

**Z-7806, GL-7967**

**IMAGE ORTHICONS**

**FOCUS-MAGNETIC**

**DEFLECTION-MAGNETIC**

These low-light-level image orthicons are designed to meet a wide variety of requirements for industrial, military, and scientific applications. They provide an effective low-light-level sensitivity down to  $1.5 \times 10^{-7}$  foot-candles photocathode illumination for resolution of 100 television lines per target inch. The GL-7967 is designed for normal environmental operation. The Z-7806 is a ruggedized version designed to operate under severe shock and vibration conditions.

Both tubes feature a high-gain, thin-film magnesium-oxide target with a sensitivity ten to twenty times that of glass targets. The extreme thinness and the anisotropic property of this semiconductor target virtually eliminates lateral leakage and increases the resolution 25 to 50 percent over that of standard glass targets. Since operation of the target depends on electron conduction, which is not a depletion process, rather than on ion conduction, permanent stickiness and burn-in are virtually eliminated. Low gamma permits a very wide operating range.

These and other features of these image orthicons assure long life and reliable operation in such applications as underwater observation, missile detection and tracking, and astronomical study of stars to the twentieth magnitude. The tubes are also suitable for service in scintillation experiments with the use of an image intensifier.

**Electrical**

|  |           |         |
|--|-----------|---------|
| Cathode—Unipotential   |           |         |
| Heater   |           |         |
| Voltage, AC or DC  | 6.3 ± 10% | Volts   |
| Current  | 0.6       | Amperes |
| Photocathode—Semi-Transparent  |           |         |
| Spectral Response—S-20   |           |         |
| Rectangular Image, 4 by 3 aspect ratio   |           |         |
| Useful Size, maximum diagonal  | 1.8       | Inches  |
| Orientation—Proper orientation is obtained when the vertical scan is essentially parallel to the plane passing through the center of the faceplate and pin No. 7 of the shoulder base. |           |         |
| Focusing Method—Magnetic   |           |         |
| Deflection Method—Magnetic   |           |         |
| Direct Interelectrode Capacitance  |           |         |
| Anode to all other Electrodes  | 12        | μμf     |

**Mechanical**

|   |              |        |
|---|--------------|--------|
| Over-all Length   | 15.20 ± 0.25 | Inches |
| Greatest Bulb Diameter  | 3.00 ± 0.06  | Inches |
| Deflecting Coil   |              |        |
| Length  | 5            | Inches |
| Minimum Inside Diameter   | 2 3/8        | Inches |
| Focusing-Coil Length  | 10           | Inches |
| Alignment-Coil Length   | 1 5/8        | Inches |
| Photocathode Distance Inside  |              |        |
| End of Focusing Coil  | 1/2          | Inches |
| Weight, approximate   |              |        |
| Z-7806  | 1.4          | Pounds |
| GL-7967   | 0.8          | Pounds |
| Operating Position—Any, except with diheptal base up and tube axis at an angle of less than 20 degrees from vertical. |              |        |

**Thermal**

|   |     |   |
|---|-----|---|
| Operating Temperature at any Part of Bulb, maximum  | 70  | C |
| Operating Temperature of Bulb at Large End of Tube, Target Section, minimum                   | 0   | C |
| Temperature Difference Between Target Section and any Part of Bulb Hotter than Target Section | 7.5 | C |

**MAXIMUM RATINGS—ABSOLUTE VALUES**

|                                      |      |              |   |           |
|--------------------------------------|------|--------------|---|-----------|
| Photocathode                         |      |              |   |           |
| Voltage                              | -600 | Volts        | Dynode-No. 3 to Dynode-No. 2 Voltage    | 350 Volts |
| Illumination                         | 50   | Foot-candles | Dynode-No. 4 to Dynode-No. 3 Voltage    | 680 Volts |
| Anode Supply Voltage*                | 1850 | Volts        | Dynode-No. 5 to Dynode-No. 4 Voltage    | 350 Volts |
| Grid-No. 1 Voltage                   |      |              | Anode to Dynode-No. 5 Voltage           | 100 Volts |
| Negative Bias Value                  | 135  | Volts        | Voltage per Multiplier Stage            | 400 Volts |
| Positive Bias Value                  | 0    | Volts        | Target Voltage                          |           |
| Grid-No. 2 and Dynode-No. 1 Voltage  | 380  | Volts        | Above Target Cutoff, positive direction | 10 Volts  |
| Grid-No. 3 Voltage                   | 400  | Volts        | Negative                                | 10 Volts  |
| Grid-No. 4 Voltage                   | 300  | Volts        | Peak Heater-Cathode Voltage             |           |
| Grid-No. 5 Voltage                   | 150  | Volts        | Heater Negative with Respect to         |           |
| Grid-No. 6 Voltage                   | -600 | Volts        | Cathode                                 | 125 Volts |
| Dynode-No. 2 to Dynode-No. 1 Voltage | 350  | Volts        | Heater Positive with Respect to         |           |
|                                      |      |              | Cathode                                 | 10 Volts  |

\* Ratio of dynode voltages appears under Typical Operation.

