

CV 2319

Amul's

Specification ^{min Tech} 808A /CV2319	SECURITY	
Issue 2 Dated 8.9.54	Specification	Valve
To be read in conjunction with K1001	UNCLASSIFIED	UNCLASSIFIED

Amul's

—————> Indicates a change

TYPE OF VALVE - Magnetron				<u>MARKING</u>	
CATHODE - Indirectly-heated				See K1001/4 and Note E	
ENVELOPE - Metal-glass					
PROTOTYPE - VX4061					
<u>RATING</u>				<u>BASE</u>	
				None	
				<u>CONNECTIONS AND DIMENSIONS</u>	
				See Drawing on Page 3	
<u>TYPICAL OPERATING CONDITIONS</u>				<u>MOUNTING POSITION</u>	
				Any	
<u>NOTES</u>					
A. During operation the anode shall be water-cooled such that the outlet temperature does not exceed 90°C.					
B. $T_p = 5 \mu\text{secs}$ and PRF = 300 pps.					
C. The heater voltage shall be applied for at least 3 mins. before the application of HT voltage.					
D. Under those conditions the heater voltage shall be reduced to zero after the application of HT voltage.					
E. The word 'cathode' and an arrow shall be clearly and indelibly marked on the valve to indicate to which of the filament leads the cathode is connected.					

To be performed in addition to those applicable in K1001

Test Conditions				Test	Limits		No Tested	Note
	Vh (V)	Field Strength (Gauss)	Peak Ia (A)		Min.	Max.		
a	8.5	-	-	Heater Current (A)	8	10	100%	1 & 2
b	8.5 See Note 3	1375 ±25 5% See Note 6	70	1. Peak Anode Voltage (kV) 2. Frequency (Mc/s) 3. Efficiency (%) 4. Frequency Pulling (Mc/s) 5. Spectrum Width (Mc/s)	34 2980 45 - -	38 3020 - 7 0.6	100% 100% 100% 10% TA	2,3 2,3 2,3 2,3,4 2,3,4,5
c	As for Test (b) but peak Ia varied over the range 60-80A			Pulses missed from pi-mode (%)	-	1	100%	2,3 & 4
d	Rate of flow of cooling water through the anode block at 5ft. head (litres/min)				1.5	-	100%	

NOTES

- The magnetron shall be operated for a minimum period of 3 mins. with Vh = 8.5V from a 50 c/s supply.
- During the performance of these tests the magnetron shall be cooled with a minimum flow of 1 litre/min. of water having a maximum input temperature of 50°C.
- These tests shall be performed using an approved modulator. The rate of rise of voltage on the magnetron shall exceed 80 kV/usec.

$$\begin{aligned} T_p &= 5 \text{ usecs. } \pm 10\% \\ PRF &= 300 \text{ pps. } \pm 10\% \end{aligned}$$

The magnetron shall be operated with Vh = 8.5V for a minimum period of 3 mins. when the HT voltage shall be applied and the heater voltage reduced to zero, simultaneously. All subsequent testing shall be performed at Vh = 0.

The magnetic field strength specified shall be measured at the centre of the magnet gap. The overall variation in field strength within a cylinder 1½ ins. dia. and 2 ins. in length situated centrally and coaxial within the poles, shall not exceed 10%. The north pole of the magnet shall be adjacent to the cathode lead of the valve.

The tests shall be performed with the magnetron coupled directly through an approved taper section into No. WG10 Waveguide, Inter-Services Cat. No. Z830068 terminated in a load giving a VSWR less than 1.1 to 1.

- The mismatch used for this test shall be located not more than 5 ft. from the magnetron and shall develop a VSWR of 1.5 to 1, and phase varied through 180°.
- The spectrum width shall be measured at ½-power. The spectrum shall be contained within the specified limits for a minimum period of one second.
- The "±5%" tolerance on the magnetic field strength allows for measurement uncertainties of ±2% and a setting tolerance of ±3%.

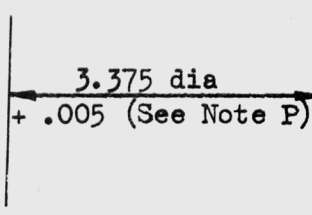
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Amendment ~~A~~ No. 1

Amend 2

Drawing on Page 3

Side elevation - Amend dimension of bore diameter to read



January, 1955

T.V.C. Office
for R.R.E.

Z.8310.R.

ELECTRONIC VALVE SPECIFICATIONS
SPECIFICATION MOS(A)/CV2319, ISSUE 2, DATED 8.9.54

AMENDMENT No. 2

1. Amendment 'A', dated January 1955.

Change the amendment from "Amendment A" to "Amendment No. 1".

2. Page 1.

(i) Specification Authority (top of page).

Delete "MINISTRY OF SUPPLY - DLRD(A)/RRE (South)" and substitute "MINISTRY OF TECHNOLOGY - DLRD/RRE".

(ii) Specification Title (top left hand box).

Delete "Specification MOS(A)/CV2319" and substitute "Specification Min. Tech./CV2319".

3. Page 2.

(i) Test Clause (b)

In the column headed "Field Strength (Gauss)", delete "1375 ± 25 " and substitute "1375 $\pm 5\%$, See Note 6".

(ii) Notes

Insert new note 6, as follows:-

"6. The $\pm 5\%$ tolerance on the magnetic field strength allows for measurement uncertainties of $\pm 2\%$ and a setting tolerance of $\pm 3\%$ ".

ELECTRONIC VALVE SPECIFICATIONS
SPECIFICATION CV 2319, ISSUE 2 DATED 8.9.54
AMENDMENT No 3

PAGE 3 OUTLINE DRAWING

VIEW OF OUTPUT FLANGE (top left hand side of page)

The first line of the text states "8 holes,
.250 dia + .0005"

amend this to read "8 holes, .250 dia + .005"

Ministry of Technology/RRE

August 1970

✓ AAB
12/71