

ADMIRALTY (A.S.R.E.)

|  |                      |              |
|--|----------------------|--------------|
| Specification Adm/CV4052<br><br>Issue No. 1 Dated 24.10.55.<br><br>To be read in conjunction with K1001 and BS1409 | <u>SECURITY</u>      |              |
|  | <u>Specification</u> | <u>Valve</u> |
|  | Unclassified         | Unclassified |

|  |      |     |                               |  |  |
|--|------|-----|-------------------------------|--|--|
| <u>TYPE OF VALVE</u> - Reliable Gas-filled Voltage Stabiliser<br>with flexible leads |      |     | <u>MARKING</u><br><br>K1001/4 |  |  |
| <u>CATHODE</u> - Cold  |      |     | <u>BASE</u><br><br>B7G/F      |  |  |
| <u>ENVELOPE</u> - Glass  |      |     |                               |  |  |
| <u>PROTOTYPE</u> - VX9132  |      |     |                               |  |  |
| <u>RATING</u>  |      |     | NOTE                          |  |  |
| Max. Striking Voltage  | (V)  | 133 |                               |  |  |
| Nominal Stabilised Voltage   | (V)  | 108 |                               |  |  |
| Max. Anode Current   | (mA) | 15  |                               |  |  |
| Min. Anode Current   | (mA) | 2   |                               |  |  |
| Voltage Regulation over<br>current range   | (V)  | 3   |                               |  |  |
| Max. Acceleration<br>(Continuous Operation)  | (g)  | 2.5 |                               |  |  |
| Max. Shock<br>(Short Duration)   | (g)  | 500 |                               |  |  |
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TESTS

To be performed in addition to those applicable in K1001

Tests are to be performed in the specified order unless otherwise agreed with the Inspecting Authority.

Test conditions, unless otherwise specified:-

Va(V)  
Adjusted

R lim.(ohms)  
5K

Ia (mA)  
10.0

A D.C. voltage not exceeding 50V shall be applied between anode and cathode through a limiting resistance of 5K ohms, and shall be increased steadily at a rate not exceeding 25V/Sec. until the valve strikes. The ripple content of the supply shall not exceed 0.25%.

After the valve has struck, the supply voltage shall be further increased until the anode current is 10.0 mA. It shall be maintained constant for 3 mins. before any characteristic other than striking voltage is measured.

