

Specification MOS/CV4024.	<u>SECURITY</u>
Issue 3 Dated 21.9.56. To be read in conjunction with K1001 ,BS148 and BS1409	<u>Specification</u> UNCLASSIFIED
	<u>Valve</u> UNCLASSIFIED

→ Indicates a change

TYPE OF VALVE - Reliable Double Triode CATHODE - Indirectly-heated ENVELOPE - Glass PROTOTYPE - CV455 Nearest equivalent American Specification MIL-E-1/3. RETMA DESIGNATION - 12AT7 WA	MARKING K1001/4 (See also Note C)																																																																	
	BASE See BS.448/B9A/1.1																																																																	
	CONNECTIONS																																																																	
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Ca,g (nom.)	1.6	C,F																																																																
C in (nom.)	2.50	C,F																																																																
C out (nom.)	0.4	C,F																																																																
Ca',a" (max.)	0.33	F																																																																

NOTES

- A. Centre-tapped heater; for operation on 6.3V, connections should be made to pins 4 and 5 strapped together and pin 9.
- B. Each section.
- C. Caution to Electronic Equipment Design Engineers: Special attention should be given to the temperature of valves to be operated in aircraft. Reliability will be seriously impaired if the maximum bulb temperature is exceeded. The life expectancy may be reduced if conditions other than those specified for life test are imposed on the valve and will be reduced appreciably if absolute maximum ratings are exceeded. Both reliability and performance will be jeopardised if heater voltage ratings are exceeded: life and reliability performance are directly related to the degree that regulation of the heater voltage is maintained at its centre-rated value.
- E. Measured at Va = 250V; Vg = 0; Rk = 200 ohms.
- F. Measured without a metal screen.
- G. In addition to the requirements of K1001/4, the RETMA designation shall be clearly and indelibly marked on the valve.

CV 4024

TESTS

Page 2

To be performed in addition to those applicable in K1001

Tests shall be performed in the specified order unless otherwise agreed with the Inspection Authority

Test Conditions - unless otherwise specified											
		Vh (V) 12.6	Va (V) 250	Vg (V) 0	Rk (ohms) 200	Ck (μF) 1000	Note 1				
K1001	Test	Test Conditions	AQL %	Insp. Level	Sym- bol	Limits					
						Min	LAL	Bogey	UAL	Max	ALD
7.1	Glass Strain	No voltages	6.5	I							
	<u>GROUP A</u>										
	Insulation	Note 2 V_g -all = -100V DC V_a -all = -300V DC									
	Reverse Grid Current	R_g = 500k Max	100%	R	100	-	-	-	-	-	MΩ
			100%	R	100	-	-	-	-	-	MΩ
			100%	Ig	-	-	-	-	0.7	-	μA
	<u>GROUP B</u>	Combined AQL	1.0	II							
	Heater Current		0.65	II	Ih	138	-	150	-	162	-
	Heater Cathode Leakage Current	$V_{hk} = \pm 100V$ DC Note 3	0.65	II V2	Ihk	-	-	-	-	10	-
	Anode Current		0.65	II V2	Ia	7	-	-	-	14	-
	Anode Tail Current	$V_g = -20V$ DC	0.65	II	Ia cut-off	-	-	-	-	10	-
	Mutual Conductance		0.65	II V2	gm gm	4.5	-	5.5	-	6.5	-
						4.9	-	6.1	-	1.35	mA/V
	<u>GROUP C</u>	Combined AQL	6.5	I							
	Anode Current difference between sections		2.5	I	ΔIa	-	-	-	-	3.2	-
	Mutual Conductance	$V_h = 11.0V$ <i>4.4V</i> Note 4	2.5	I VI	gm gm	4.0	-	-	-	-	mA
	Noise and Microphony	$V_a(b) = 300V$ $RL = 10k$ Note 5	2.5	I	VaAC	-	-	-	-	100	mV RMS
11.1	or alternatively, Vibration Noise	$V_a(b) = 250V$ $RL = 2k$ Frequency = 50 or 100 c/s Note 5	2.5	I	VaAC	-	-	-	-	25	mV RMS

TESTS (Cont'd)

