

CV1483
CV1484
CV1485
CV1486

| | | |
|---|--------------------------------------|------------------------------|
| Specification AD/CV1483, CV1484, CV1485, CV1486. Issue No. 4 dated 23.7.57. To be read in conjunction with K1001 ignoring clauses 5.2, 5.3 and 5.8. | <u>SECURITY</u> | |
| | <u>Specification</u> Unclassified | <u>Valve</u> Unclassified |

→ Indicates a change

| | | | |
|--|------|-------------------------------------|--|
| <u>TYPE OF VALVE:</u> Magnetron | | <u>MARKING</u> | |
| <u>CATHODE:</u> Indirectly heated, oxide-coated. | | See K1001/4 | |
| <u>ENVELOPE:</u> Copper and Glass. | | <u>Additional Marking:</u> | |
| <u>PROTOTYPE:</u> E1373. | | Serial No..... | |
| <u>RATINGS</u> | | <u>DIMENSIONS & CONNECTIONS</u> | |
| All limiting values are absolute. | | See drawing on Page 3 | |
| | | Note | |
| Heater Voltage (A.C. or D.C.) (V) | 5.0 | A | |
| Heater Current (A) | 2.6 | | |
| Nominal Frequencies: CV1483 (Mc/s) | 3592 | | |
| CV1484 (Mc/s) | 3550 | | |
| CV1485 (Mc/s) | 3510 | | |
| CV1486 (Mc/s) | 3470 | | |
| Max. Anode Dissipation (W) | 400 | B | |
| <u>TYPICAL OPERATING CONDITIONS</u> | | | |
| Peak Anode Voltage (kV) | 26 | C | |
| Peak Anode Current (A) | 40 | C | |
| Peak Power Output (kW) | 400 | C | |
| <u>NOTES</u> | | | |
| A. $V_h = 5.0V$ for starting only. For normal running $V_h = 0V$. | | | |
| B. During operation and testing, air must be blown through a suitable fitting enclosing the cooling fins of the anode so that the block temperature does not rise above $140^{\circ}C$. | | | |
| C. These figures are for pulse operation with:- | | | |
| (i) Pulse recurrence frequency : 500 pps. | | | |
| (ii) Pulse length : $0.5 \mu s$. | | | |
| (iii) Pulse shape : Sensibly square. | | | |
| (iv) Field strength : 2300 oersteds (See Note D) | | | |
| D. The valve is expected to operate with any field in the range 2300 ± 100 oersteds. This point will be checked at Type Approval. | | | |
| E. The magnetron shall be processed so as to ensure, as far as possible, that only brief ageing (of the order of 5 mins. or less) is necessary when it is put into service. | | | |
| F. In use, the cathode lead side of the valve shall be adjacent to the north pole of the magnet. | | | |

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Page 2.

TESTS

To be performed in addition to those applicable in K1001 and after a holding period of 7 days.

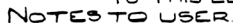
| | Test Conditions | | Test | Limits | | No. Tested | Note |
|---|-----------------|--|---|--|------------------------------|------------|------|
| | Vh (V) | Ia Peak (A) | | Min. | Max. | | |
| a | 5.0 | - | Ih (A) | 2.3 | 2.9 | 100% | 1 |
| b | 0 | 40 | Va Peak (kV) | 23.5 | 29.5 | 100% | 2 |
| c | 0 | 40 | Frequencies:- CV1483 (Mc/s) CV1484 (Mc/s) CV1485 (Mc/s) CV1486 (Mc/s) | 3570 3530 3490 3450 | 3614 3570 3530 3490 | 100% | 2, 3 |
| d | 0 | 40 | Peak Output Power (kW) | 360 | - | 100% | 2 |
| e | 0 | Ia peak to be varied from 30A to 45A, with loading for optimum output at 40A. The change of frequency is to be observed. | Frequency Continuity | The frequency shall vary smoothly and without discontinuity and by not more than 5 Mc/s. | | 100% | 2 |

NOTES

- Vh = 5.0V for starting only. For normal running Vh = 0V.
- The valve is to be tested (tests 'b' to 'e') under the following conditions:-
 - Pulse Recurrence frequency : 500 pps.
 - Min. Pulse length : 0.5 μ s.
 - Pulse shape : Sensibly square.
 - Field strength : 2300 \pm 20 oersteds.