# Z-7806 GL-7967

ET-T1689  
Page 2  
5-63

## TYPICAL OPERATION—AVERAGE VALUES

|  | Normal<br>Performance † | Maximum Sensitivity<br>Performance ‡ |
|--|-------------------------|--------------------------------------|
| Photocathode Voltage, image focus  | -400 to -540            | -400 to -550 Volts                   |
| Grid-No. 1 Voltage for Picture Cutoff, Beam  | -45 to -115             | -45 to -115 Volts                    |
| Photocathode Illumination—See Page 5   |                         |                                      |
| Scene Illumination—See Page 5  |                         |                                      |
| Grid-No. 2 and Dynode-No. 1 Voltage  | 300                     | 370 Volts                            |
| Grid-No. 3 Voltage, multiplier focus §   | 225-330                 | 225-380 Volts                        |
| Grid-No. 4 Voltage, beam focus   | 140-180                 | 140-250 Volts                        |
| Grid-No. 5 Voltage, decelerator  | 0-125                   | 0-125 Volts                          |
| Grid-No. 6 Voltage, accelerator—75 percent of photocathode voltage,<br>approximate | -300 to -405            | -300 to -465    Volts                |
| Dynode-No. 2 Voltage   | 600                     | 770 Volts                            |
| Dynode-No. 3 Voltage   | 910                     | 1080 Volts                           |
| Dynode-No. 4 Voltage   | 1200                    | 1360 Volts                           |
| Dynode-No. 5 Voltage   | 1490                    | 1610 Volts                           |
| Anode Voltage  | 1550                    | 1700 Volts                           |
| DC Anode Current, maximum  | 30                      | 30 Microamperes                      |
| Signal Output Current, peak-to-peak—See Light-Transfer Characteristic              |                         |                                      |
| Target Cutoff Voltage ¶  | -3 to +1                | -3 to +1 Volts                       |
| Target Temperature Range   | 15-55                   | 15-55 C                              |
| Peak-to-Peak Blanking Voltage  | 5-20                    | 5-20 Volts                           |
| Field Strength at Center of Focusing Coil **                                       | 75                      | 75 Gauss                             |
| Field Strength of Alignment Coil, approximate #                                    | 0-3                     | 0-3 Gauss                            |

† Although these tubes will operate in standard equipment, modification to permit operation at these values will improve effective sensitivity for most applications.

‡ These values will permit the best low-light-level-sensitivity capability of the tube to be realized and will assure the maximum useful multiplier gain required in extreme low-light-level applications. The resolution sensitivity information in this data sheet was derived with these higher multiplier voltages.

§ Adjust to give the most uniformly shaded picture near maximum signal.

|| 75 to 85 percent of photocathode voltage.

¶ The target supply voltage should be adjustable from -3 to +5 volts with blanking voltage off. Maximum target voltage is +10 volts above target cutoff. Recommended target voltage is +2 volts above cutoff. Slight readjustment, usually only a small fraction of a volt, may be necessary to minimize microphonics.

\*\*Direction of current should be such that a north-seeking pole is attracted to the image end of the focusing coil, with the indicator located outside of and at the image end of the focusing coil.

# Adjust to produce flattest field with maximum response. Alignment is correct when the center of the picture merely goes through focus and does not rotate when beam focus (Grid No. 4) is varied. For most commercial focus coils a 75-gauss field results from a focus-coil current of 75 milliamperes.

## Z-7806

### ENVIRONMENTAL

**Shock:** Per specification MIL-E-5272C (ASG) Paragraph 4.15.5 except:

A 12 impact shocks of 30g

B The shock shall be applied in the following directions:

1—Vertically perpendicular to longitudinal axis, 3 shocks in each direction.

2—Parallel to the minor horizontal axis, 3 shocks in each direction.

C The shock pulse width is defined by the use of a 0.2 to 250-cycle-per-second filter.

**Vibration:** Per MIL-E-5272C (ASG) Paragraph 4.7.12 Procedure XII except at operating temperature only. Center horizontal resolution at  $3 \times 10^{-5}$  maximum foot-candles, photocathode illumination will be at least 350 lines (EIA) with 5g applied acceleration in the frequency range from 50 to 500 cycles per second and a double amplitude of 0.036 inch from 5 to 50 cycles per second. Picture resolution of 350 TV lines (EIA) is defined as readable through any interference that may occur.

**Humidity:** Per MIL-E-5272C (ASG) Paragraph 4.4.1 Procedure 1. Following this test, the interelectrode insulation of the end pins 5, 6, 7, 8, 9, and 10 each with respect to all other end base pins grounded and with 350 volts (minimum) applied is greater than 500 ohms.

**Acceleration:** Constant acceleration when applied perpendicular to the longitudinal axis of the tube for 10 minutes.  
(70g)

**OPERATING NOTES**

Some magnesium-oxide targets may be damaged permanently if directly and intermittently exposed, while in operation, to extremely bright sources which cause high photoelectron densities to occur at the target. Such sources include the sun, photoflash lamps, and exploding wire flashes. Damage, if it does occur, takes the form of black image spots burned in the target by the intense light.

