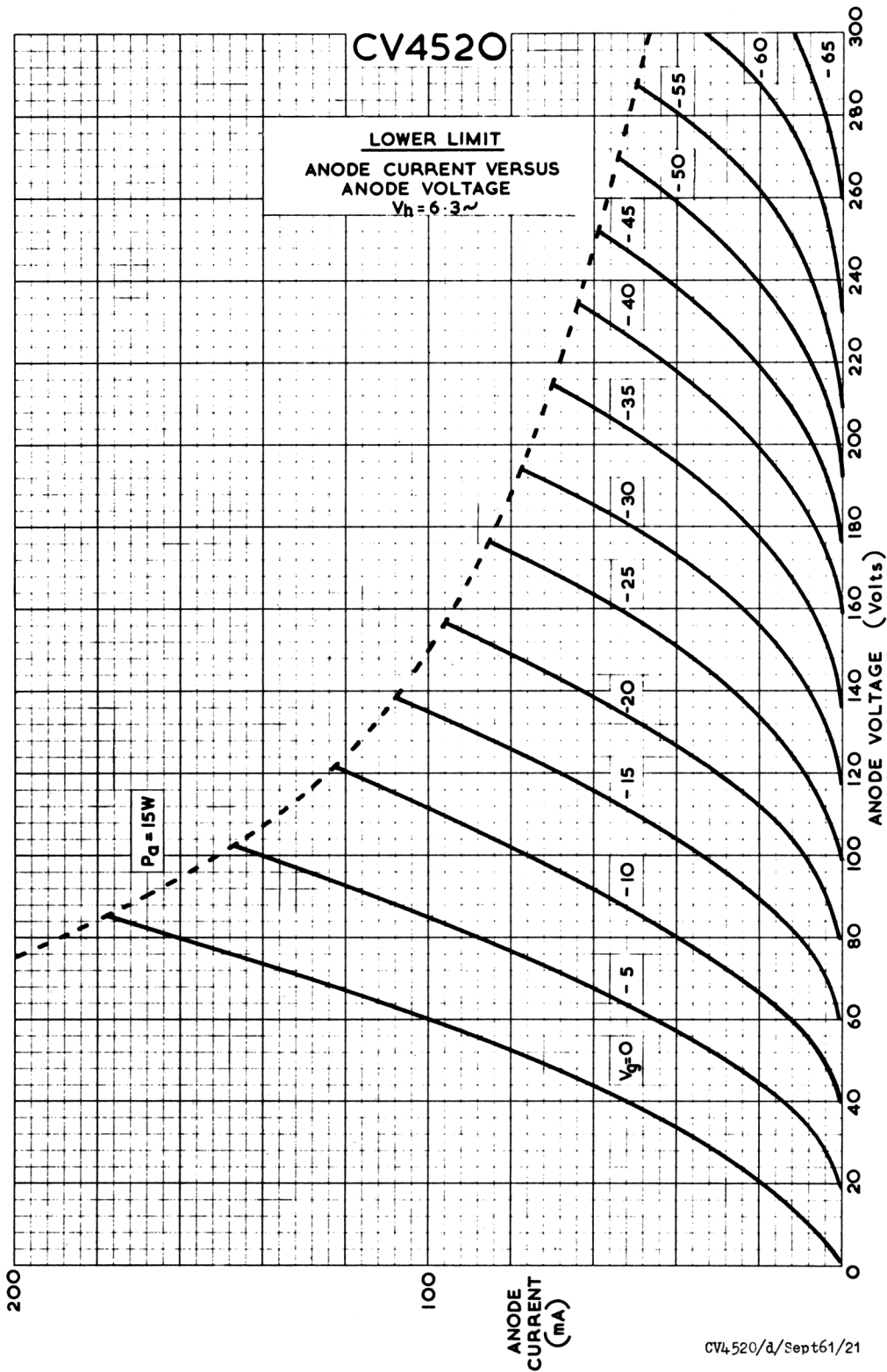


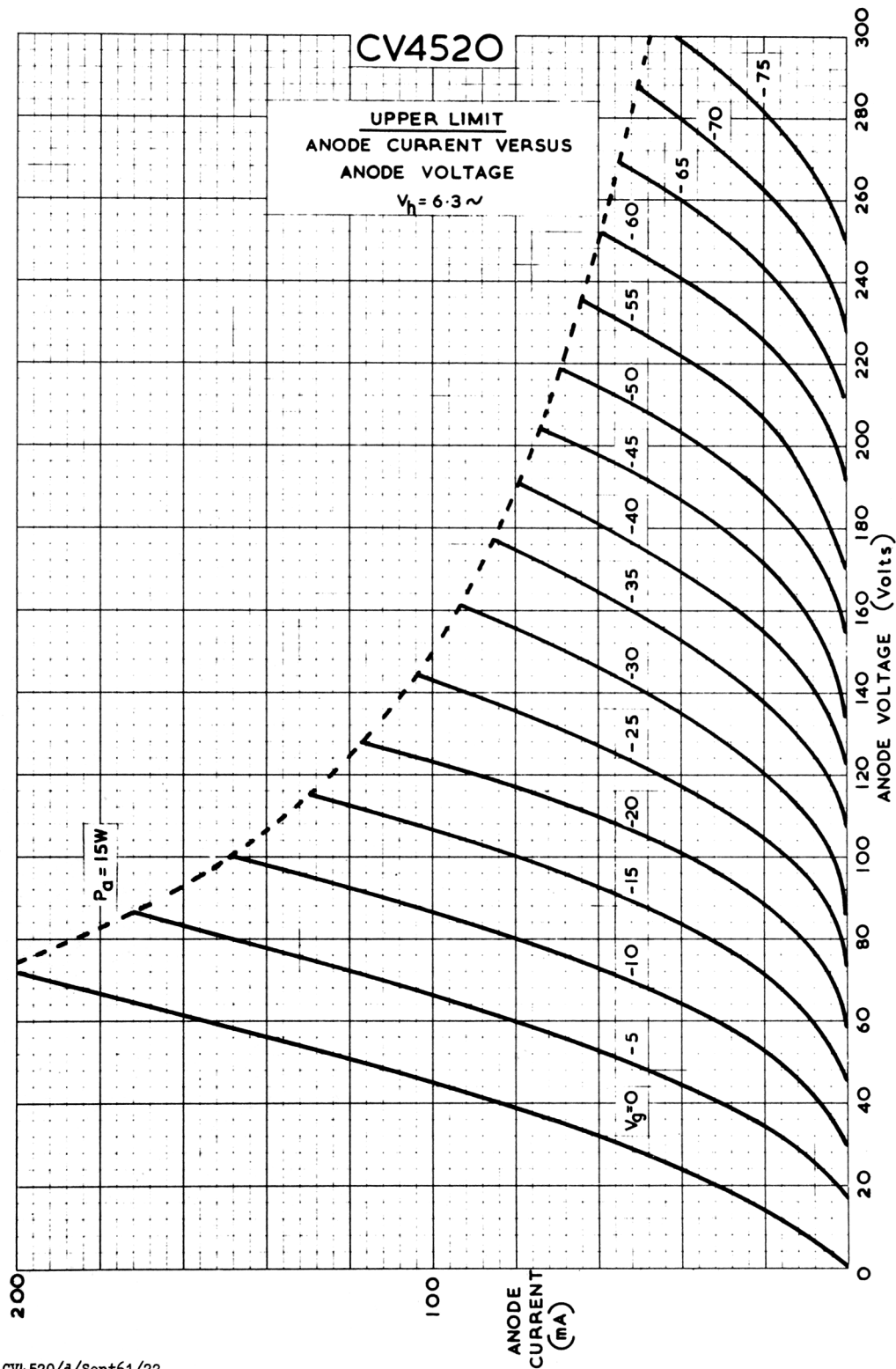






