

Specification MOS(A)/CV1949
Incorporating MIL/E/1/781B.
Issue 4 dated 26-2-57
To be read in conjunction with K.1006

SECURITYSpecificationValve

UNCLASSIFIED

UNCLASSIFIED

—————> Indicates a change

TYPE OF VALVE - Gas Triode Thyatron			<u>MARKING</u>	
CATHODE	-	Indirectly-heated	K1001/4	
ENVELOPE	-	Glass	<u>Additional Marking</u>	
PROTOTYPE	-	6D4	6D4	
<u>RATING</u>			<u>BASE</u>	
			B7G	
			BS.448 : B7G/1.1	
			Miniature Glass	
			Button 7-pin, E7-1	
			<u>CONNECTIONS</u>	
			Pin	Electrode
			1	Grid
			2	No connection
			3	Heater
			4	Heater
			5	Cathode
			6	No connection
			7	Anode
			<u>DIMENSIONS</u>	
			BS.448 : B7G/2.1	
			Dimension (ins)	Min. Max.
			A. Seated height	- 1 7/8
			C. Diameter	- 3/4
			D. Overall length	- 2.5/32
			<u>MOUNTING POSITION</u>	
			Any	
<u>NOTE</u>				
A. All limiting values are absolute				

CV 1949

MIL-E-1/781B
14 May 1956
SUPERSEDING
MIL-E-1/781A
17 May 1955

INDIVIDUAL MILITARY SPECIFICATION SHEET

ELECTRON TUBE, THYRATRON, GAS TRIODE

JAN-6D4

This specification sheet forms a part of the latest issue of Military Specification MIL-E-1.

Applications Note: For new applications, this tube is to be used as a noise generator only.

Ratings:	Ef	Ebb	epx	epy	ib	Ib	tk	Ec1	Rhk	Rg	Rp	Rk	Ehk	Pulse	Duty	TA	Alt
Absolute	V	Vdc	v	v	a	mAdc	sec(min)	Vdc	Meg	Meg	ohm	ohm	V	us	%	°C	ft
Maximum:	6.3±10%	250	350	350	0.110	25	30	-150	---	---	---	---	-110	---	0.75	-55to+90	10,000
Test Cond:	6.3	125	---	---	---	---	---	---	1.0	0.5	650	4000	---	---	---	---	---
**Cathode: Coated Unipotential									*Height: 2-1/8 in. maximum								
**Base: Miniature Glass Button 7-Pin, E7-1									*Diameter: 3/4 in. maximum								
**Pin No.: 1 2 3 4 5 6 7									**Envelope: T5-1/2 (8-2)								
Element: g nc h h k nc p																	

The following tests shall be performed:

For miscellaneous requirements, see Paragraph 3.3, Inspection Instructions for Electron Tubes.

For miscellaneous requirements, see Paragraph 3.2, Inspection Instructions for Section Tests.

Ref.	Test	Conditions	AQL(%)	Insp. Level or Code	Sym.	LIMITS						Units
						Min.	LAL	Bogie	UAL	Max.	ALD	
<u>Qualification Approval Tests</u>												
3.1	Qualification Approval:	Required for JAN Marking		---	---							
---	Cathode:	Coated Unipotential		---	---							
3.4.3	Base Connections:			---	---							
4.9.19.1	Vibration:	No Voltage										
<u>Measurements Acceptance Tests, Part 1: Note 1</u>												
---	Grid-Cathode Voltage:	Ec=-20Vdc;Rhk=0; Note 2	0.65	II	Egk:	---	---	---	---	2.0	---	Vdc
4.10.17.1	Grid Voltage (1):		0.65	II	Ec:	-11.0	---	---	---	-14.0	---	Vdc
4.10.18	Tube Voltage Drop:	Rb/Ib=100mAdc	0.65	II	Etd:	---	---	---	---	18	---	Vdc
4.9.1	Mechanical:											
<u>Measurements Acceptance Tests, Part 2</u>												
4.10.8	Heater Current:		6.5	IA	If:	230	---	---	---	270	---	mA
4.10.15	Heater-Cathode Leakage:	Ehk=-100Vdc	6.5	IA	Ihk:	---	---	---	---	15	---	uAdc
4.10.17.1	Grid Voltage (2):	Ebb=50Vdc	6.5	IA	Ec:	-5.0	---	---	---	-7.0	---	Vdc
4.10.17.1	Grid Voltage (3):	Ebb=300Vdc	6.5	IA	Ec:	-21	---	---	---	-31	---	Vdc
---	Noise Output (1):	Ebb=300Vdc;Rg=0;Rp=56000; Note 3	6.5	IA	---	---	---	---	---	---	---	
---	Noise Output (2):	Ebb=250Vdc;Rg=Rk=0;Rp=0.033Meg; Note 4	6.5	IA	Output:	10	---	---	---	---	---	v