In most cases an 80-megohm, ¼-watt resistor in series with the photocathode in the camera will protect the tube. This resistor will not interfere with normal operation of these or other image orthicons which may be used in the modified camera.

If these or similar bright sources are to be observed continuously, appropriate exposure control of photocathode illumination can be supplied by neutral-density filters.

**SPECIFIC PARAMETERS ON RECORDED DATA**

All curves except spectral-sensitivity characteristics were recorded under the following conditions:

- Camera Chain:** General Electric TE-5 (modified)  
Amplifier bandwidth—total 20 mc, flat to 6 mc
- Resolution Chart:** National Bureau of Standards Lens Test Chart, 100% contrast transparency.
- Window Chart:** 100% contrast, 1% area window for signal-noise and transfer characteristic data.
- Light Source:** 2870<sup>0</sup> Kelvin—tungsten
- Light Level:** Aperture and neutral density controlled (within specially constructed low-light-level box) to provide range from 10<sup>-8</sup> to 10<sup>-2</sup> foot-candles illumination on photocathode. For corresponding scene brightness in foot-lamberts when using Leitz f/1.5 lens (85 mm), multiply photocathode illumination in foot-candles by 12.

**Operating Temperature for Image End:** 25 to 30 C.

**Target Raster:** Target diameter is 1.40 inches. For corners of scanning raster just touching target edge raster dimensions are:

| <u>Aspect Ratio</u> | <u>Horizontal</u> | <u>Vertical</u> |
|---------------------|-------------------|-----------------|
| 1 x 1 (square)      | 0.99"             | 0.99"           |
| 4 x 3 (standard)    | 1.12"             | 0.84"           |

Horizontal TV lines = 1.12 x TV lines per target inch

Vertical TV lines (EIA) = 0.84 x TV lines per target inch

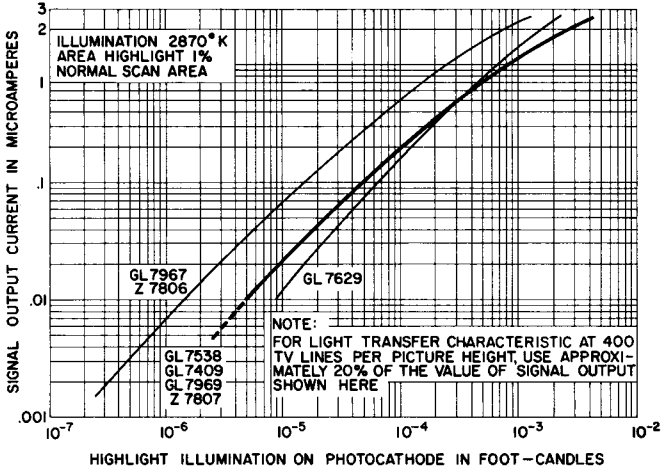
Resolution sensitivity data is recorded in TV lines per target inch

Therefore, 700 TV lines per target inch = 784 horizontal lines  
= 588 vertical lines (EIA)