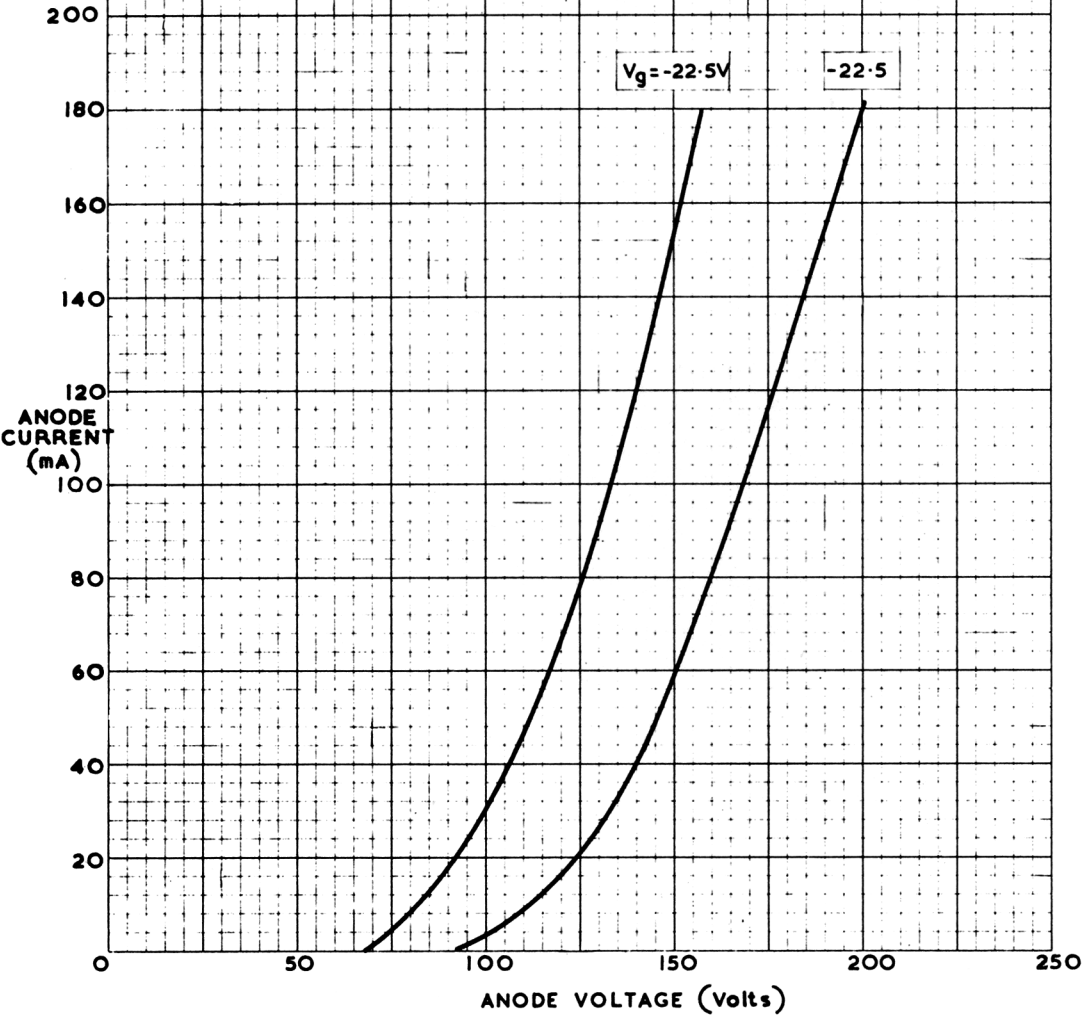
CV4520

