CV 2473

Specification M0A/CV2473 Issue No. 1, reprint A, dated 17.3.61 To be read in conjunction with K1006 and with MIL-E-1/979C dated 18th June, 1957. See Note D.D.	Security Specification: Unclassified Valve: Unclassified

→ Indicates a change

Type of Valve	Pulse Magnetron Fixed Frequency
Prototype	4J50A with different frequency, with modified mounting plate, and modified cooling fins.(VX2525).

RATING

Rating as on Page 1 of MIL-E-1/979C with additions as in Notes AA-CC.

TESTS

Tests as on pages 2 and 3 of MIL-E-1/979C with additions as in notes EE-HH.

MARKINGS

See K1001/4
Additional Markings
(a) Serial No.
(b) Frequency as measured in the test specification shall be indicated in Mc/s, in association with the serial No. the first and last figures being omitted e.g. valve number 1234 on a frequency of 9231 Mc/s would be marked "Serial 1234/23"

Connections & Dimensions

As on pages 5 and 6 of MIL-E-1/979C read in conjunction with drawing on page C. Notes EE and KK also apply.

NOTES

A.A. Amend frequency to 9240 Mc/s.

B.B. The duty cycle of .001 may be exceeded provided that Pi does not exceed 635 watts, and that ib lies between 15 amps and the stated MAXimum limits.

C.C. Output Coupling Add:- Magnetron couples to choke flange Z830033. Details of this and related items are given in RCL351, 352, which may be obtained from Radio Components Standardisation Committee, 77-91, New Oxford Street, London W.C.1.

D.D. Copies of "Inspection Instructions for Electron Tubes" (ASESA) as called up in MIL-E-1 can be obtained from the Secretary, TL5(b), The Ministry of Aviation, Castlewood House, 77-91, New Oxford Street, London W.C.1.

E.E. Page 2(a) Qualification Approval:- Read as required for CV markings. (b) Dimensions: Read as "per outline drawing" on pages 4 and 5 but with modified mounting plate and cooling fins as detailed on Page C.

(c) Carton Drop: Add: to meet the requirements of K1005.

F.F. Pages 2 and 3 Amend frequencies as under :-

(a)	Phase of Sink	9240 Mc/s.
(b)	Osc 1 Frequency	9210 - 9270 Mc/s.
(c)	Life Test End points	9210 - 9270 Mc/s.
(d)	Note 5	9150 - 9290 Mc/s.

G.G. The following shall refer to r.r.v. for Osc 1 and Osc 2 :-

The Rate of Rise of Voltage of the test modulator shall be determined by the method given below.

The value obtained for the Rate of Rise of Voltage must not be less than the value specified. A modulator will be accepted as having suitable characteristics in respect of Rate of Rise of Voltage if the instantaneous value of the Rate of Rise of Voltage measured with the modulator adjusted to give the specified operating conditions with the magnetron under test and with the magnetron then replaced by a capacitor of value equal to the nominal input capacitance of the magnetron where specified and otherwise equal to the average calue for the type of magnetron submitted, the measurement being made over the interval between the point where the voltage first equals 80% and the point where the voltage first equals 100% of the Pulse Voltage of the magnetron under test, measured under the conditions obtaining during the test, does not fall after the maximum in this interval to not less than 95% of its maximum value nor has a value less than 90% of its maximum at any point in the interval.

Measurement of Rate of Rise of Voltage. The Rate of Rise of Voltage is defined as the maximum instantaneous value of the rate of rise of voltage measured across the magnetron under Test after the voltage first exceeds 80% of the Pulse Voltage of the magnetron under test measured under the conditions specified for the test.

H.H. No technical information shall appear on the valve or its packing, except as required under "Markings".

J.J. Delete Note 9.

K.K. The diameter of the undimensioned collar on the cathode terminal shall not exceed 1.375 inches. (This can be found on the central projection and on the two left hand scrap views of the terminal and assemblies).