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Ref.	Test	Conditions	AQL(9)	Insp. Level or Code	Allowable Defectives per Characteristic		Sym.	Limits		Units
					1st Sample	Combined Samples		Min.	Max.	
<u>Acceptance Life Tests</u>										
4.11	Life Test:	Group A;Ebb=250Vdc; Ec=-20Vdc;Rp=5000; Rhk=disconnected;Ehk=110V					t:	500	---	hours
4.11.4	Life Test End Points:	Grid Voltage (1): Noise Output; Note 4					Ec: Output:	-9.5 9.0	-15.5 ---	Vdc v
<u>Packaging Requirements</u>										
4.9.18.1.6	Container Drop:	(d) Package Group 1; Container Size B								

Note 1: The AQL for the combined defectives for attributes in Measurements Acceptance Tests, Part 1, excluding Mechanical, shall be one percent. A tube having one or more defects shall be counted as one defective. MIL-STD-105, Inspection Level II, shall apply.

Note 2: Voltage measured across specified grid resistor.

Note 3: The tube shall be placed in the circuit of Figure 1, in a constant magnetic field of $375 \pm 10\%$ gauss perpendicular to the normal electron path. The direction of the magnetic field shall be such as to deflect the electron beam toward the top of the tube. (North pole of magnet at Pin No. 7). The noise voltage measured at the output of the 1000-cps bandwidth filter shall not be less than the limits specified below for the various specified frequencies: (Inspection Level 1C shall be used.)

Frequency, Mc	Minimum Noise Voltage, μV , RMS
0.1	10,000
0.2	14,000
0.5	25,000
1.0	22,000
2.0	7,000
5.0	500
10.0	70

Note 4: The tube shall be placed in the circuit shown (Figure 2) in a constant magnetic field of $375 \pm 20\%$ gauss which is perpendicular to the normal electron path. The direction of the magnetic field shall be such as to deflect the electron beam toward the top of the tube. The noise voltage measured at the plate of the tube and across the output of the circuit shall not be less than the specified limit in peak-to-peak volts. The oscilloscope used for noise amplitude measurement shall have a 3 db video bandwidth extending to at least 4 megacycles.

Note 5: Reference specification shall be of the issue in effect on the date of invitation for bid.

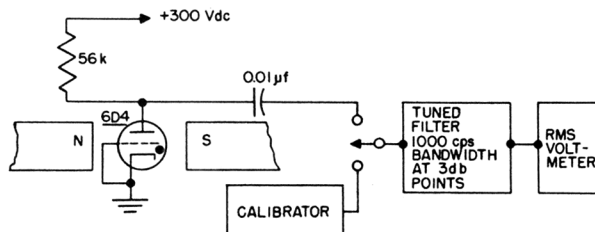


Figure 1.

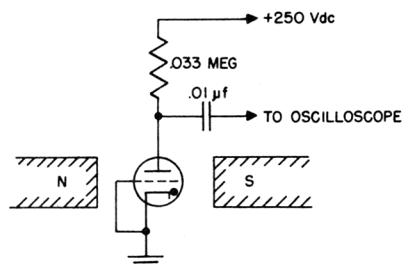


Figure 2.