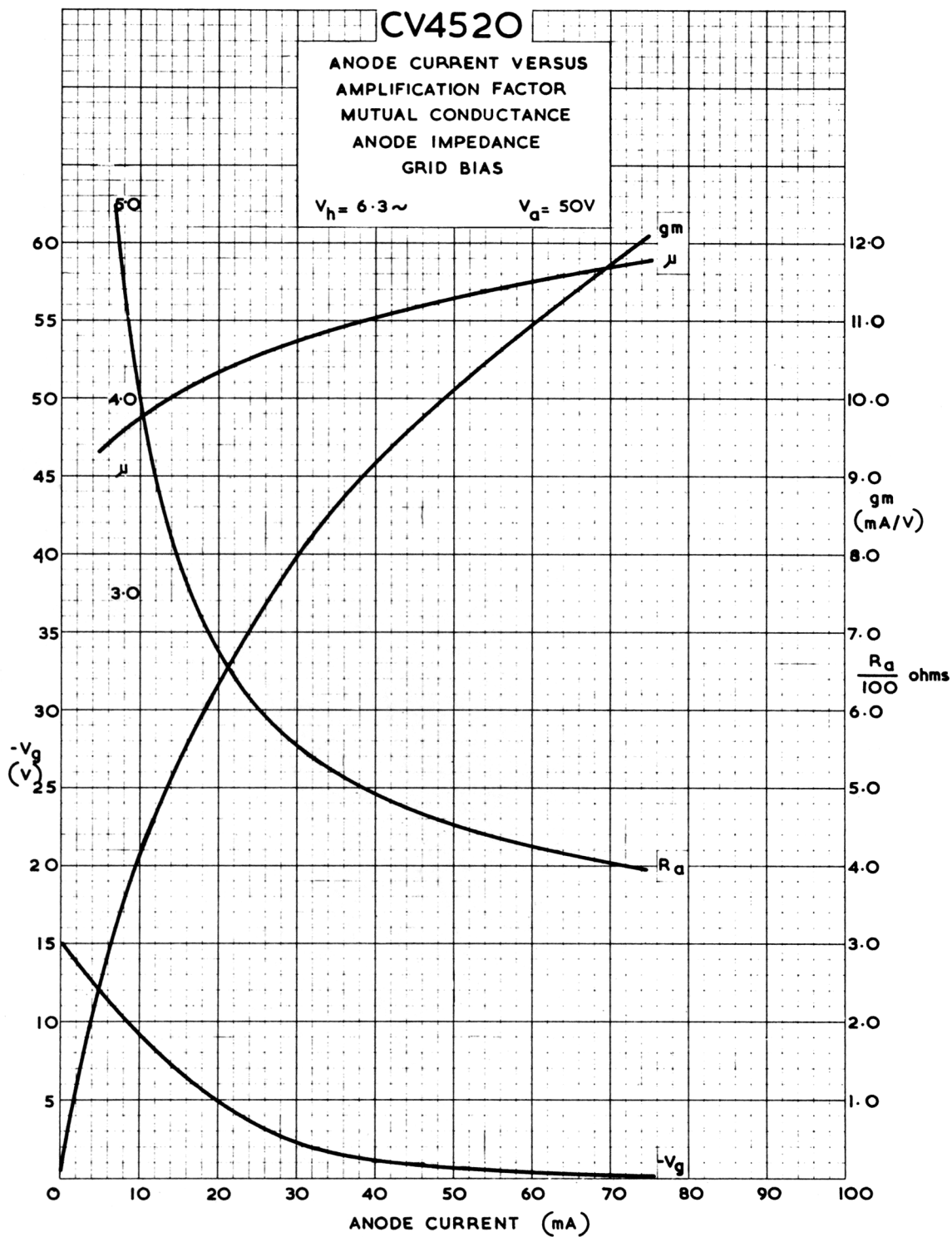


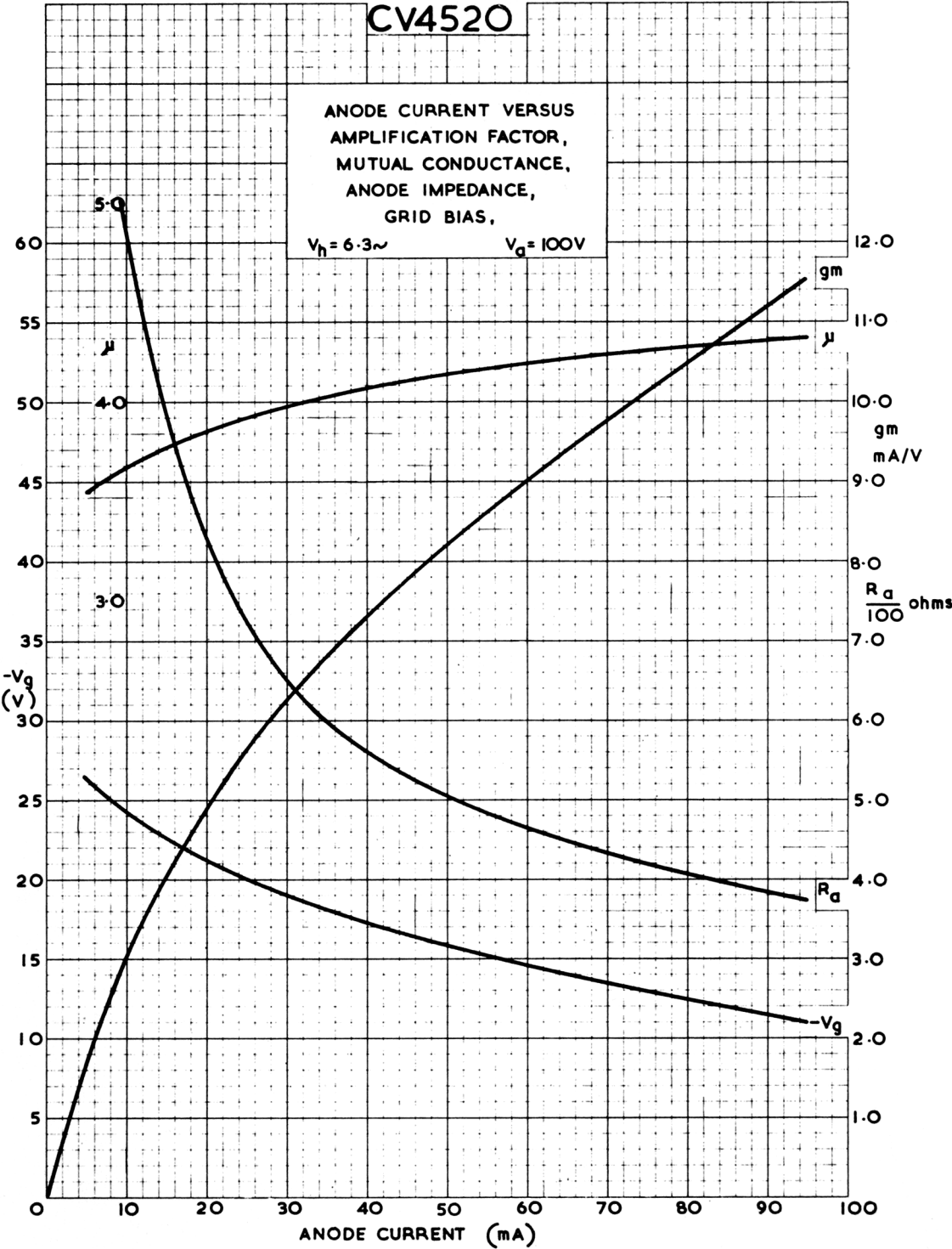