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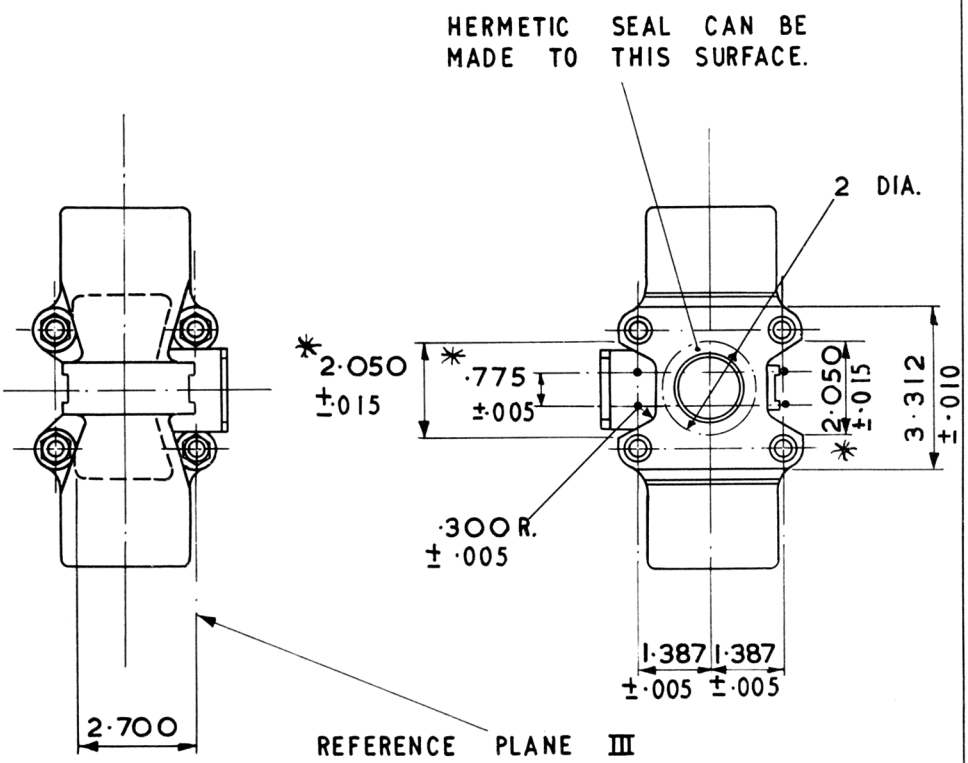


FOR FURTHER DIMENSIONS & INFORMATION SEE SPEC. MIL-E-1/979C. ON SPEC. MIL-E-1/979C DIMNS. B & C ARE REDUNDANT, DIMNS. 'H' & 'AU' ARE REPLACED.

* THESE DIMNS. SHALL BE EQUALLY SPACED ABOUT THE CENTRE LINE CONTROLLING THE FIXING HOLES

DIMENSIONS IN INCHES

MIL-E-1/979C
18 June 1957
SUPERSEDING
MIL-E-1/979B
26 December 1956

INDIVIDUAL MILITARY SPECIFICATION SHEET

ELECTRON TUBE, MAGNETRON, PULSE

JAN-4J50A

This specification sheet forms a part of the latest issue of Military Specification MIL-E-1.

Description: Magnetron, Pulse, 9375 Mc Nominal Fixed Frequency, 225kw Nominal Peak Power Output, Permanent Magnet, Air Cooled

Absolute Ratings: (Note A)

Parameter:	Ef	If	tk	VSWR	rrv	Alt.	Anode T	Cathode T	Du
Units:	V	A	sec.		kv/us	mm of Hg	°C	°C	—
Maximum:	15	15	—	1.5	160	—	150	165	.001
Minimum:	—	—	180	—	60	600	—	—	—
Notes:	D	(Surge)	—	—	—	—	E	E	—

Design Ratings: (Notes B & C)

Parameter:	Ef	ib	Pi	tp	rrv @ tp= 0.5 us	rrv @ tp= 1.75 us	rrv @ tp= 5.0 us	Pressurization Input	Pressurization Output
Units:	Vac	a	W	us	kv/us	kv/us	kv/us	PSIA	PSIA
Maximum:	Note D	27.5	750	6.0	160	140	110	45	45
Minimum:	Note D	—	—	—	120	95	70	—	—
Notes:	—	F	—	—	C	C	C	—	G

Output Coupling: Magnetron couples to a UG-52A/U choke flange.