K1001	Test	Test Conditions	AQL %	Insp. Level	Sym- bol	Limits						Units
						Min.	LAL	Bogey	UAL	Max	AUD	
	<u>GROUP D</u>											
	Amplification Factor		6.5	IA	μ	50	-	60	-	70	-	
	Negative Grid Emission	Vh = 15.0V Vg = -20V Rg = 500k Max Rb = 0 Note 6	6.5	IA	Ig	-	-	-	-	1.5	-	μ A
7.2	Base Strain	No voltages	6.5	IA								
	Capacitances	Measured on 1 Mo/s bridge with the valve mounted in a fully screened socket. No shield.	6.5	IC	C _{ag} C _{in} C _{out} C _{out'} C _{a'a''} C _{shock}	1.30 2.00 0.2 0.16 0.15 2.7	- - - - - -	1.60 2.50 0.45 0.38 0.24 3.85	- - - - - -	1.90 3.00 0.70 0.60 0.33 5.05	- - - - - -	pF
	<u>GROUP E</u>											
11.2	Resonance Search	R _L = 2k; V _{a(b)} = 250V Frequency = 25-500 c/s	2.5	IA	V _a AC f	- 200	- -	- -	- -	record	-	mV rms c/s
11.3	Fatigue	Vh = 14V switched 1 min. on and 3 mins. off V _a = 0, V _{hk} = 0 Min. peak Frequency = 170 c/s Acceleration = 5g Duration = 30, 30, 30 hrs.		IA								
	<u>Post Fatigue Tests</u>	Combined AQL	6.5									
11.1	Vibration Noise	Note 7	2.5		V _a AC	-	-	-	-	100	-	mV rms
	Heater Cathode Leakage Current	V _{hk} = \pm 100V Note 3	2.5		I _{hk}	-	-	-	-	30	-	μ A
	Reverse Grid Current	R _g = 500k Max	2.5		I _g	-	-	-	-	1.5	-	μ A
	Mutual Conductance		2.5		gm	3.8	-	-	-	-	-	mA/V
11.4	Shock	No voltages Hammer angle = 30°		IA								
	<u>Post Shock Tests</u>	Combined AQL	6.5									
11.1	Vibration Noise	Note 7	2.5		V _a AC	-	-	-	-	100	-	mV rms
	Heater Cathode Leakage Current	V _{hk} = 100V Note 3	2.5		I _{hk}	-	-	-	-	30	-	μ A
	Reverse Grid Current	R _g = 500k Max	2.5		I _g	-	-	-	-	1.5	-	μ A
	Mutual Conductance		2.5		gm	3.8	-	-	-	-	-	mA/V
	<u>GROUP F</u>											
A VI/5	Life	V _{hk} = 135V, heater positive R _g = 500k Max C _x = 0 μ F										
A VI/5.1	<u>Stability Life Test</u>		1.0	I	Δ gm	-	-	-	-	10	-	%

K1001	Test	Test Conditions	AQL %	Insp. Level	Symbol	Limits						Units
						Min	LAL	Bogey	UAL	Max	ALD	
	<u>GROUP F (Cont'd)</u>											
A VI/5.3	<u>Intermittent Life Test</u>	See above		IA								
	<u>Life Test End Point = 500 hrs.</u>	Combined AQL	6.5									
	Inoperatives		2.5									
	Heater Current		2.5									mA
	Heater Cathode	Vhk = \pm 100V	2.5		Ihk	-	-	-	-	-		mA
	Leakage Current	Note 3										
	Reverse Grid Current	Rg = 500k Max	2.5		Ig	-	-	-	-	-	1.0	μA
	Mutual Conductance		2.5		gm	3.8	-	-	-	-	6.5	mA/V
	Average change in Mutual Conductance											
	Anode Current				Δgm	-	-	-	-	-	17	%
	Insulation	Vg-all = -100V	4.0		Ia	6	-	-	-	-	14	mA
		Va-all = -300V	4.0		R	50	-	-	-	-	-	MΩ
					R	50	-	-	-	-	-	MΩ
	<u>Life Test End Point = 1000 hrs.</u>	Combined AQL	10.0									
	Inoperatives		4.0									
	Heater Currents		4.0		Ihk	138	-	-	-	-	162	mA
	Heater Cathode	Vhk = \pm 100V	4.0		Ihk	-	-	-	-	-	10	mA
	Leakage Current	Note 3										
	Reverse Grid Current	Rg = 500k Max	4.0		Ig	-	-	-	-	-	1.5	μA
	Mutual Conductance		4.0		gm	3.55	-	-	-	-	6.5	mA/V
	Anode Current		6.5		Ia	5.35	-	-	-	-	14	mA
		Vg-all = -100V	0.5		R	30	-	-	-	-	-	MΩ
		Va-all = -300V										
	<u>GROUP G</u>											
A IX/2.5	Electrical re-test after 28 days holding period											
A VI/5.6	Inoperatives											
	Reverse Grid Current	Rg = 500k Max	0.5		Ig	-	-	-	-	-	0.7	μA