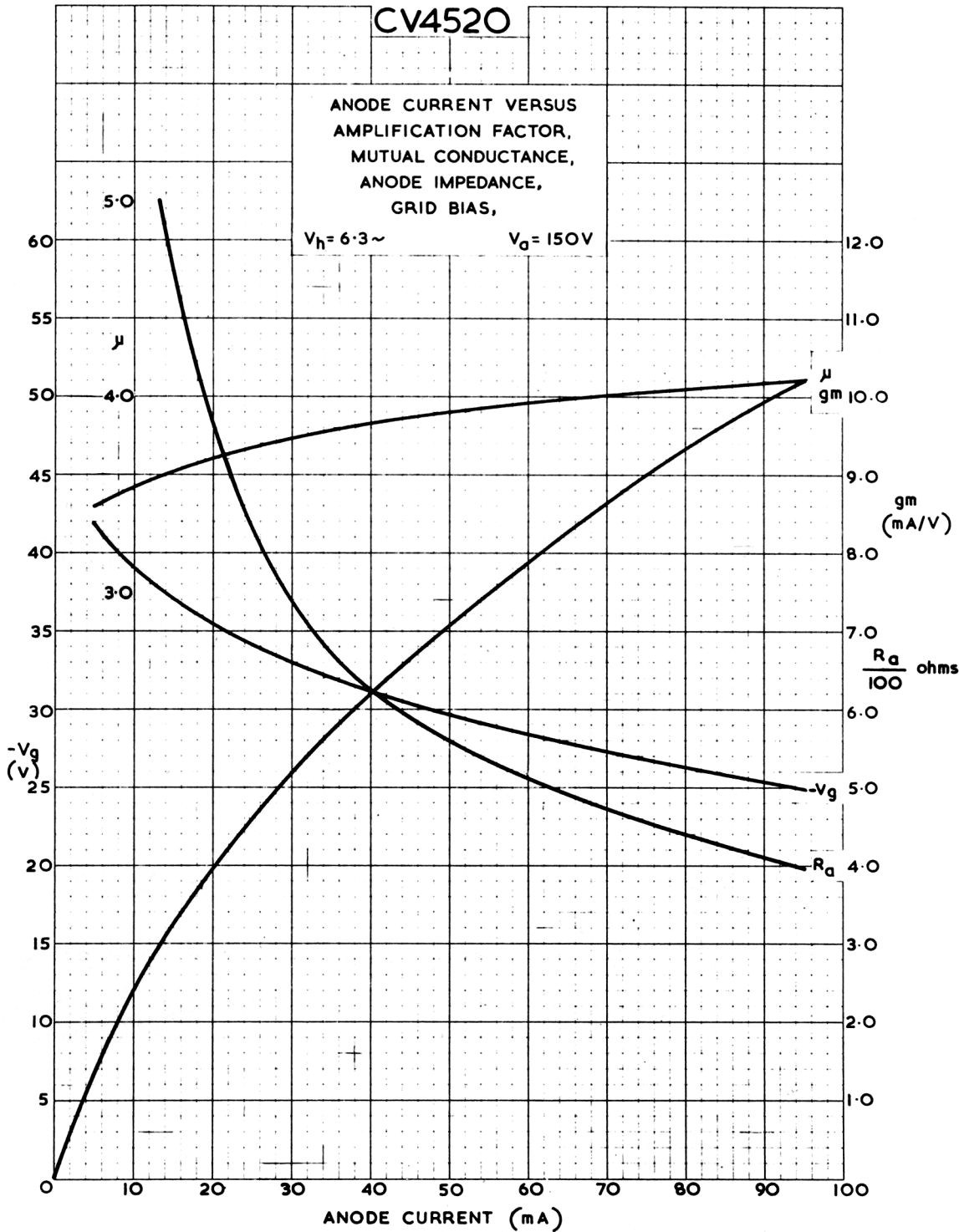
CV4520