Note A: These ratings can not be used simultaneously and no individual rating should be exceeded. The requirements of MIL-E-1, paragraph 6.5 apply.

Note B: To relate the various parameters employ the following formula:

$$Pi = ib \times Du \times 21.5kv$$

Note C: The rate of rise of voltage (rrv) shall be expressed in kilovolts per microsecond defined by the steepest tangent to the leading edge of the voltage pulse above 80 percent amplitude. Any capacitance used in viewing system shall not exceed 6.0 uufd.

Note D: Prior to the application of high voltage, the cathode shall be heated to the required initial operating temperature. This may be done by applying 13.75 volts for three minutes. On standby, the heater voltage shall not exceed 13.75 volts. On the application of anode power, the heater voltage should be lowered to the voltage specified, and for various power inputs, up to 595 watts, it should be adjusted approximately (within 5 percent) according to the following formula:

$$Ef = 14 - 0.0125\ Pi$$

For inputs above 595 watts, the following formula shall be used:

$$Ef = 24 - 0.0293\ Pi$$

The tube heater shall be protected against arcing by the use of a connector that places a minimum capacitance of 4000 uufd across the heater directly at the input terminals.

Note E: To be measured at the point specified on the Outline Drawing.

Note F: For pulse widths above 1.2 us, the maximum design pulse current shall be reduced in accordance with the following formula:

$$ib = 29.6 - 1.934\ tp$$

Note G: To prevent waveguide breakdown, pressurization is required.

For miscellaneous requirements, see Paragraph 3.3 Inspection Instructions for Electron Tubes.

Ref.	Test	Conditions		Min.	Max.	
3.1	Qualification	Required for JAN Marking				
4.5	Holding Period:	t= 168 hours				
4.9.2	Dimensions:	Per Outline Drawing				
4.9.8	Salt Spray Corrosion:	Omit				
4.9.18	Container Drop:	(1) Package Group 9; Container Size D				
4.9.19.1	*Vibration:	No Voltages				
4.9.19.2	**Vibration:	No Voltages				
———	**Phase of Sink:	F=9375Mc, Note 8	Dist:	.25	.40 λg	
4.9.13	Pressurizing:	40 to 45 psia; input and output assemblies				
4.10.8	Heater Current:	Ef= 13.75 Vac; tk= 180 (Min.)	If:	3.0	3.5	A
4.16.3	Oscillation (1):	Notes 1, 2, and D				
4.16.3.2	Heater:	Ef=13.75 Vac for tk=180 (Max.); Ef=6.6 Vac for test				
4.16.3.3	Pulse Characteristics:	tp=0.5 $\pm$ 0.05 us; Du=0.001; rrv=160 kv/us (min.)				
4.16.3.4	Average Anode Current:	Ib=27.5 mAdc				
4.16.3.5	Pulse Voltage:		epy:	20.0	23.0	kv
4.16.3.6	Power Output:		Po:	225	---	W
4.10.7.3	Frequency:	Temp. of anode block approx. 100°C	F:	9345	9405	Mc
4.16.5	Pulling Factor:		Δ F:	——	15	Mc
4.16.3.7	Spectrum Measurements:	Notes 3, 4, and D Ib= 18, 23 and 27.5 mAdc				
	Minor Lobes		Ratio:	6	—	db
	R. F. Bandwidth		Δ F:	—	2.5/tp	Mc
———	Stability:	Notes 3 and 5	M.P.:	—	1.0	%
4.9.14	**Temperature Coefficient:	Anode temp = 70°C to 100°C at reference point	$\Delta F/\Delta T$:	—	0.25	Mc/°C
4.16.1	**Air Cooling:	Note 6	Δ T:	—	50	°C
4.9.12	**Low Pressure Operation:	Pressure=600 mm Hg absolute (max.)				
4.16.3	Oscillation (2):	Notes 1, 2, and D				
4.16.3.2	Heater:	Ef=13.75 Vac for tk=180 (Max); Ef=9.2 Vac for test				