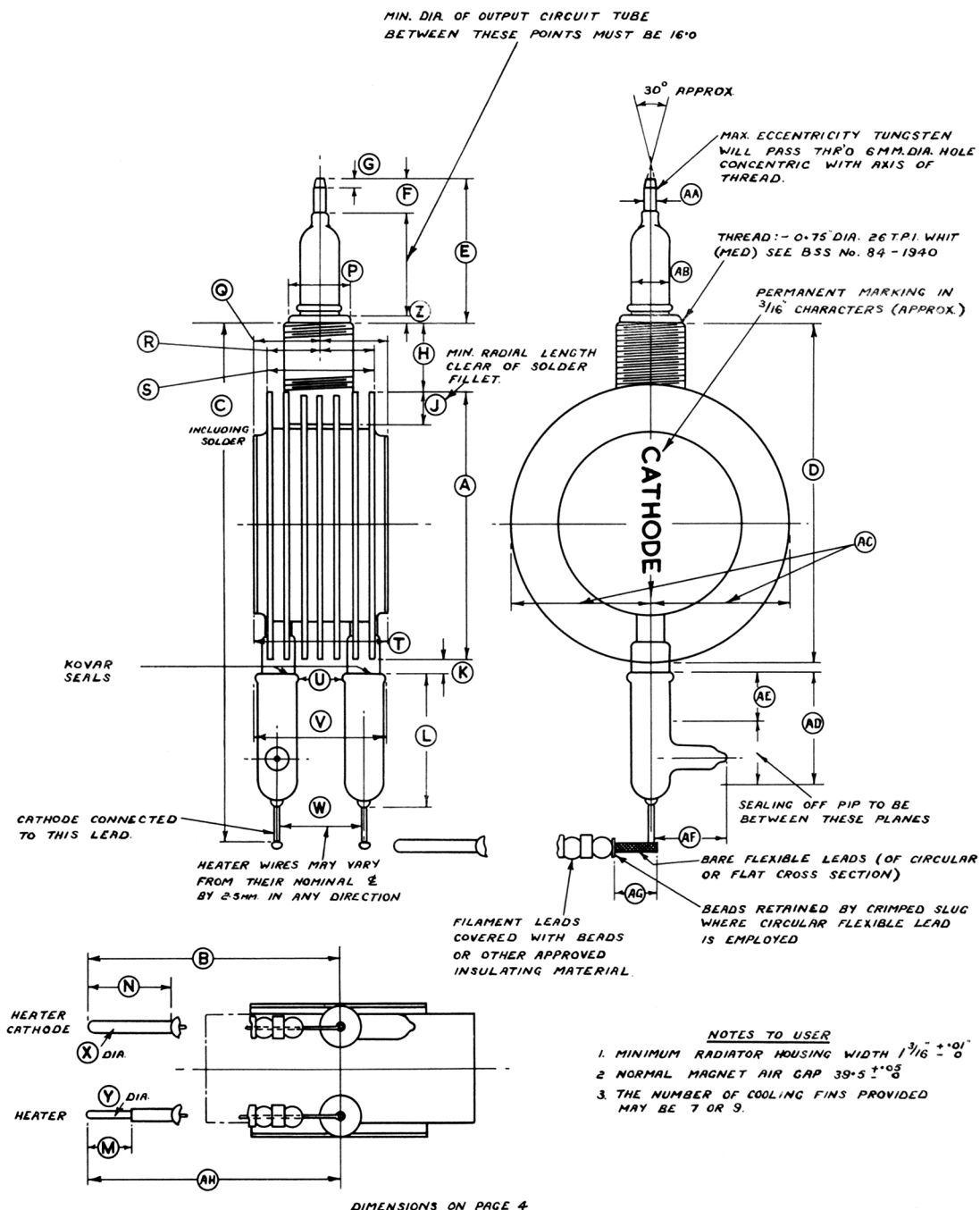
No serious or persistent flashing (internal or external) shall occur during the tests.
- Grouping and Remeasurement If, on a single remeasurement, a valve falls within an adjacent group, action shall be taken according to the extent of the discrepancy:-
 - By not more than 6 Mc/s. The grouping remains unchanged.
 - By more than 20 Mc/s. Re-group accordingly.
 - By an amount between 6 Mc/s and 20 Mc/s. Make three more remeasurements; if the average of the four measurements shows a discrepancy of less than 6 Mc/s, the grouping remains unchanged; if more than 6 Mc/s, re group accordingly.