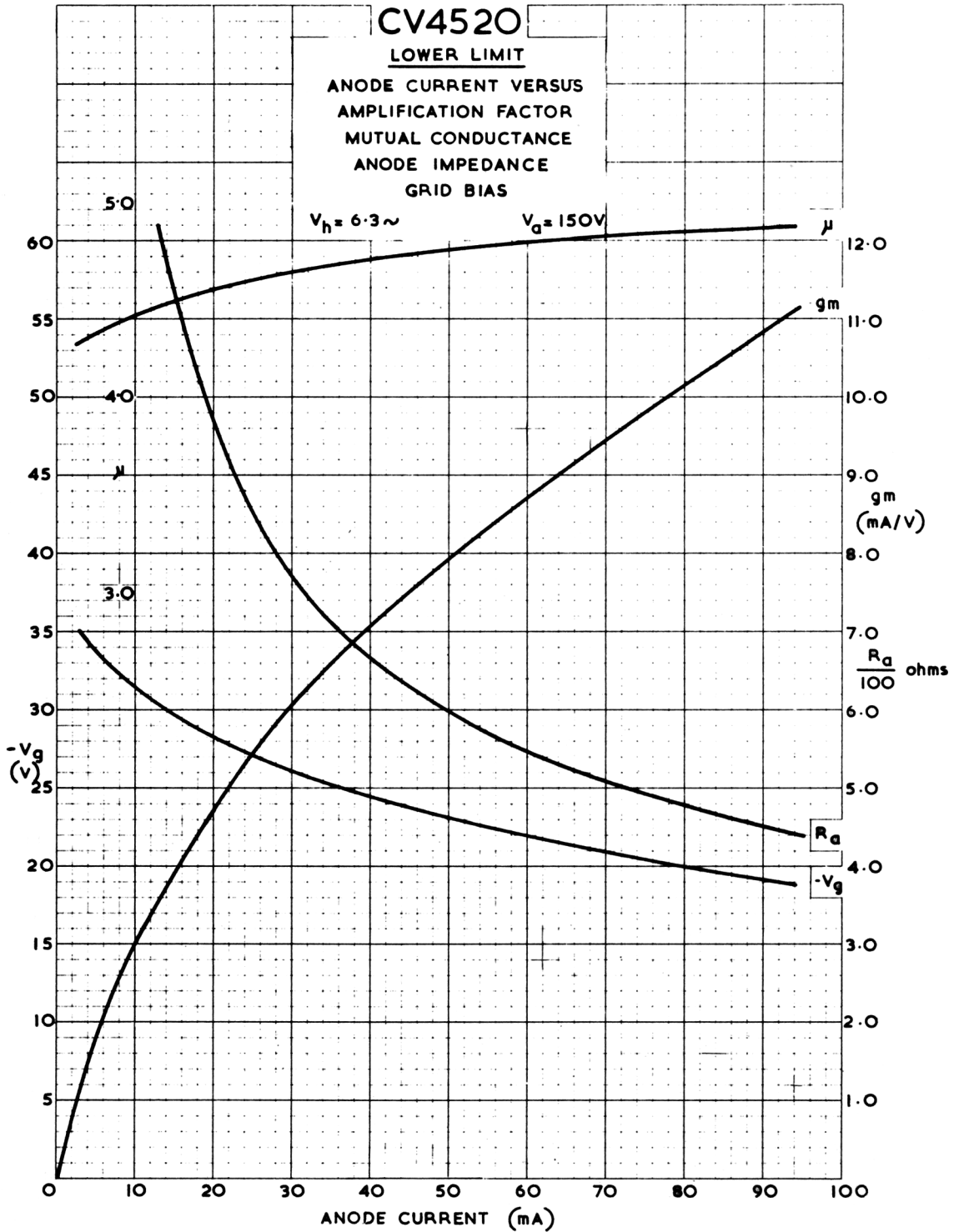
UPPER AND LOWER LIMIT
ANODE CURRENT VERSUS
ANODE VOLTAGE
 $V_h = 6.3 \sim$ $V_g = -22.5V$