Ref.	Test	Conditions	Min.	Max.
4.16.3.3	Pulse characteristics:	tp=5.5 ± 0.5 us; Du= .001; rrv= 110 kv/us(min.)		
4.16.3.4	Average Anode Current:	Ib= 18 mAdc		
4.16.3.6.1	*Power Output:		Po: 140 ——	W
4.16.3.7	*R. F. Bandwidth:		Δ F: ——	1.0 Mc
——	*Stability:	Notes 3, 5 and 7	M.P.: ——	1.0 %
4.9.15	**Low Temperature Operation:	tk= 180 (max.)		
4.11	Life Test:	Oscillation (1); Group D; VSWR = 1.5:1 (min.) cycled through λ g in 30 minutes max.	Life: 682 ——	Cycles

One cycle shall consist of the following:

Condition	Ib	Ef	Duration
Standby	0	13.75 Vac	3 minutes
Osc. (1)	27.5 mAdc	6.6 Vac	22 minutes
Off	0	0	5 minutes minimum

4.11.4	Life Test End Points:	Oscillation (1)		
		Power Output	Po: 170 ——	W
		Frequency	F: 9345 9405	Mc
		R. F. Bandwidth	Δ F: —— 3.0/tp	Mc
		Stability	M.P.: —— 2.0	%
		Side Lobes	Ratio: 6.0 ——	db

Note 1: The Modulator shall be such that the energy per pulse delivered to the tube, if arcing occurs, can not greatly exceed the normal energy per pulse.

Note 2: The load termination of the magnetron during this test shall be a waveguide line with a VSWR of less than 1.05:1 except where specifically noted.

Note 3: The tube shall be operated into a transmission line with a VSWR of 1.5:1 adjusted in phase to produce maximum spectrum degradation.

Note 4: A suitable spectrum is considered one in which the major lobe has a shape such that its slope does not change sign more than once for power levels greater than the specified db below its peak.