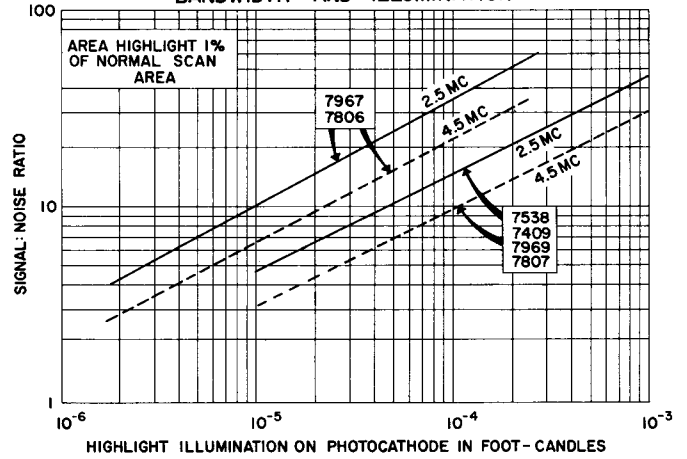
# Z-7806 GL-7967

ET-T1689  
Page 4  
5-63

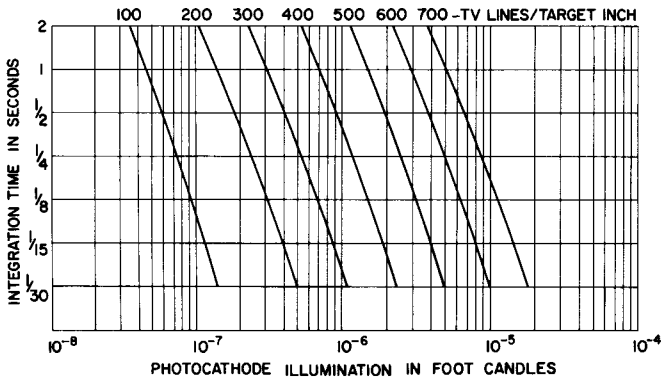
LIGHT TRANSFER CHARACTERISTICS



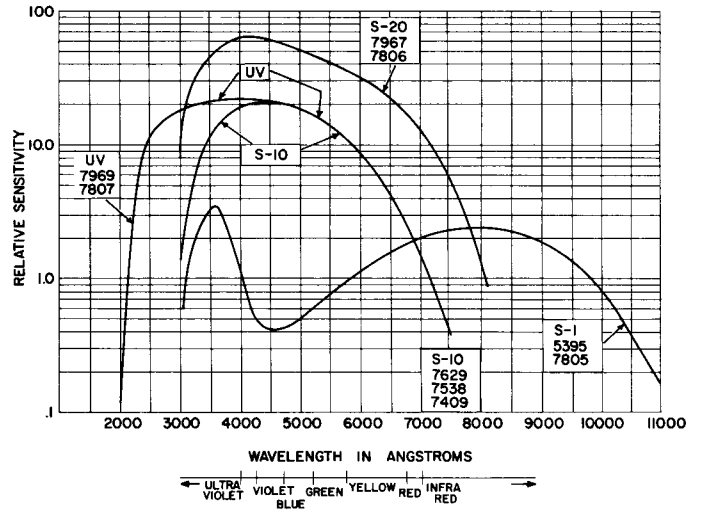
TYPICAL SIGNAL: NOISE CHARACTERISTICS VS.  
BANDWIDTH AND ILLUMINATION



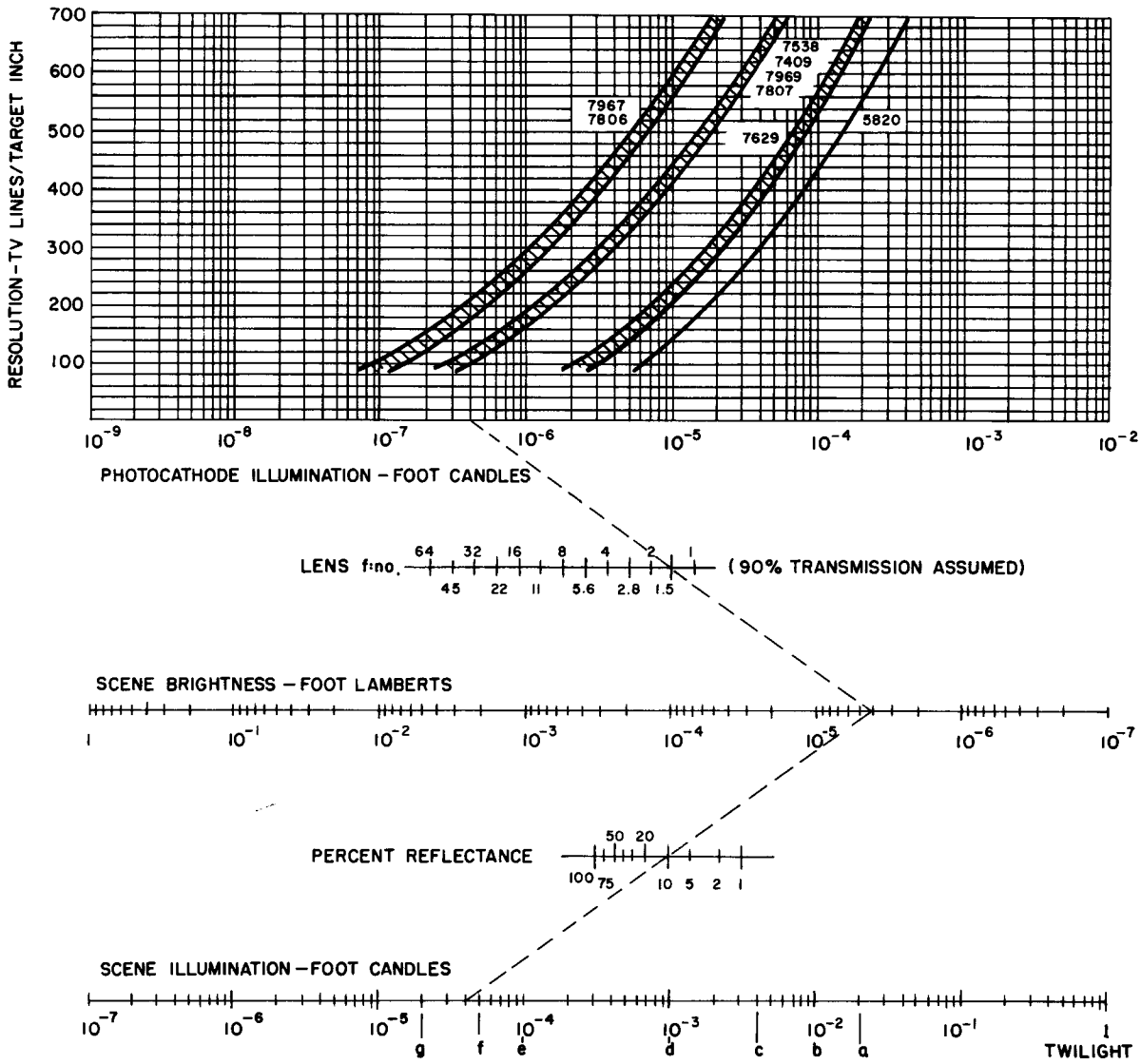
INTEGRATION EFFECT ON RESOLUTION SENSITIVITY  
TYPES 7967 7806



PHOTOCATHODE SPECTRAL RESPONSE CHARACTERISTICS



**SCENE ILLUMINATION VS TYPICAL RESOLUTION SENSITIVITY BY TYPE \***



| Code | Ambient Condition           | Scene Illumination      |
|------|-----------------------------|-------------------------|
| a    | Full moon-clear             | $2 \times 10^{-2}$ ft-c |
| b    | Half moon                   | $1 \times 10^{-2}$ ft-c |
| c    | Full moon-moderately cloudy | $4 \times 10^{-3}$ ft-c |
| d    | Quarter moon-clear          | $1 \times 10^{-3}$ ft-c |
| e    | No moon-clear               | $1 \times 10^{-4}$ ft-c |
| f    | No moon-moderately cloudy   | $5 \times 10^{-5}$ ft-c |
| g    | No moon-heavy cloud         | $2 \times 10^{-5}$ ft-c |

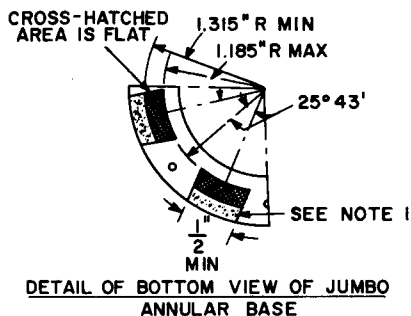
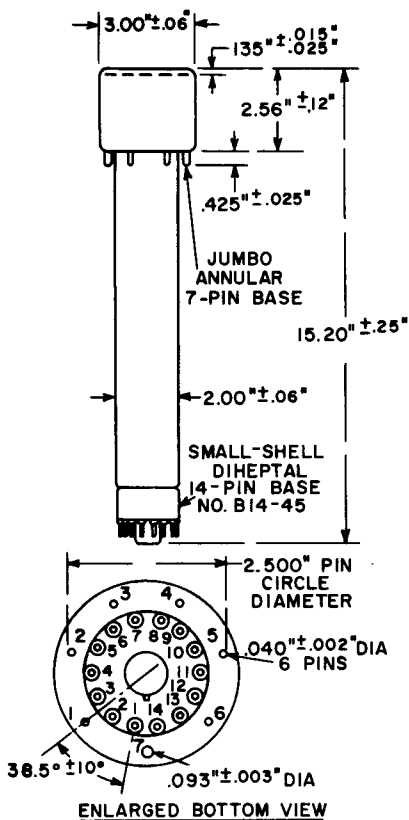
**NEUTRAL DENSITY FILTERS FOR EXPOSURE CONTROL**

| TYPE AND DENSITY | PERCENT TRANSMITTANCE | NUMBER OF STOPS |
|------------------|-----------------------|-----------------|
| ND .30           | 50.0                  | 1               |