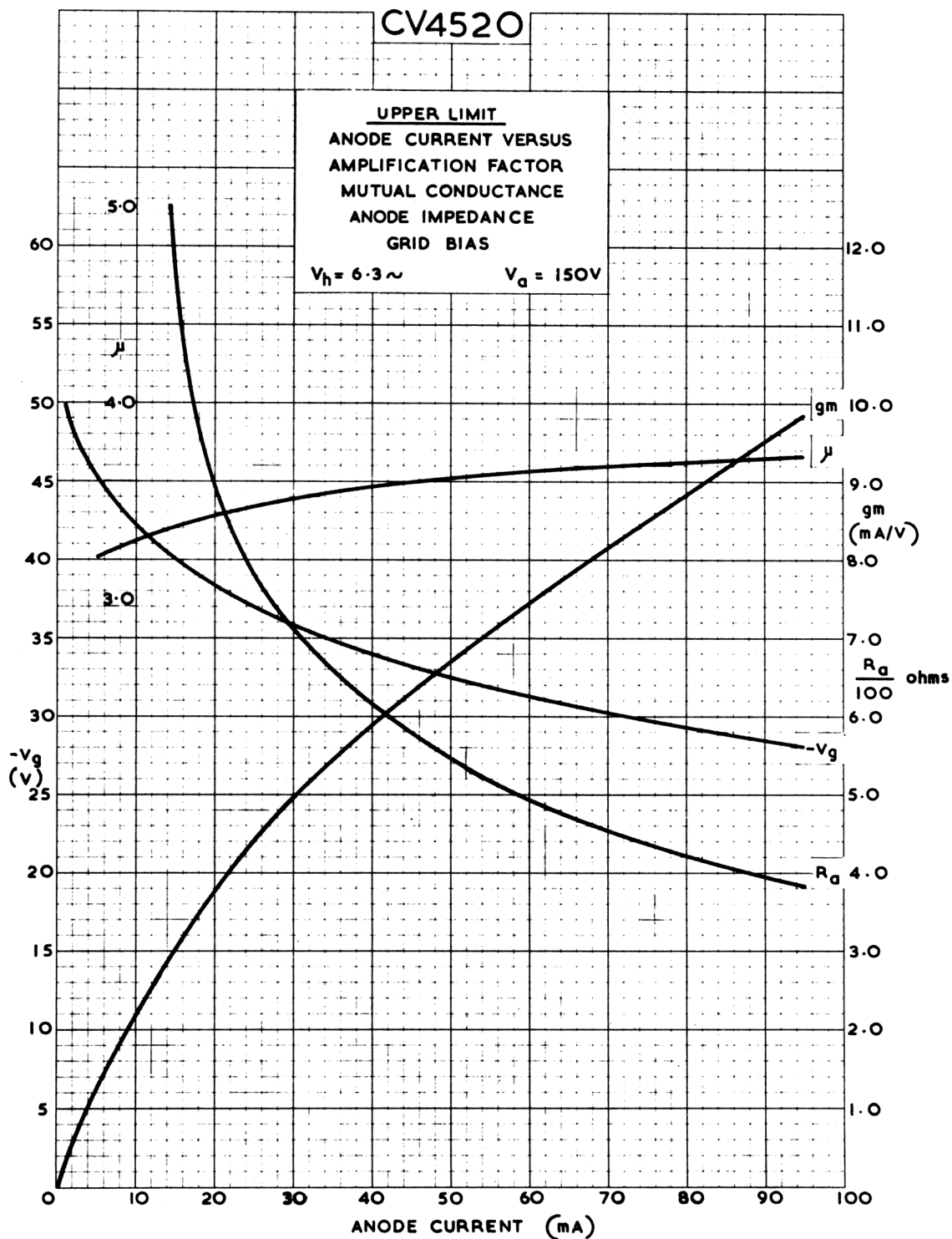


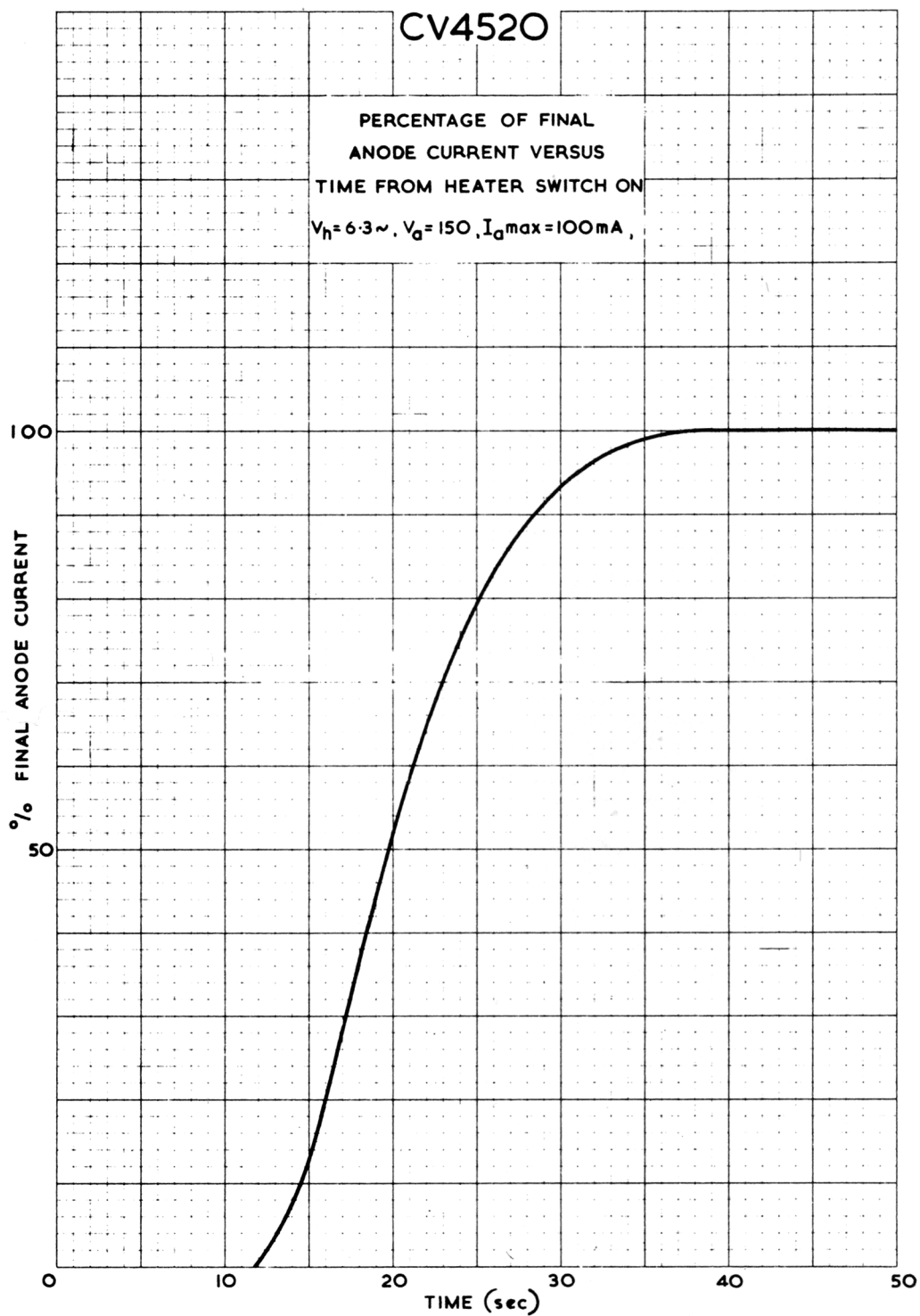












MAXIMUM VALUE OF GRID-TO-CATHODE RESISTOR

The value of the external grid to cathode resistor which can be used with a valve in circuit is limited by the negative grid current of the valve and the D.C. effective mutual conductance of the valve in the circuit.

In simple circuits, the maximum safe value of grid to cathode resistor can be obtained with the aid of the curves given on the next page, by taking the working slope from characteristic curves and calculating the value of the effective cathode resistor from the following equations:-

$$\text{For Triodes:- } R_{k \text{ eff.}} = R_k + \frac{R_a}{\mu}$$

$$\text{For Pentodes:- } R_{k \text{ eff.}} = \frac{I_k \times R_k}{I_a} + \frac{I_{g2} \times R_{g2}}{I_a \times \mu(g_1 - g_2)}$$

Example

CV4502 operating as a voltage amplifier with $V_a(b)=250V$, $R_a=100K$, $R_{g2}=330K$, $R_k=560$. $I_a=2.0mA$, $I_{g2}=0.67mA$, $g_m \text{ working}=3.5mA/V$.

$$\begin{aligned} \text{Then } R_{k \text{ eff.}} &= \frac{2.67 \times 560}{2.0} + \left(\frac{0.67}{2.0} \times \frac{330,000}{28} \right) \\ &= 4715 \text{ ohms.} \end{aligned}$$

From the curves for these values of $R_{k \text{ eff.}}$ and $g_m \text{ working}$:-

$$\frac{R_{g1} \text{ (maximum)}}{R_{g1} \text{ (max) (Fixed bias published)}} \times \frac{g_m \text{ (working)}}{g_m \text{ (published)}} = 16$$

$$\text{Therefore } R_{g1} \text{ maximum} = 16 \times 0.25 \times 10^6 \times \frac{5.2}{3.5} = 6M.$$

In more complex circuits, for example, those employing feedback additional to that given by a cathode, anode or screen grid resistor, or those having large signals and driven into positive grid current, the working slope and effective cathode resistor are difficult to assess. For these cases the maximum value of grid to cathode resistor in circuit is given by the following relationship:-

$$\frac{R_{g1} \text{ (maximum)}}{R_{g1} \text{ (max) (fixed bias published)}} = \frac{g_m \text{ (published)}}{g_m \text{ (w: eff.)}}$$

where the effective working mutual conductance $g_m \text{ (w: eff.)}$ is obtained by measurement in the circuit and is the change of anode current that would occur in that circuit for unit change of grid voltage, where this change of voltage is that which would be caused by a change of negative grid current within the valve.