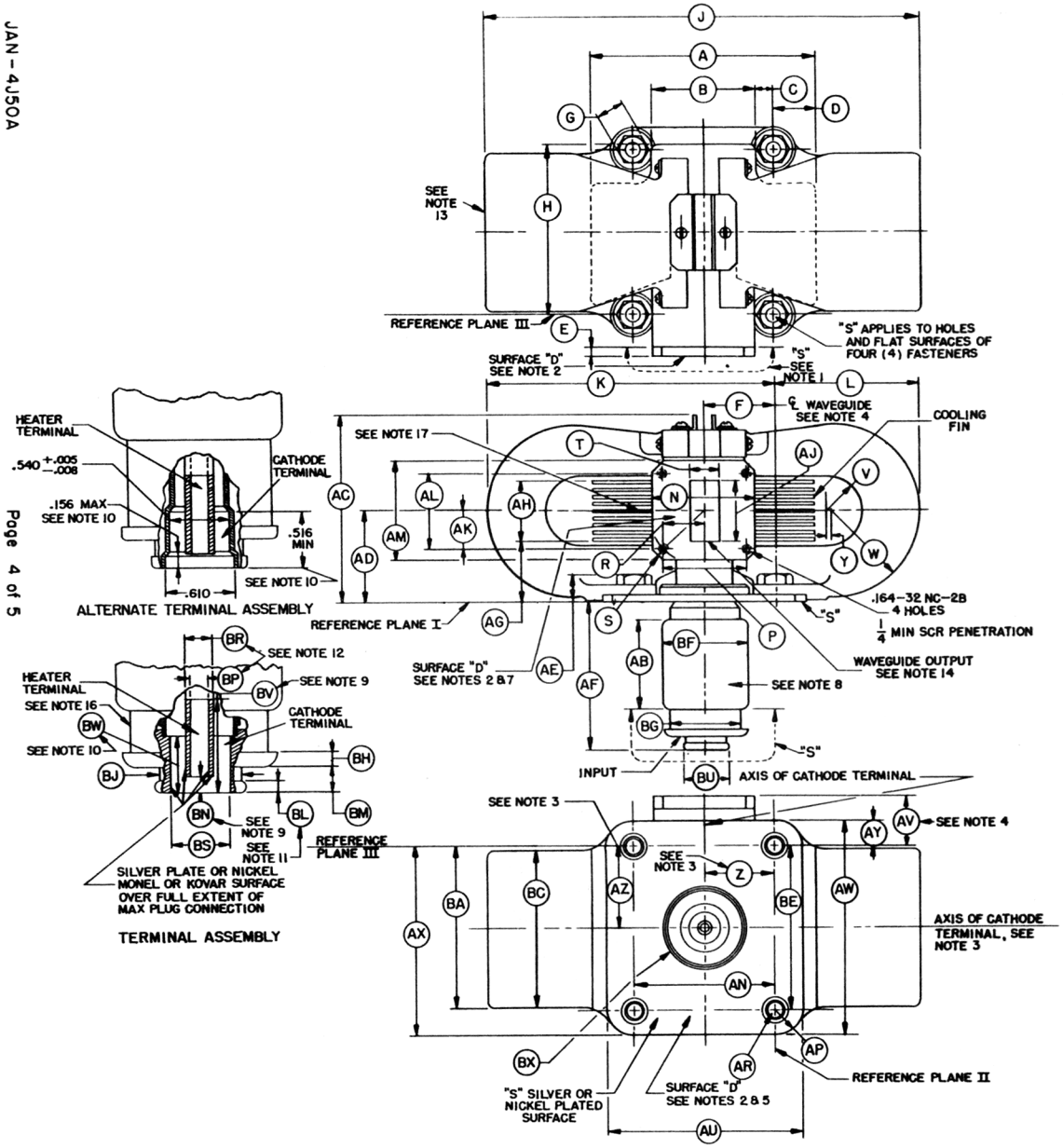
Note 5: Stability shall be measured in terms of the average number of output pulses missing, expressed as a per cent of the number of input pulses applied during the period of observation. The missing pulses (M.P.), due to any causes, are considered to be "missing" if the RF energy is less than 70 percent of the normal energy level in the frequency range of 9330 to 9425Mc. The VSWR of Note 3 shall be adjusted to that phase producing maximum instability and the missing pulses counted during any consecutive five minute interval of a ten minute test period.

Note 6: An air flow of 80 cfm at approximately 760 mm of mercury will be directed on the cooling fins from an orifice of 4-1/4 by 1-1/4 inches. The temperature rise shall be measured at that point on the anode block specified on the outline drawing.

Note 7: This test shall be the first one performed after the specified holding period.

Note 8: Using a standard cold test technique, the phase of sink as measured from the output flange to the first minimum, toward the load, shall be within the limits specified herein.

Note 9: Referenced specification shall be of the issue in effect on the date of invitation for bids.



