

CATHODE RAY TUBEMINISTRY OF SUPPLY

(ACR23A)

Specification MOS/CV1399/Issue 2 Dated 1.6.46. To be read in conjunction with K1003.	<u>SECURITY</u> <u>Specification</u> Restricted	<u>C.R.T.</u> Restricted
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—> Indicates a change

<u>TYPE OF DEFLECTION:-</u> Electrostatic. Suitable for symmetrical operation.		<u>MARKING</u> See K1001/4
<u>BULB:-</u> Internally coated with conductive coating.		
<u>SCREEN:-</u> Afterglow. BYL46.		
<u>RATING</u>	<u>Note</u>	<u>BASE</u> 12 contact key base
Heater Voltage (V)	4.0	<u>DIMENSIONS</u> <u>AND</u> <u>CONNECTIONS</u> See drawing on Page 4.
Heater Current (A)	1.0	
Max. Final Anode Voltage (kV)	4.0	
Desirable Spot Size (mm)	1.0	
X plate sensitivity (mm/V)	1000	
	$\frac{V_{A3}}{1000}$	
Y plate sensitivity (mm/V)	1000	
	$\frac{V_{A3}}{1000}$	
<u>TYPICAL OPERATING CONDITIONS</u>		
Final Anode Voltage (kV)	2.0	
Second anode Voltage (V)	400	
Beam Current (μ A)	5	

NOTE

A:- A magnetic shield shall be supplied fitted to the tube and be such as to provide adequate screening from external magnetic fields.

B:- When viewing the screen with the tube positioned such that the base spigot is uppermost, a positive voltage applied to the terminal X_1 shall deflect the spot to the right, and a positive voltage applied to the terminal Y_1 shall deflect the spot downwards.

C:- CV1399 (ACR23A) and CV1398 (ACR23) differ only in that the former has the screen markings shown in drawing on page 4.

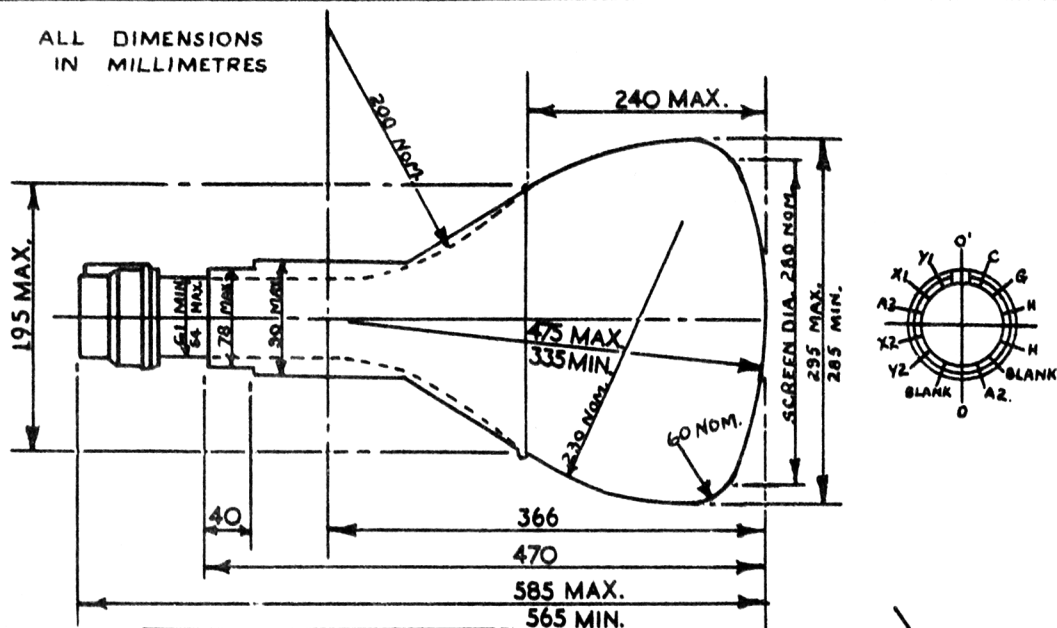
TESTS

To be performed in addition to those applicable in K1003.