| K1001 | Test                              | Test Conditions  | AQL<br>% | Insp.<br>Level | Symbol         | Limits |      | Units  | Notes |
|-------|-----------------------------------|--|----------|----------------|----------------|--------|------|--------|-------|
|       |                                   |  |          |                |                | Min.   | Max. |        |       |
| 11.1  | Vibration                         | No voltages  |          | 100%           |                |        |      |        | 1     |
| 7.4   | Lead continuity                   | No voltages  |          | 100%           |                |        |      |        |       |
|       | Glass strain                      | No voltages  | 6.5      | 1              |                |        |      |        |       |
|       | <u>GROUP A</u>                    |  |          |                |                |        |      |        |       |
|       | Leakage                           | Va = 50V   |          | 100%           |                |        | 20   | /uA    |       |
|       | Striking voltage                  |  |          | 100%           | V <sub>S</sub> | -      | 133  | V      |       |
|       | Maintaining voltage               |  |          | 100%           | V <sub>m</sub> | 104    | 112  | V      |       |
|       | Regulation                        | $\delta V_m$ for change in<br>I <sub>a</sub> from 2 to 15 mA                     |          | 100%           | V <sub>r</sub> | -      | 3    | V      |       |
|       | Electrical noise.                 | I <sub>a</sub> varied over the<br>range 2 to 15 mA                               |          | 100%           | Va A.C.        | -      | 50   | mV P/P | 2     |
|       | Voltage jumps.                    | I <sub>a</sub> varied over the<br>range 2 to 15 mA                               |          | 100%           |                | -      | 1    | V      | 2     |
|       | <u>GROUP B</u>                    |  |          |                |                |        |      |        |       |
|       | Lead fragility                    | No voltages  | 6.5      | I <sub>A</sub> |                |        |      |        |       |
| 11.2  | <u>GROUP C</u>                    | Combined AQL   | 6.5      |                |                |        |      |        |       |
|       | Resonance Search                  | Frequency<br>25-500 c/s  |          | 10             |                |        |      |        |       |
|       | Noise output due<br>to resonance. |  | 2.5      |                | Va A.C.        | -      | 25   | mV P/P |       |
| 11.3  | Fatigue Test                      | No voltages<br>Duration 3 x 23 hrs.<br>acceleration = 5 g<br>Frequency = 170 c/s |          | I <sub>A</sub> |                |        |      |        |       |
|       | <u>Post Fatigue Test</u>          |  |          |                |                |        |      |        |       |
|       | Striking Voltage.                 |  | 2.5      |                | V <sub>S</sub> | -      | 133  | V      |       |
|       | Change of<br>maintaining voltage. |  | 2.5      |                | $\delta V_m$   | -      | *1.5 | V      |       |
| 11.4  | Shock Test                        | No voltages<br>Hammer angle = 30°  |          | I <sub>A</sub> |                |        |      |        |       |
|       | <u>Post-Shock Test</u>            |  |          |                |                |        |      |        |       |
|       | Striking Voltage                  |  | 2.5      |                | V <sub>S</sub> | -      | 133  | V      |       |
|       | Change of<br>maintaining voltage. |  | 2.5      |                | $\delta V_m$   | -      | *1.5 | V      |       |

| K1001   | Test   | Test Conditions | AQL<br>% | Insp.<br>Level | Symbol       | Limits |         | Units | Notes |
|---------|--|-----------------|----------|----------------|--------------|--------|---------|-------|-------|
|         |  |                 |          |                |              | Min.   | Max.    |       |       |
| AVI/5   | <u>GROUP D</u>                                   | Combined AQL    | 6.5      | I <sub>A</sub> |              |        |         |       |       |
|         | Life Test  |                 |          |                |              |        |         |       |       |
|         | <u>Intermediate Point</u>                        |                 |          |                |              |        |         |       |       |
|         | <u>200 hrs.</u>                                  |                 |          |                |              |        |         |       |       |
|         | Maintaining Voltage change.                      |                 | 2.5      |                | $\delta V_m$ | -      | $\pm 2$ | V     |       |
|         | <u>End point 1000 hrs.</u>                       |                 | 2.5      |                |              |        |         |       |       |
|         | Inoperatives                                     |                 | 2.5      |                | $V_s$        | -      | 134     | V     |       |
|         | Striking Voltage.                                |                 | 2.5      |                |              |        |         |       |       |
|         | Maintaining Voltage change over 200 to 1000 hrs. |                 | 2.5      |                | $\delta V_m$ | -      | $\pm 1$ | V     |       |
| AIX/2.5 | <u>GROUP E</u>                                   | Combined AQL    | 2.5      | 100%           |              |        |         |       |       |
|         | Electrical re-test after 28 days holding period  |                 |          |                |              |        |         |       |       |
|         | Inoperatives                                     |                 | 0.5      |                |              |        |         |       |       |
|         | Striking Voltage                                 |                 | 0.5      |                | $V_s$        | -      | 134     | V     |       |
|         | Maintaining Voltage                              |                 | 0.5      |                | $V_m$        | 103    | 113     | V     |       |

NOTES

1. This test shall be performed only once and by the valve manufacturing department in order to remove catastrophic failures.
2. A calibrated amplifier detector having a substantially linear response over the range from 25 to 5000 c.p.s. to be connected between anode and cathode. The anode current is to be varied slowly from 2.0 to 15.0 mA at least three times, the rate of sweep being not more than 1 mA per second.