CV1483, CV1484, CV1485, CV1486/4/2.



1. MINIMUM DIA. OF CIRCUIT TUBE BETWEEN THESE POINTS MUST BE .6.
2. BETWEEN FILAMENT THIMBLES MAX WIDTH OF HOUSING EACH SIDE OF \angle & ANGLE OF SIDES NOT GREATER THAN 70°
3. MIN RADIATOR HOUSING WIDTH $1\frac{3}{8} + .010$ "
4. NORMAL MAGNET AIR GAP $.395 \pm .005$

ALL DIMENSIONS ARE IN MILLIMETRES, UNLESS OTHERWISE STATED.



OUTLINE DIMENSIONS.

| REFERENCE | DIMENSION | | NOTE | REFERENCE | DIMENSION | | NOTE |
|-----------|--|----------------|--|-----------|--|--|--|
| | INCHES | m. m. | | | INCHES | m. m. | |
| A | 3.0 ± 0.02 | | | S | $1\frac{3}{16} \pm 0.01$ | | |
| B | | 210 ± 5 | | T | | 37.5 MAX. | |
| C | | 149 ± 3 | INCLUDING SOLDER | U | 0.437 MIN. | | |
| D | | 95 MAX. | | V | | 42 MAX. | |
| E | | 41.9 ± 1.0 | | W | | 24.5 CRS. | |
| F | | 10 MIN. | | X | $\frac{1}{8} \pm \frac{1}{64} \text{ DIA.}$ | | |
| G | | 3 MAX. | | Y | $\frac{5}{64} \pm \frac{1}{64} \text{ DIA.}$ | | |
| H | | 16 MIN. | | Z | $\frac{3}{32} \text{ NOM.}$ | | |
| J | $\frac{3}{8} \text{ MIN.}$ | | | AA | | $\begin{matrix} + 0.1 \\ 4 - 0.2 \end{matrix}$ | |
| K | $\frac{1}{16} \text{ NOM.}$ | | | AB | | 14 MAX. | |
| L | $1\frac{1}{4} \text{ MIN.}$ | | GLASS | AC | 1.53 MAX. | | EDGE OF RAD- IATOR TO AXIS OF THREAD |
| M | $\frac{1}{2} \text{ NOM.}$ | | | AD | 0.9 MAX. | | |
| N | $\frac{5}{16} \text{ NOM.}$ | | | AE | 0.4 MIN. | | |
| P | $\begin{matrix} +0.001 \\ 0.69-0.009 \end{matrix}$ | | | AF | 0.87 MAX. | | |
| Q | | 19.5 MAX. | FACE OF BLOCK TO AXIS OF THREAD | AG | | 10 APPROX. | |
| R | 0.62 MAX. | | FACE OF RAD- IATOR TO AXIS OF THREAD | AH | | 185 ± 5 | |

SPECIFICATION AD/CV.1483-86

ISSUE NO. 4 DATED 23/7/57

AMENDMENT NO, 1

Page 3 (Lower half)

Insert inches sign (i.e. ") after the figure 1.53
in the legend "Edge of Radiator to axis of thread
1.53" max."

TVC for A.S.R.E.

December, 1958.

N.44390

C-10

ELECTRONIC VALVE SPECIFICATIONS

SPECIFICATION AD/CV1483-86

Issue No. 4 DATED 23.7.57

AMENDMENT NO. 2

Page 3 Remove existing page 3 and substitute new pages
3 and 4 herewith.

April, 1962

ADMIRALTY SURFACE WEAPONS ESTABLISHMENT

(12498)

✓ AB
13/6