| ND .60           | 25.0                  | 2               |
| ND .90           | 13.0                  | 3               |
| ND 1.00          | 10.0                  | 3.3             |
| ND 2.00          | 1.0                   | 6.6             |
| ND 3.00          | 0.10                  | 10.0            |
| ND 4.00          | 0.010                 | 13.2            |

\*This chart reprinted by permission of B. A. Bang.

**Z-7806  
GL-7967**

ET-T1689  
Page 6  
5-63



NOTE 1: DOTTED AREA IS FLAT OR EXTENDS TOWARD DIHEPTAL-BASE END OF TUBE BY 0.060" MAX.

**ANNULAR BASE GAGE**

ANGULAR VARIATIONS BETWEEN PINS AS WELL AS ECCENTRICITY OF NECK CYLINDER WITH RESPECT TO PHOTOCATHODE CYLINDER ARE HELD TO TOLERANCES SUCH THAT PINS AND NECK CYLINDER WILL FIT FLAT-PLATE GAGE WITH:

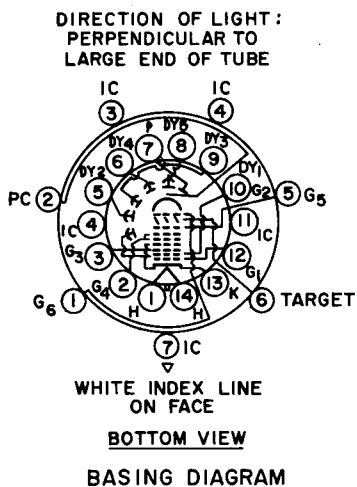
- a. SIX HOLES HAVING DIAMETER OF 0.065" ± 0.001" AND ONE HOLE HAVING DIA OF 0.150" ± 0.001". ALL HOLES HAVE DEPTH OF 0.265" ± 0.001". THE SIX 0.065" HOLES ARE ENLARGED BY 45° TAPER TO DEPTH OF 0.047". ALL HOLES ARE SPACED AT ANGLES OF 51° 26' ± 5' ON CIRCLE DIAMETER OF 2.500" ± 0.001".
- b. SEVEN STOPS HAVING HEIGHT OF 0.187" ± 0.001", CENTERED BETWEEN PIN HOLES, TO BEAR AGAINST FLAT AREAS OF BASE.
- c. RIM EXTENDING OUT OF A MINIMUM OF 0.125" FROM 2.812" DIAMETER AND HAVING HEIGHT OF 0.126" ± 0.001".
- d. NECK-CYLINDER CLEARANCE HOLE HAVING DIAMETER OF 2.200" ± 0.001".