NOTES

1. Test each section separately with the elements of the opposite section earthed, except where otherwise stated.
2. At least one test in Group A shall be performed with the heaters of both sections connected in parallel and connected to a 6.3 volt supply.
3. Test with the sections connected together.
4. Pre-heat the valves for 5 minutes at $V_h = 11.0V$; $V_a = 250V$; $R_k = 200$ ohms; $R_g = 500k$; $C_k = 1000 \mu F$ before testing. Pre-heat with both sections operating separately, but test with the elements of the opposite section earthed.
5. Test with the two sections connected in parallel. Connect cathodes together and connect to earth through 100 ohms. Connect the grids to earth.
6. Pre-heat the valves for 5 minutes at $V_h = 15.0V$; $V_a = 250V$; $R_k = 200$ ohms; $R_g = 500k$; $C_k = 1000 \mu F$ before testing. Pre-heat with both sections operating. The maximum time between pre-heating and testing shall be 2 seconds. Test each section separately with the elements of the opposite section earthed.
7. The test conditions specified for the Vibration Noise test in Group C shall apply.

SPECIFICATION CV.4024 - ISSUE 3 dated 21-9-56

AMENDMENT NO. 1

Page 3. Group D.

Capacitances - last line.

AMEND the maximum limit of Chk' + k'' from
5.0 to 5.5.

T.V.C. Office
for Director R.R.E.

May 1957.

N87784R

✓ 4A1

ELECTRONIC VALVE SPECIFICATION

SPECIFICATION CV.4024

ISSUE 3 - DATED 21st SEPTEMBER, 1956

AMENDMENT No.2.

GROUP F.

Intermittent Life Test Point (1000 hrs)

Electrode Insulation

Delete all reference to Heater Current Test

Add at the end of this Group (after anode Current) the following:-

K.1001 Ref.	Test	Test Conditions	AQL	INSP. LEVEL	Symbol	LIMITS				
						MIN	LAL	BOGEY	UAL	MAX
	ELECTRODE	Vg -all = -100V	6.5		R°	30	-	-	-	-
	INSULATION	Va -all = -300V			R	30	-	-	-	MΩ

December, 1957

T.V.C.

✓ 444

ELECTRONIC VALVE SPECIFICATIONS

SPECIFICATION MOS/CV4024
ISSUE 3 DATED 21.9.56

AMENDMENT NO. 3

Page 2. GROUP C.

Mutual Conductance

In column headed "Test Conditions"

Amend "V_h = 11.0V" to read "V_h = 11.4V"

Page 4. NOTE 4. First line.

Amend "V_h = 11.0V" to read "V_h = 11.4V"

/AA

September 1959.
N.71189/D.

T.V.C. for R.R.E.

ELECTRONIC VALVE SPECIFICATIONS

SPECIFICATION MOS/CV4024

ISSUE 3 DATED 21.9.56

AMENDMENT NO.4

Page 1 RATINGS

Add:-

"Max. Peak Negative Grid Voltage (V)	85	H"
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NOTES

Add:-

"H. Max. Duration 800 u Sec., 40% Max. Duty Cycle."

March, 1961
N.56291/D

T.V.C. for R.R.E.

JAS 6/6