Clause	Test Conditions				Tests	Limits		No. Tested
	V _h	V _{a3} (kV)	V _{a2}	V _g		Min.	Max.	
(a)					<u>Capacitances</u> (pf) 1. Each X or Y plate to all other electrodes 2. Grid to all other electrodes 3. One X to one Y plate	-	20	Type Approval Test only
(b)	4.0	0	0	0	I _h (A)	.75	1.2	100%
(c)	4.0	2.0	-	-	1. The line width shall not be greater than that of standard tube 2. V _{a2} (kV) 3. V _g (V)	.3	.6	100%
	Adjust V _{a2} for optimum focus and V _g to give a spot brilliance equal to that of standard tube on a line of length 200 mm. in the X and 200 mm. in the Y direction successively.					To be at least 1V negative to cathode		
(d)	4.0	2.0	As in (c)	Adjusted to give cut-off	1. V _g (V) 2. Increase in negative value of V _g compared with value noted in (c) 3	-13	-31	100%
(e)	4.0	2.0	As in (c)	-31	<u>Grid Insulation</u> <u>Leakage current</u> (μA) Increase in voltmeter reading	-	6.2	100%
	Recommended method:- See K1003. Clause 5.4.2. Insert resistor = 5 megohms					-	100%	
(f)	4.0	2.0	As in (c)	Any convenient value	<u>Deflection Sensitivities</u> 1. X plate (mm/V) 2. Y plate (mm/V)	800	1250	10% (10)
						V _{a3}	V _{a3}	
(g)	4.0	2.0	As in (c)	Any convenient value	Deviation of spot from centre of screen. (mm)	-	15	100%

(h)	4.0	2.0	As in (c)	Any convenient value	<u>Useful Screen Area</u> Radius (mm)	105		100%
				Deflections to cover the stated circle centred on centre of screen				
(j)	4.0	2.0	As in (c)	Any convenient value	Orientation of Y axis of deflection		+10°	100%
				Angle measured relative to axis 00' on drawing				
(k)	4.0	2.0	As in (c)	Any convenient value	Angle between X and Y axis	88°	92°	10%
(l)	4.0	2.0	As in (c)	As in (c)	The screen shall not be worse for graininess, non-uniformity and afterglow than the corresponding standard tube			100%
				Test to be done by an approved method				
(m)	4.0	4.0	See Clause 5.14 of K1003		Over Voltage Test			100%
(n)	4.0	2.0	As in (c)	Adjusted to give normal brightness raster	<u>Life Tests</u> Life (hrs)	1000	-	1%
				Deflection to cover a raster of area 210 x 210 mm.				

ALL DIMENSIONS
IN MILLIMETRES



2 LINES ($\frac{1}{16}$ " BREAK
IN CENTRE) AND
CIRCLE ON FACE
OF TUBE.

LINES NOT MORE THAN $\frac{1}{50}$ " WIDE, DRAWN IN BLACK ENAMEL (SUPERIOR BERLIN BLACK FROM CHARLES TURNER & SONS, BLOOMSBURY HOUSE, HIGH HOLBORN) - WHOLE FACE OF TUBE SPRAYED AFTER MARKING WITH CLEAR VARNISH, MAKERS REF. K371 15B 1 S.O.D4 2427 FROM JENSON & NICHOLSON LTD. STRATFORD, E.15. - THE CROSS LINES CORRESPOND TO THE ELECTRICAL AXES OF THE TUBE, (& ARE THEREFORE NOT NECESSARILY ACCURATELY AT 90° TO EACH OTHER), THE POINT OF INTERSECTION & THE CENTRE OF THE CIRCLE TO ITS ELECTRICAL CENTRE.