**SMALL-SHELL DIHEPTAL 14-PIN BASE**

- |                                       |  |
|---------------------------------------|--|
| PIN 1: HEATER                         | PIN 9: DYNODE NO.3                     |
| PIN 2: GRID NO.4 & FIELD MESH         | PIN 10: DYNODE NO.1, GRID NO.2         |
| PIN 3: GRID NO.3                      | PIN 11: INTERNAL CONNECTION-DO NOT USE |
| PIN 4: INTERNAL CONNECTION-DO NOT USE | PIN 12: GRID NO.1                      |
| PIN 5: DYNODE NO.2                    | PIN 13: CATHODE AND SUPPRESSOR GRID    |
| PIN 6: DYNODE NO.4                    | PIN 14: HEATER                         |
| PIN 7: ANODE                          |  |
| PIN 8: DYNODE NO.5                    |  |

**KEYED JUMBO ANNULAR 7-PIN BASE**

- |                                       |                                       |
|---------------------------------------|---------------------------------------|
| PIN 1: GRID NO.6                      | PIN 5: GRID NO.5                      |
| PIN 2: PHOTOCATHODE                   | PIN 6: TARGET                         |
| PIN 3: INTERNAL CONNECTION-DO NOT USE | PIN 7: INTERNAL CONNECTION-DO NOT USE |
| PIN 4: INTERNAL CONNECTION-DO NOT USE |                                       |



**POWER TUBE DEPARTMENT**

**Pickup Tube Operation**

**Syracuse, New York**

PRINTED IN U.S.A.

## IMAGE ORTHICON

## FOCUS—MAGNETIC

## DEFLECTION—MAGNETIC



The GL-7967 is an image orthicon with an S-20 photosurface. This photosurface has a sensitivity two to three times that of the S-10 with an improved red response and lower thermionic noise. Because of the low gamma, the tube has a very wide operating range at low light levels.

This tube features a high-gain, thin-film, magnesium-oxide target with a sensitivity twenty to fifty times that of glass-target tubes such as the 5820. This target has several advantages. Its extreme thinness and anisotropic property virtually eliminate sideways leakage, which increases the resolution 25 to 50 percent over that of the standard target. It adapts the tube for service where the signal is stored for long periods before

being read off, which permits additional sensitivity by use of low frame rates or by beam pulsing. It completely eliminates both stickiness and burn-in since operation depends on electron conduction, which is not a depletion process, rather than on ion conduction. The curve shown on page 3 compares the resolution sensitivity of the 7967 with that of a 5820 with equivalent photocathode.

The target characteristics also assure a higher amplitude response than that of the 5820. Another advantage of the GL-7967 is a considerable reduction in the redistribution of target secondary electrons. This reduces image-edging effect, particularly at black-to-white transitions.

## Electrical

|  |                 |
|--|-----------------|
| Cathode—Unipotential   |                 |
| Heater Voltage, AC or DC   | 6.3 ± 10% Volts |
| Heater Current   | 0.6 Ampere      |
| Photocathode—Semi-transparent  |                 |
| Response—S-20  |                 |
| Rectangular Image, 4 x 3 aspect ratio  |                 |
| Useful Size, maximum diagonal  | 1.8 Inches      |
| Orientation—Proper orientation is obtained when the vertical scan is essentially parallel to the plane passing through the center of the faceplate and pin-No. 7 of the shoulder base. |                 |
| Focusing Method—Magnetic   |                 |
| Deflecting Method—Magnetic   |                 |
| Direct Interelectrode Capacitance  |                 |
| Anode to all other Electrodes  | 12 μf           |

## Mechanical

|   |  |        |
|---|--|--------|
| Over-all Length                                   | 15.20 ± 0.25   | Inches |
| Greatest Diameter of Bulb                         | 3.00 ± 0.06  | Inches |
| Minimum Deflecting-Coil Inside Diameter           | 2 3/8  | Inches |
| Deflecting-Coil Length                            | 5  | Inches |
| Focusing-Coil Length                              | 10   | Inches |
| Alignment-Coil Length                             | 1 1/2  | Inch   |
| Photocathode Distance Inside End of Focusing Coil | 1/2  | Inch   |
| Weight, approximate                               | 1.4  | Pounds |
| Operating Position                                | Any, except with diheptal base up and the tube axis at an angle of less than 20 degrees from vertical. |        |

## Thermal

|   |    |       |
|---|----|-------|
| Operating Temperature of Any Part of Bulb   | 50 | Max C |
| Operating Temperature of Bulb at Large End of Tube, Target Section                            | 15 | Min C |
| Temperature Difference Between Target Section and Any Part of Bulb Hotter than Target Section | 5  | Max C |