REF	DIMENSIONS	
	MIN	MAX
**A	4.000	
**B	1-7/8	
**C	5/16	
**D	3/4	
**E	1/4 (FLANGE)	
F	1.250	
**G	1/2	
*H		3-1/8
*J		7-11/16
*K		5-3/32
*L		2-19/32
**N	1.830	
P	1.470	1.478
R	.732	.742
**S	1-5/32 R	
**T	.497	
**V	5/8 R	
**W	1-9/16 R	
**Y	3/64	
Z	1.250	
**AB	1½ (MIN. GLASS LENGTH)	
*AC		3-13/32
AD	1.633	1.673
*AE	19/32	21/32
AF	2-5/8	2-3/4
**AG	1-3/32	1-3/16
**AH	61/64	1-3/64
**AJ	1.122	
AK	.671	.681
AL	1.348	1.356
**AM	1.820	1.840
AN	2.490	2.510
**AP	13/32 R	
*AR	.276 DIA	.286 DIA
*AU		3-15/32
AV	.882	.932
*AW		3-7/8
*AX		3-27/64
*AY		27/64
AZ	1.500	
*BA		3.000
*BC		2-7/8
BE	2.990	3.010
**BF		1-1/2
**BG	1-1/4 DIA	
**BH	.125	
**BJ	.750 DIA	
BL	.115	.135
BM	.250	
BN	.125	.187
BP	.164	.174
BR	15/64	17/64
BS	.532	.545
BU	.825	.838
BV	3/4	
BW	.516	
*BX		1-1/2 DIA

NOTES:

** 1. ALL METAL SURFACES COVERED BY BLACK FINISH EXCEPT THOSE MARKED "S" & "D". ("S" SHALL BE SILVER OR NICKEL PLATED SURFACES)

2. HERMETIC CONNECTIONS CAN BE MADE TO SURFACE "D".

3. THE AXIS OF THE CATHODE TERMINAL SHALL BE WITHIN A RADIUS OF 3/64 OF THE SPECIFIED LOCATION. (NOTE 4 APPLIES)

4. THE LIMITS INCLUDE ANGULAR AS WELL AS LATERAL DEVIATIONS.

* 5. ALL POINTS ON THE MOUNTING SURFACE SHALL BE WITHIN .005 OF REFERENCE PLANE I.

** 6. DIMENSIONS WITHOUT LIMITS ARE FOR EQUIPMENT DESIGN AND QUALIFICATION APPROVAL ONLY AND NEED NOT BE CHECKED.

* 7. WITH THE FLANGE ON A PLANE SURFACE, A .005 THICKNESS GAUGE 1/8 WIDE SHALL NOT ENTER.

8. ANY PORTION OF THE ASSEMBLY EXTENDING BELOW REFERENCE PLANE I SHALL BE WITHIN A 3/4 RADIUS OF THE SPECIFIED AXIS OF THE INPUT.

9. THESE DIMENSIONS DEFINE THE EXTREMITIES OF THE CYLINDRICAL SECTION GIVEN BY THE "BP" DIMENSION.

10. THESE DIMENSIONS DEFINE THE EXTREMITIES OF THE CYLINDRICAL SECTION GIVEN BY THE "BS" DIMENSION.

**11. NO CLAMPING MEANS TO BEAR BEYOND THIS DIMENSION.

12. THE HEATER TERMINAL SHALL BE CONCENTRIC WITH THE CATHODE TERMINAL WITHIN .010.

13. WARNING - MAINTAIN MINIMUM CLEARANCE 2 INCHES BETWEEN THIS MAGNET AND MAGNETIC MATERIAL (MAGNETS, STEEL TOOLS, PLATES, ETC).

**14. THE OPENING IN THE WAVEGUIDE SHALL BE ENCLOSED BY A DUST COVER WHEN TUBE IS NOT IN USE.

15. MEANS OTHER THAN SOFT SOLDER SHALL BE USED FOR MECHANICAL STRENGTH.

16. THE INCLUSION OF A CYLINDRICAL RIB 1/8 WIDE, 1.312±.015 DIAMETER WITH CENTER LOCATED 9/32 FROM THE BOTTOM EDGE OF THE FLANGE MAY BE USED AS AN ALTERNATE DESIGN.

17. TEMPERATURE RISE TEST POINT. THIS POINT IS ON THE ANODE BLOCK IN FRONT OF COOLING FINS.

NOTE

SPECIFICATION MOA/CV2473, ISSUE 1
REPRINT A

To complete the above specification the existing 3 pages of MIL-E-1/979C must be retained.

TVC Office

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