## MAXIMUM RATINGS—ABSOLUTE VALUES

|                                     |      |              |   |     |       |
|-------------------------------------|------|--------------|---|-----|-------|
| Photocathode Voltage                | -550 | Volts        | Target Voltage                          |     |       |
| Photocathode Illumination           | 50   | Foot-Candles | Positive Voltage                        | 2   | Volts |
| Anode Supply Voltage*               | 1350 | Volts        | Negative Voltage                        | 10  | Volts |
| Grid-No. 1 Voltage                  |      |              | Peak Heater Cathode Voltage             |     |       |
| Negative Bias Value                 | 125  | Volts        | Heater Negative with Respect to Cathode | 125 | Volts |
| Positive Bias Value                 | 0    | Volts        | Heater Positive with Respect to Cathode | 10  | Volts |
| Grid-No. 2 and Dynode-No. 1 Voltage | 350  | Volts        |   |     |       |
| Grid-No. 3 Voltage                  | 400  | Volts        |   |     |       |
| Grid-No. 4 Voltage                  | 300  | Volts        |   |     |       |
| Grid-No. 5 Voltage                  | 150  | Volts        |   |     |       |
| Grid-No. 6 Voltage                  | -550 | Volts        |   |     |       |
| Voltage per Multiplier Stage        | 350  | Volts        |   |     |       |

## TYPICAL OPERATION

|   |                    |   |                |
|---|--------------------|---|----------------|
| Photocathode Voltage, image focus   | -400 to -540 Volts | Dynode-No. 2 Voltage                          | 600 Volts      |
| Grid-No. 1 Voltage for Picture Cut-off, beam                                    | 45 to -115 Volts   | Dynode-No. 3 Voltage                          | 800 Volts      |
| Grid No. 2 and Dynode-No. 1 Voltage   | 300 Volts          | Dynode-No. 4 Voltage                          | 1000 Volts     |
| Grid-No. 3 Voltage†, multiplier focus   | 225 to 330 Volts   | Dynode-No. 5 Voltage                          | 1200 Volts     |
| Grid-No. 4 Voltage, beam focus  | 140 to 180 Volts   | Anode Voltage                                 | 1250 Volts     |
| Grid-No. 5 Voltage, decelerator   | 0 to 125 Volts     | DC Anode Current                              | 3 Microamperes |
| Grid-No. 6 Voltage, accelerator 75 Percent of Photocathode Voltage, approximate | -300 to -405 Volts | Target Voltage, without blanking voltage      | 0 to 2.0 Volts |
|   |                    | Peak-to-Peak Blanking Voltage                 | 5 to 20 Volts  |
|   |                    | Target Temperature Range                      | 15 to 55 C     |
|   |                    | Field Strength at Center of Focusing Coil†    | 75 Gauss       |
|   |                    | Field Strength of Alignment Coil, approximate | 0 to 3 Gauss   |

\* Ratio of dynode voltages is shown under Typical Operation.

Adjust to give the most uniformly shaded picture near maximum signal.

† Direction of current should be such that a north-seeking pole is attracted to the image end of the focusing coil, with the indicator located outside of and at the image end of the focusing coil.

## OPERATING NOTES

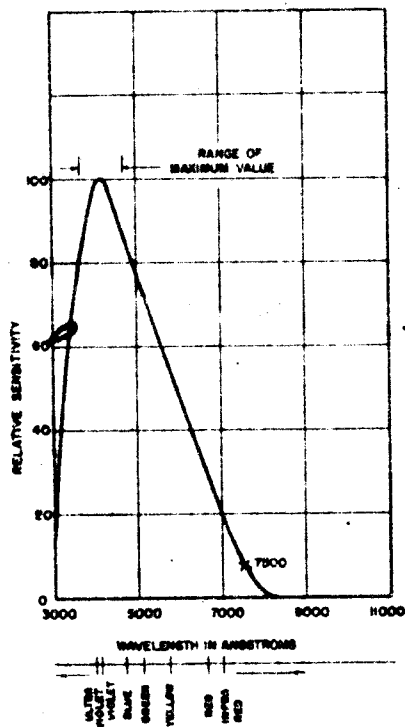
Normally a new tube will exhibit some slight after-image, characterized by a rapid and complete decay, which will gradually diminish with life. This can be minimized by use of an arbiter or by eliminating forced-air cooling for short periods of time.

Although a warm-up time of one hour is desirable, the tube can be used immediately after alignment as it cannot be damaged permanently by target burn-in.

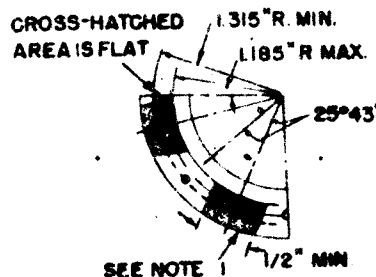
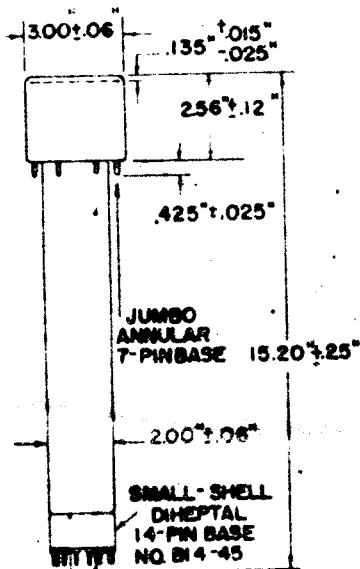
Some tubes may exhibit microphonic bars if used immediately while relatively cool. These will disappear as the tube warms up and can be minimized during this period by slight readjustments in target voltage.

The target used in this tube greatly reduces the probability of permanent burn-in damage should a stationary highlight be imaged on the target for an extended period. However, imaging directly on the sun or other extremely bright sources should be avoided.

SPECTRAL-SENSITIVITY CHARACTERISTIC—S20 RESPONSE  
For Equal Values of Radiant Flux at All Wavelengths

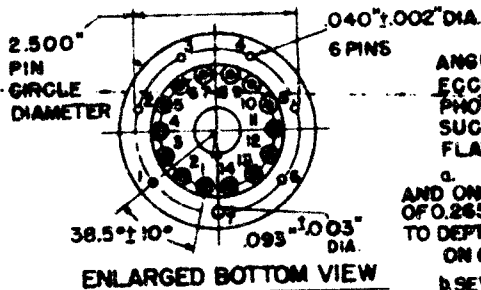






DETAIL OF BOTTOM VIEW OF JUMBO ANNULAR BASE

NOTE: DOTTED AREA IS FLAT OR EXTENDS TOWARD DIHEPTAL-BASE END OF TUBE BY 0.060\"/>

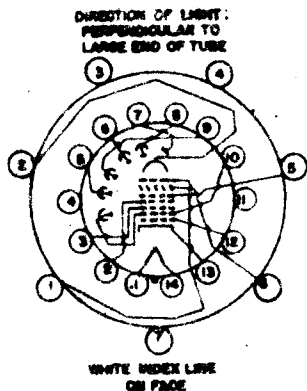


ENLARGED BOTTOM VIEW

ANNULAR BASE GAGE

ANGULAR VARIATIONS BETWEEN PINS AS WELL AS ECCENTRICITY OF NECK CYLINDER WITH RESPECT TO PHOTOCATHODE CYLINDER ARE HELD TO TOLERANCES SUCH THAT PINS AND NECK CYLINDER WILL FIT FLAT-PLATE GAGE WITH:

- a. SIX HOLES HAVING DIAMETER OF  $0.065 \pm 0.001$  AND ONE HOLE HAVING DIA. OF  $0.150 \pm 0.001$ . ALL HOLES HAVE DEPTH OF  $0.265 \pm 0.001$ . THE SIX  $0.065$  HOLES ARE ENLARGED BY  $45^\circ$  TAPER TO DEPTH OF  $0.047$ . ALL HOLES ARE SPACED AT ANGLES OF  $51^\circ 28' \pm 5$  ON CIRCLE DIAMETER OF  $2.500 \pm 0.001$
- b. SEVEN STOPS HAVING HEIGHT OF  $0.187 \pm 0.001$ , CENTERED BETWEEN PIN HOLES, TO BEAR AGAINST FLAT AREAS OF BASE.
- c. RIM EXTENDING OUT OF A MINIMUM OF  $0.125$  FROM  $2.812$  DIAMETER AND HAVING HEIGHT OF  $0.126 \pm 0.001$ .
- d. NECK-CYLINDER CLEARANCE HOLE HAVING DIAMETER OF  $2.200 \pm 0.001$ .



BASING DIAGRAM

SMALL-SHELL DIHEPTAL 14-PIN BASE

- |   |                                  |  |
|---|----------------------------------|--|
| PIN 1: HEATER                           | PIN 6: DYNODE NO. 4              | PIN 11: INTERNAL CONNECTION DO NOT USE |
| PIN 2: GRID NO. 4                       | PIN 7: ANODE                     | PIN 12: GRID NO. 1                     |
| PIN 3: GRID NO. 3                       | PIN 8: DYNODE NO. 5              | PIN 13: CATHODE                        |
| PIN 4: INTERNAL CONNECTION - DO NOT USE | PIN 9: DYNODE NO. 3              | PIN 14: HEATER                         |
| PIN 5: DYNODE NO. 2                     | PIN 10: DYNODE NO. 1, GRID NO. 2 |  |

KEYED JUMBO ANNULAR 7-PIN BASE

- |                                       |  |
|---------------------------------------|--|
| PIN 1: GRID NO. 5                     | PIN 6: GRID NO. 6                      |
| PIN 2: PHOTOCATHODE                   | PIN 7: TARGET                          |
| PIN 3: INTERNAL CONNECTION DO NOT USE | PIN 14: INTERNAL CONNECTION DO NOT USE |
| PIN 4: INTERNAL CONNECTION DO NOT USE |  |